## ASB Biodiesel (Hong Kong) Limited

# Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate

Monthly EM&A Report November 2011 (Version 1.0)

Certified By	Mar
	(Environmental Team Leader)

REMARKS:

The information supplied and contained within this report is, to the best of our knowledge, correct at the time of printing.

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## **EXECUTIVE SUMMARY**

## Introduction

- 1. This is the 30<sup>th</sup> monthly Environmental Monitoring and Audit (EM&A) Report prepared by Cinotech Consultants Limited for Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate". This report documents the findings of EM&A Works conducted in November 2011.
- 2. The major site activities undertaken in the reporting month included:
  - General site cleaning and tidying;
  - Bamboo scaffolding at Processing Building replacement works;
  - FRP Painting Works at Processing Building;
  - Tower Crane Erection Works;
  - Zone 1A Administration Building RC Superstructure Construction Works;
  - Zone 1B Fat Preparation and Steam Boiler Room Building RC Superstructure Works;
  - Zone 2A Tank Farm RC Footing Construction Works; and
  - Zone 2A GTWSR Sheet Piling Works for ELS.

## **Environmental Monitoring and Audit Works**

3. Environmental monitoring and audit works for the Project were performed regularly as stipulated in the EM&A Manual and the results were checked and reviewed. The implementation of the environmental mitigation measures and environmental complaint handling procedures were also checked.

### **Environmental Licenses and Permits**

4. Licenses/Permits granted to the Project include the Environmental Permit (EP) for the Project, An Environmental Permit No. EP-319/2009 and EP-319/2009/A was issued on 11 March 2009 and 7 April 2009 respectively. The Contractor has applied for the Registration of Chemical Waste Producer (WPN-5113-839-C1186-15), Construction Noise Permit (GW-RE0828-11) and Wastewater Discharge License (WT00004508-2009).

## Key Information in the Reporting Month

5. Summary of key information in this reporting month is tabulated in **Table I**.

Table I	Summary Table for Key Information in the Reporting Month
I UNIVI	Summary fusic for ney mormation in the nepot ting month

Enort	Event Details		A stion Taken	States		
Event	Number	Nature	Action Taken	Status	Remark	
Complaint received	0		N/A	N/A		
Changes to the assumptions and key construction / operation activities recorded	0		N/A	N/A		
Status of submissions under EP	1	Monthly EM&A Report for October 2011	Submitted to EPD on 18 November 2011	Verified by IEC		
Notifications of any summons & prosecutions	0		N/A	N/A		

### **Future Key Issues**

- 6. Major site activities for the coming two months will include:
  - General site cleaning and tidying;
  - Administration Building RC Superstructure Construction Works;
  - Processing Building Cladding Wall Works;
  - Fat Preparation Building RC Superstructure Construction Works;
  - Steam Boiler Room RC Superstructure Construction Works;
  - Tank Farm 2A Footing and Bund Wall concrete works;
  - Tank Farm 2A Tank Erection Works;
  - Grease Trap Waste Screening Room (GTWSR) ELS and Foundation Construction Works;
  - Tank Farm 2B-2E Bund Wall Concreting Works;
  - Jetty Temporary Construction and Bored Piles Works; and
  - Pipe Bridge Pipe Bridge Erection Works.
- 7. The future environmental concerns are air quality, waste management and surface runoff from construction works.

## 1 INTRODUCTION

## Background

- 1.1 Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate is a Designated Project (hereafter referred to as "the Project") under the Environmental Impact Assessment Ordinance (Cap. 449). A study of environmental impact assessment (EIA) was undertaken to consider the key issues of air quality, noise, water quality, ecological and identify possible mitigation measures associated with the works. An EIA Report was approved by the Environmental Protection Department (EPD) on 26 February 2009.
- 1.2 The project is to construct and operate a 100,000 tonnes per annum biodiesel plant at Tseung Kwan O Industrial Estate. The plant will use a multi-feedstock which consists of waste cooking oil (WCO), oil and grease recovered from grease trap waste (GTW), Palm Fatty Acid Distillate (PFAD) and animal fats. The proposed biodiesel plant not only offers a convenient recycling outlet for GTW and WCO but also converts the oil and grease recovered from these wastes into useful products. The Project also offers a cleaner alternative to diesel fuel to the Hong Kong market. The main processes include the followings:-
  - Construction of feedstock reception and storage facilities, and offices;
  - Construction of a grease trap waste pre-treatment facility (with a designated treatment capacity of about 200,000 tonnes per annum);
  - Construction of a wastewater treatment plant (with a designed treatment capacity of about 170,000 m<sup>3</sup> per annum);
  - Installation of biodiesel production and glycerine purification system;
  - Construction of product storage and ancillary facilities;
  - Pretreatment of grease trap waste;
  - Treatment of wastewater generated from feedstock pre-treatment and glycerine dewatering process, and filtrates from dewatering process of sludge treatment;
  - Transesterification of feedstock with alcohol-catalyst; and
  - Purification of biodiesel.
  - 1.3 The general layout of the Project is shown in **Figure 1.1.**
  - 1.4 Layout plan of tank farm **2A**, **2B to 2E** is revised and a report is made by Environmental Resources Management (ERM) regarding such change. The report concluded that no deviation is found from the approved EIA report.
  - 1.5 An Environmental Permit (EP) No. EP-319/2009 and EP-319/2009/A was issued on 11 March 2009 and 7 April 2009 respectively for Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate to ASB Biodiesel (Hong Kong) Limited as the Permit Holder.
  - 1.6 Cinotech Consultants Limited was commissioned by the Contractor to undertake the Environmental Monitoring and Audit (EM&A) works for the Project. This is the 30<sup>th</sup> Monthly EM&A report summarizing the EM&A works for the Project in November 2011.

### **Project Organizations**

- 1.7 Different parties with different levels of involvement in the project organization include:
  - Project Proponent ASB Biodiesel (Hong Kong) Limited
  - Engineer's Representative (ER) AECOM
  - Contractor China Harbour Engineering Company Limited (CHEC)
  - Environmental Team (ET) Cinotech Consultants Limited
  - Independent Environmental Checker (IEC) Mannings (Asia) Consultants Ltd.
- 1.8 The responsibilities of respective parties are detailed in Section 1.10 of the Final EM&A Manual of the Project.
- 1.9 The key contacts of the Project are shown in **Table 1.1**.

Table 1.1	Key Project Contacts
-----------	----------------------

Party	Role	Name	Position	Phone No.	Fax No.
ASB	Project Proponent	Ms. Sylvia Har	Senior Plant Engineer	9479 0949	3741 1661
		Dr. HF Chan	ET Leader	2151 2088	
Cinotech	Environmental Team	Ms. Ivy Tam	Project Coordinator	2151 2090	3107 1388
		Mr. Felix Kwan	Audit Team Leader	2151 2077	
	Independent	Mr. Mark Cheung	Independent Environmental Checker	3168 2028	
Mannings	Environmental Checker	Mr. Gavin Kwok	Assistant to Independent Environmental Checker	3168 2028	3168 2022
AECOM	Project Manager	Mr. Matthew Lau	Construction Manager	9363 5586	N/A
		Mr. Peter Chung	Project Manager	9471 2438	
CHEC Contractor	Contractor	Mr. Anson Wong	Safety and Environmental Officer	9656 3837	2623 9226
		Mr. Simon Li	Environmental Supervisor (Ass. Planning Engineer)	6152 7867	

### **Construction Programme**

- 1.10 The site activities undertaken in the reporting month were:
  - General site cleaning and tidying;
  - Bamboo scaffolding at Processing Building replacement works;
  - FRP Painting Works at Processing Building;
  - Tower Crane Erection Works;
  - Zone 1A Administration Building RC Superstructure Construction Works;
  - Zone 1B Fat Preparation and Steam Boiler Room Building RC Superstructure Works;
  - Zone 2A Tank Farm RC Footing Construction Works; and
  - Zone 2A GTWSR Sheet Piling Works for ELS.

#### Summary of EM&A Requirements

- 1.11 The EM&A requirements are described in the following sections, including:
  - Environmental mitigation measures, as recommended in the project EIA study final report; and
  - Environmental requirements in contract documents.
- 1.12 The advice on the implementation status of environmental protection and pollution control/ mitigation measures is summarized in Section 3 of this report.

#### 2 ENVIRONMENTAL AUDIT

#### **Site Audits**

- 2.1 Site audits were carried out by ET on monthly basis to monitor the timely implementation of proper environmental management practices and mitigation measures in the Project site. The summary of the site audit in this reporting month is attached in **Appendix A**.
- 2.2 Site audit was conducted on 24<sup>th</sup> November 2011 by ET in the reporting month. No noncompliance was observed during the site audits.

#### **Status of Environmental Licensing and Permitting**

2.3 All permits/licenses obtained for the Project are summarized in **Table 2.1**.

#### **Status of Waste Management**

2.4 The quantities of waste generated in this reporting month are summarized in Appendix
 C. No Chemical Waste was generated. 5m<sup>3</sup> general refuse and 5060m<sup>3</sup> Inert
 Construction and Demolition (C&D) Waste were generated.

#### **Implementation Status of Environmental Mitigation Measures**

2.5 According to the EIA Study Report, Environmental Permit and the EM&A Manual of the Project, the mitigation measures detailed in the documents are recommended to be implemented during the construction phase. An updated summary of the EMIS is provided in **Appendix B**.

	Valid Period				
Permit / License No.	From To		Details	Status	
<b>Environmental Permit (El</b>	<b>P</b> )				
EP-319/2009/A	07/04/2009	N/A	Construction and operation of	Valid	
			(i) a biochemical plant with a storage capacity of more than 500 tonnes and in which substances are processed and produced;		
			(ii) a storage, transfer and tran- shipment of oil facility with a storage capacity of not less than 1,000 tonnes; and		
			(iii) a dangerous goods godown with a storage capacity exceeding 500 tonnes.		
Registration of Chemical Wa	ste Producer				
WPN-5113-839-C1186-15	12/06/2009	-	Spent Lubrication oil.	Valid	
Construction Noise Permit (	CNP)				
GW-RE0401-11	02/06/2011	26/11/2011	Use of Powered Mechanical Equipment during 0000-2400 hours on general holidays (including Sundays), 0000-0700 hours and 1900-2400 hours on any day not being a general holiday.	Valid	
GW-RE0828-11	27/11/2011	26/05/2012	Use of Powered Mechanical Equipment during 0000-2400 hours on general holidays (including Sundays), 0000-0700 hours and 1900-2400 hours on any day not being a general holiday.	Valid	
Wastewater Discharge Licen	se				
WT00004508-2009	07/09/2009	-	-	Valid	

Table 2.1Summary of Environmental Licensing and Permit Status

2.6 During the site inspection in the reporting month, no non-conformance was identified. The observations and recommendations made during the audit session are summarized in **Table 2.2**.

 Table 2.2
 Observations and Recommendations of Site Audit

Parameters	Date	<b>Observations and Recommendations</b>	Follow-up
Water Quality	24/11/2011	A proper temporary ditch should be provided for discharging cement water runoff into the soak-away pit.	1

## **Summary of Complaint and Prosecution**

- 2.7 No environmental related complaint, prosecution or notification of summons was received in the reporting month.
- 2.8 There was no environmental complaint, prosecution or notification of summons received since the Project commencement. The Complaint Log is attached in Appendix D.

## **3 FUTURE KEY ISSUES**

#### Key Issues for the Coming Month

- 3.1 Key issues to be considered in the coming month include:
  - Noise from operation of the equipment and machinery on-site;
  - Effluent discharge generated from surface runoff;
  - Dust generated from excavation works and stockpile of dusty materials;
  - Maintenance of de-silting facilities and drainage system, such as U-channels;
  - Storage of chemicals/fuel and chemical waste/waste oil on site;
  - Accumulation of stagnant water in the site areas; and
  - Accumulation of C&D waste and general waste on site.

#### **Construction Program for the Next Month**

- 3.2 A tentative construction programme is provided in **Appendix E**. The major construction activities in the coming two months will include:
  - General site cleaning and tidying;
  - Administration Building RC Superstructure Construction Works;
  - Processing Building Cladding Wall Works;
  - Fat Preparation Building RC Superstructure Construction Works;
  - Steam Boiler Room RC Superstructure Construction Works;
  - Tank Farm 2A Footing and Bund Wall concrete works;
  - Tank Farm 2A Tank Erection Works;
  - Grease Trap Waste Screening Room (GTWSR) ELS and Foundation Construction Works;
  - Tank Farm 2B-2E Bund Wall Concreting Works;
  - Jetty Temporary Construction and Bored Piles Works; and
  - Pipe Bridge Pipe Bridge Erection Works.

### 4 CONCLUSIONS AND RECOMMENDATIONS

#### Conclusions

- 4.1 Environmental audit works were conducted in the reporting month. Site inspections were conducted on a monthly basis. The results were reviewed and checked.
- 4.2 There was no environmental complaint, prosecution or notification of summons received.

#### Recommendations

4.3 According to the environmental audit performed in the reporting month, the following recommendations were made:

#### Water Impact

- To identify any wastewater discharges from site.
- To ensure properly maintenance for de-silting facilities.
- To clear the silt and sediment in the sedimentation tanks.
- To review the capacity of de-silting facilities for discharge.
- To divert all the water generated from construction site to de-silting facilities with enough handling capacity before discharge.
- To avoid accumulation of stagnant and ponding water on site.
- To clear the drainage channel regularly to prevent blockage.

#### **Dust Impact**

- To remove fugitive dusty material on the haul road periodically.
- Excavated dusty materials or stockpile of dusty materials should be covered by impervious sheeting, or sprayed with water so as to maintain entire surface wet.

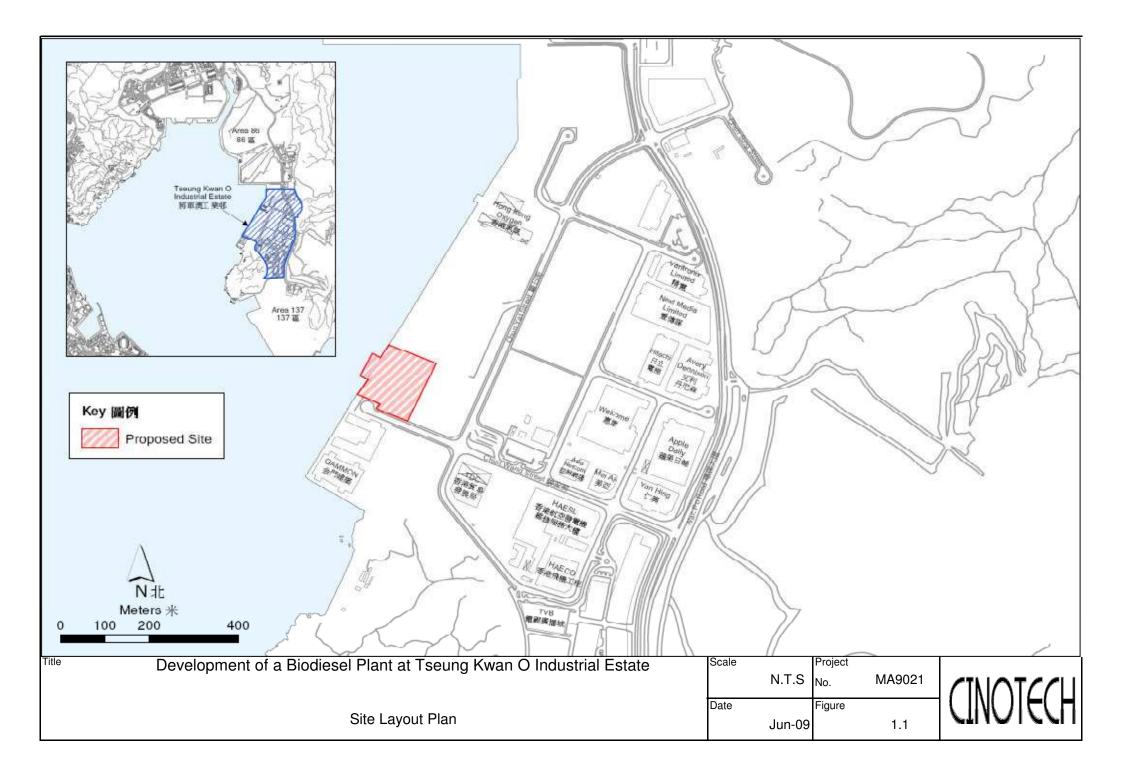
#### Noise Impact

- To space out noisy equipment and position as far away as possible from sensitive receivers.
- To inspect the noise sources inside the site.

#### Waste / Chemical Management

- To provide proper rubbish bins / skips for waste collection.
- To provide proper storage area for oil container on site.
- To avoid and check for any accumulation of waste materials or rubbish on site.
- To avoid any discharge or accidental spillage of chemical waste or oil directly from the equipment.

FIGURES



APPENDIX A SITE AUDIT SUMMARY

#### Monthly Site Inspection Record Summary

Inspection Information				
Checklist Reference Number	111124			
Date	24 November 2011 (Thursday)			
Time	15:40 - 16:45			

#### Ref. No. Non-Compliance

# **Related Item**

**Related Item** 

		No.
-	None	-

#### Ref. No. Remarks/Observations

<b></b>	•	No.
	A. Water Quality	
	• No environmental deficiency was identified during site inspection.	
	B. Air Quality	
	• No environmental deficiency was identified during site inspection.	
	C. Noise	
	• No environmental deficiency was identified during site inspection.	
	D. Waste / Chemical Management	
	• No environmental deficiency was identified during site inspection.	
	E. Permit / Licenses	
	• No environmental deficiency was identified during site inspection.	
	F. Reminders	
111124-R01	• A proper temporary ditch should be provided for discharging cement water	
	runoff into the soak-away pit.	B3i
	G. Others	
	Follow-up on previous audit section (Ref. No.:111021):	
	• All environmental deficiencies were improved/rectified by the Contractor.	

	Name	Signature	Date
Recorded by	Felix Kwan	Belix	24 November 2011
Checked by	Dr. HF Chan	Mr.	24 November 2011

APPENDIX B UPDATED ENVIRONMENTAL MITIGATION IMPLEMENTATION SCHEDULE

Impacts	Mitigation Measures	Status
	<ul> <li>Dust control measures such as water spaying on roads and dusty areas, covering of lorries by impervious sheets and controlling of the falling height of fill materials will be implemented;</li> <li>Effective dust screens, sheeting or netting will be provided to enclose the scaffolding from the ground level of the facility</li> </ul>	^ N/A
Construction Dust	<ul> <li>during the building construction;</li> <li>All debris and materials will be covered or stored in a sheltered debris collection area;</li> <li>Hoarding from ground level will be provided along the entire length of the site boundary except for a site entrance or exit;</li> <li>Every stockpile of dusty materials will be covered entirely by impermeable sheeting or placed in an area sheltered on the top and the 3 sides;</li> </ul>	^
	<ul> <li>Regular maintenance and checking of the diesel powered mechanical equipment will be adopted to avoid any black smoke emissions and to minimize gaseous emissions.</li> <li>Monthly site audits will be conducted to ensure the implementation of suitable dust control measures and good site practices.</li> </ul>	^
Construction Noise	<ul> <li>Only well-maintained plant will be operated on-site and plant will be serviced regularly during the construction program;</li> <li>Silencers or mufflers on construction equipment will be utilized and will be properly maintained during the construction program;</li> <li>Mobile plant, if any, will be sited as far from NSRs as possible;</li> <li>Machines and plant (such as trucks) that may be in intermittent use will be shut down between work periods or will be throttled down to a minimum;</li> <li>Plant known to emit noise strongly in one direction will, wherever possible, be orientated so that the noise is directed away from the nearby NSRs; and</li> <li>Material stockpiles and other structures will be effectively utilised, wherever practicable, in screening noise from onsite construction activities.</li> </ul>	^ ^ ^ ^

#### Appendix B - Summary of Environmental Mitigation Implementation Schedule (Construction Phase)

Types of Impacts	Mitigation Measures	Status
	<ul> <li><u>Piling Activities</u></li> <li>Silt curtain will be installed around the marine piling area to contain any suspended mud and sediments generated during the piling works. Silt removal facilities such as silt traps or sedimentation facilities will be provided to remove silt particles from groundwater (if pumping is required) to meet the requirements of the TM standard under the WPCO. The design of silt removal facilities will be based on the guidelines provided in ProPECC PN 1/94. All drainage facilities and erosion and sediment control structures will be inspected monthly and maintained to ensure proper and efficient operation at all times and particularly during rainstorms.</li> <li><u>Construction Site Run-off and Drainage</u></li> </ul>	N/A
Water Quality	<ul> <li>Silt removal facilities such as silt traps or sedimentation facilities will be provided to remove silt particles from runoff to meet the requirements of the TM standard under the WPCO. The design of silt removal facilities will be based on the guidelines provided in ProPECC PN 1/94. All drainage facilities and erosion and sediment control structures will be inspected monthly and maintained to ensure proper and efficient operation at all times and particularly during rainstorms.</li> <li>Careful programming of the works to minimise surface excavations for the construction works during the wet season. If</li> </ul>	۸
	<ul> <li>excavation of soil cannot be avoided during the wet season, exposed slope surfaces will be covered by a tarpaulin or other means. Other measures that need to be implemented before, during, and after rainstorms are summarised in ProPECC PN 1/94.</li> <li>Exposed soil surfaces will be protected by paving or fill material as soon as possible to reduce the potential of soil erosion.</li> <li>Open stockpiles of construction materials or construction wastes on-site of more than 50m3 will be covered with tarpaulin or similar fabric during rainstorms. These materials will not be placed near the seawall area.</li> </ul>	^
	General Construction Activities	
	<ul> <li>Debris and refuse generated on-site will be collected, handled and disposed of properly to avoid entering the nearby water sensitive receivers (WSRs). Stockpiles of cement and other construction materials will be kept covered when not being used.</li> <li>Oils and fuels will only be used and stored in designated areas which have pollution prevention facilities. All fuel tanks and storage areas will be provided with locks and be sited on sealed areas, within bunds of a capacity equal to 110% of the storage capacity of the largest tank. The bund will be drained of rainwater after a rain event.</li> </ul>	^

Types of Impacts	Mitigation Measures	Status
	Sewage generated from On-site Workforce	
	<ul> <li>Temporary sanitary facilities, such as portable chemical toilets, will be provided on-site. A specialised contractor will be responsible for regular collection and appropriate disposal of the sewage and maintenance of these facilities.</li> <li>Monthly site inspections will be carried out during construction to ensure that the mitigation measures listed above are properly implemented. The site audit frequency will be increased to weekly intervals during the piling works.</li> </ul>	N/A ^
Ecology	• Mitigation measures for minimising water quality impacts are presented in detail above. These measures will be properly implemented and good construction practices will be adopted to minimise potential adverse impacts to marine ecological resources.	۸

Remarks: ^

- Compliance of mitigation measure; X Non-compliance of mitigation measure;
   N/A Not Applicable at this stage; Non-compliance but rectified by the contractor;
   Recommendation was made during site audit but improved/rectified by the contractor;
   Mon-compliance but rectified/improved by the contractor and awaiting IEC's further comment.

APPENDIX C WASTE GENERATION IN THE REPORTING MONTH

## Biodiesel Plant Tseung Kwan O Project Reporting Month: <u>November 2011</u>

	Actual Quantities of Inert C&D Materials Generated / Imported (in '000 m <sup>3</sup> )						Actual Quantities of Other C&D Materials / Wastes Generated					
Month	Total Quantities Generated [a+b+c+d]	Broken Concrete (including rock for recycling into aggregates) ( a )	Contract	Reused in Other Projects ( c )	Disposed as Public Fill (d)	Imported C&D Material	Metal (in '000 kg)	Paper/ cardboard packaging (in '000kg)	Plastics (bottles/containers, plastic sheets/ foams from package material) (in '000kg)	Chemical Waste (in '000kg)	Others (e.g. General Refuse etc.) (in '000m3)	
January	0	0	0	0	0	0	0	0	0	0	0.01	
February	0	0	0	0	0	0	0	0	0	0	0.00	
March	0	0	0	0	0	0	0	0	0	0	0.00	
April	0	0	0	0	0	0	0	0	0	0	0.00	
May	0	0	0	0	0	0	0	0	0	0	0.00	
June	0	0	0	0	0	0	0	0	0	0	0.00	
Half-year Total	0	0	0	0	0	0	0	0	0	0	0.01	
July	0	0	0	0	0	0	0	0	0	0	0.00	
August	0	0	0	0	0	0	0	0	0	0	0.00	
September	0	0	0	0	0	0	0	0	0	0	0.00	
October	0	0	0	0	0	0	0	0	0	0	0.00	
November	5.06	0	0	0	5.06	1.82	0	0.01	0	0	0.005	
December												
Yearly Total												

APPENDIX D COMPLAINT LOG

## **APPENDIX D – COMPLAINT LOG**

## **Reporting Month**: November 2011

Log Ref.	Location	Received Date	Details of Complaint	Investigation/Mitigation Action	Status
N/A	N/A	N/A	N/A	N/A	N/A

Remarks: No environmental complaint was received in the reporting month.

APPENDIX E CONSTRUCTION PROGRAMME

# **HEC** CHINA HARBOUR ENGINEERING COMPANY LIMITED

ity ID	Activity Name	Duration	Start	Finish	Oct	2011 Nov	Dec
		256	14-Oct-11 A	25-Jun-12	-1	1	2
270MC-3M	-Rolling Programme Ver.1.0-(021211)	200	14-00-11 A		v		
Key Dates		0	04-Nov-11 A	04-Nov-11 A		▼ 04-Nov-11 A, Key Da	ates
<b>Contract Perio</b>	d	0	04-Nov-11 A	04-Nov-11 A		▼ 04-Nov-11 A, Contra	ict Period
A15700	Date of Commencement of the Works	0	04-Nov-11 A			Ŧ	
Milestones		89	02-Dec-11	28-Feb-12			<b>****</b>
CHEC Subletti	ing Works	30	14-Oct-11 A	02-Dec-11	V	1	→ 02-Dec-11, CHE
	Instruction Works	235	04-Nov-11 A	25-Jun-12		V	
		121	04-Nov-11 A	03-Mar-12			
1A - Administra						V	
Administration Bu A17000	ilding Structural and Builder's Work AB-Superstructure Construction Works upto +10.15mPD (1st Floor)	<b>121</b> 60	04-Nov-11 A 04-Nov-11 A	03-Mar-12 02-Jan-12		V	
A17000	AB-Superstructure Construction Works upto +10.15mPD (1st Floor) AB-Superstructure Construction Works upto +14.17mPD (2nd Floor)		04-NOV-11 A 03-Jan-12	02-Jan-12 09-Feb-12			
A17010		38		21-Feb-12			
A17020	AB-Superstructure Construction Works upto +17.05mPD (Roof Floor) AB-Superstructure Construction Remaining Works	12	10-Feb-12 22-Feb-12	03-Mar-12			
		228	04-Nov-11 A	25-Jun-12		V	
1B - Process B	<mark>_</mark>			04-Mar-12		V	
A18090	ng Structural and Builder's Work PB-Material procurement	<b>115</b> 60	04-Nov-11 A 04-Nov-11 A	04-Mar-12 02-Jan-12		V	
A18100	Primary support modification	60	04-Nov-11 A	02-Jan-12 02-Jan-12			
A18100	PB-Cladding wall for Processing Building	31	03-Jan-12	02-5an-12 02-Feb-12			
A18120	PB-Cladding wail for Processing Building PB-Cladding roof for Processing Building	31	03-Jan-12 03-Feb-12	02-1 eb-12 04-Mar-12			
PB-Processing Wo		175	03-Jan-12	25-Jun-12			
A17900	PB-BDI Piping, Electrical, Insulation & Instrumentation Works	175	03-Jan-12	25-Jun-12			
1B - Fat Prepar		154	04-Nov-11 A	12-Apr-12		▼	
	ructural and Builder's Work	154	04-Nov-11 A	12-Apr-12		V	
A18510	FP-RC superstructure construction works upto +10.4mPD (1st floor)	60	04-Nov-11 A	02-Jan-12			
A18520	FP-RC superstructure construction works upto +15.1mPD (2nd floor)	20	02-Jan-12	22-Jan-12			
A18530	FP-RC superstructure construction works upto +20.0mPD (roof floor)	5	22-Jan-12	27-Jan-12			
A18600	FP-Fat Preparation Steel Works	30	27-Jan-12	26-Feb-12			
A18700	FP-Cooling Tower Installation	62	10-Feb-12	12-Apr-12			
A19140	FP-Installation of roof waterproofing system works	30	27-Jan-12	26-Feb-12			
FP-Processing Wo	rks	29	26-Feb-12	26-Mar-12			
A18800	FP-BDI Fat Prep. Equipment Installation Works	29	26-Feb-12	26-Mar-12			
1B - Boiler Roo	om	160	04-Nov-11 A	18-Apr-12		V	
Boiler Room Struc	tural and Builder's Work	160	04-Nov-11 A	18-Apr-12		✓	
A19410	BR-RC superstructure construction works 1st stage	59	04-Nov-11 A	01-Jan-12			
A19420	BR-RC superstructure construction works 2nd stage	17	01-Jan-12	18-Jan-12			
A19430	BR-RC superstructure construction works 3rd stage	7	18-Jan-12	25-Jan-12			
A19500	BR-Boiler Room Steel Works	70	08-Feb-12	18-Apr-12			
	BR-Installation of roof waterproofing system works	30	27-Jan-12	26-Feb-12			
A20140		70	25-Jan-12	04-Apr-12			
A20140 BR-Processing Wo	orks	10				1	1





# HEC CHINA HARBOUR ENGINEERING COMPANY LIMITED

'ity ID	Activity Name		Start	Finish	2011			
				ļ	Oct	Nov	Dec 2	
2A - Tank Farm	n	124	04-Nov-11 A	13-Mar-12	-1	↓	2	
	uctural and Builder's Work	124	04-Nov-11 A	13-Mar-12		V		
A20410	2A-1st pour concrete of Tank Farm 2A Footing	30	04-Nov-11 A	08-Dec-11		•		
A20420	2A-2nd pour concrete of Tank Farm 2A Footing	31	21-Nov-11 A	21-Dec-11				
A20430	2A-3rd pour concrete of Tank Farm 2A Footing	31	22-Dec-11	21-Jan-12				
A20440	2A-Concreting works for RC pipe support wall	22	13-Jan-12	03-Feb-12		, , ,		
A20510	2A-Bund walls structural concrete works 1st stage	39	04-Feb-12	13-Mar-12				
A20610	2A-Erection of tanks in Tank Farm 2A 1st stage	38	04-Feb-12	12-Mar-12				
2A - GTW Sepa	-	114	04-Nov-11 A	04-Mar-12		V	1	
	I and Builder's Work	114	04-Nov-11 A	04-Mar-12		V		
A21210	GTWSR-Driving works of all sheet pile for ELS	30	04-Nov-11 A	04-Dec-11		· · · · · · · · · · · · · · · · · · ·	· · ·	
A21220	GTWSR-Excavation and dewatering system for ELS	54	04-Dec-11	27-Jan-12				
A21300	GTWSR-Foundation Construction	37	27-Jan-12	04-Mar-12				
2B-E Tank Far	m	78	20-Jan-12	07-Apr-12				
	Structural and Builder's Work	78	20-Jan-12	07-Apr-12				
A22410	2BE-Bund wall concreting works 1st stage	39	20-Jan-12	28-Feb-12				
A22420	2BE-Bund wall concreting works 2nd stage	39	28-Feb-12	07-Apr-12				
3 - Waste Wate	er Treatment Plant	39	27-Jan-12	06-Mar-12				
	ment Plant Structural and Builder's Work	39	27-Jan-12	06-Mar-12				
A23200	WWTP-Foundation Construction	39	27-Jan-12	06-Mar-12				
4A - Jetty		124	22-Nov-11 A	13-Mar-12			· ·	
Jetty Structural an	nd Builder's Work	124	22-Nov-11 A	13-Mar-12		V		
A24100	4A-Temporary works design for Jetty Piling Submission, Approval and Consent	28	22-Nov-11 A	19-Dec-11				
A24105	4A-Temporary works construction	20	20-Dec-11	08-Jan-12				
A24120	4A-Construct upto 6 nos of Jetty Bored Piles	65	09-Jan-12	13-Mar-12				
Pipe Bridge &	Pipe Trench Works	57	05-Jan-12	01-Mar-12				
A24910	Erection of steel pipe racks at Tank Farm 2A	30	05-Jan-12	03-Feb-12				
A24920	Erection of pipe bridge between Tank Farm 2A and Tank Farm 2B-2E	30	05-Jan-12	03-Feb-12				
A24930	Erection of steel pipe racks at Tank Farm 2B-2E	30	05-Jan-12	03-Feb-12				
A25000	Pipe Bridge Between PB and FP	34	27-Jan-12	01-Mar-12				

Actual Work    Critical Milestone	Proposed Biodiesel Plant at T.K.O.T. Lot 39 Main Contract for All Remaining Works	Date	
Remaining Work <b>V</b> Milestone		18-Nov-11	
0	3 Months Rolling Programme (2 Dec 2011)	02-Dec-11	
Critical Remaining Work V Summary	5 Month's Ronnig Programme (2 Dec 2011)		
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Revision	Checked	Approved