

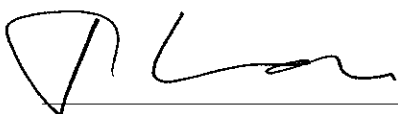
# ASB Biodiesel (Hong Kong) Limited

## Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate

Quarterly EM&A Report

July – September 2016

(Version 1.0)

Certified By   
(Environmental Team Leader)

REMARKS:

The information supplied and contained within this report is, to the best of our knowledge, correct at the time of printing.

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<i>To:</i>	Cinotech	<i>Date:</i>	2 December 2016
<i>Attn:</i>	Mr. H. T. Lai	<i>Fax:</i>	3107 1388
<i>From:</i>	Mr. Mark Cheung	<i>Ref:</i>	D1067/L07612
<i>Job No.</i>	D1067	<i>Total Pages:</i>	1

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**Subject: Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  
Quarterly EM&A Report (July - September 2016)**

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Dear Sir,

We refer to your submission of the Quarterly EM&A Report for July 2016 to September 2016 via email dated 2 December 2016.

We write to advise that we have no comment on the captioned report.

However, it is noted that the incident of exceedance of limit level keeps happening. You are advised to investigate at what level the fuel ratio should be to avoid incomplete combustion. Please propose effective remedial measures to make sure the limit level will not be exceeded. Please promptly implement such measures and keep tracking on the effectiveness of the proposed measures.

Regards,

  
Mark Cheung  
Independent Environmental Checker

KTC/gk

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## **EXECUTIVE SUMMARY**

### **Introduction**

1. This is the 2<sup>nd</sup> quarterly Environmental Monitoring and Audit (EM&A) Report prepared by Cinotech Consultants Limited for Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate in operational phase. This report documents the findings of EM&A works carried out in July – September 2016.

### **Environmental Licenses and Permits**

2. Licenses/Permits granted to the Project include the followings:
  - Environmental Permit, EP-319/2009/D, granted on 28 January 2014;
  - Specified Process Licence, L-25-019(1), granted on 10 October 2013 &
  - Water Pollution Control Ordinance Licence, WT00022972-2015, granted on 16 December 2015.

### **Environmental Monitoring and Audit Works**

3. Environmental monitoring and audit works for the Project were carried out in accordance with the criteria and requirements listed in the EM&A Manual, Environmental Permit, Specified Process Licence and Water Pollution Control Ordinance (WPCO) Licence granted. Monitoring results were checked and reviewed.

### **Key Information in the Reporting Month**

4. Summary of key information in this reporting quarter (July – September 2016) is listed in **Table I**.

**Table I Summary of Key Information in July – September 2016**

Event	Event Details		Action Taken	Status	Remark
	Number	Nature			
Exceedance of Action & Limit Levels	8*	---	Exceedance events were investigated and measures have been proposed.	N/A	---
Complaint received	1	Odour & Oil Discharge	Complaint was investigated and measures have been proposed	Incident Report was submitted	---
Changes to the assumptions and key construction / operation activities recorded	0	---	N/A	N/A	---
Status of submissions under EP	3	(1): Monthly EM&A Report for May 2016 (2): Monthly EM&A Report for June 2016 (3): Quarterly EM&A Report for April – June 2016	Submitted to EPD on (1): 29 July 2016 (2) & (3): 23 September 2016	Verified by IEC	---
Notifications of any summons & prosecutions	0	---	N/A	N/A	---

\* 1 of the exceedances was due to complaint received

## 1 INTRODUCTION

### Background

- 1.1 Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate (hereafter referred to as “the Project”) is to construct and operate a 100,000 tonnes per annum biodiesel plant at Tseung Kwan O Industrial Estate (see **Figure 1.1** for the location plan of Project Site). The plant will use a multi-feedstock which consists of used cooking oil (UCO), oil and grease recovered from grease trap waste (GTW), palm fatty acid distillate (PFAD) and animal fats. The proposed biodiesel plant offers a convenient recycling outlet for GTW and UCO, and converts oil and grease recovered from these wastes into useful products. The Project also offers a more environmental-friendly alternative to the diesel fuel market in Hong Kong.
- 1.2 This Project is a Designated Project under the Environmental Impact Assessment Ordinance (Cap. 499). An environmental impact assessment (EIA) was undertaken to identify and evaluate the impact on environment (e.g. air quality, noise, water quality and ecology), and propose possible measures to mitigate the impact. The EIA Report was approved by the Environmental Protection Department (EPD) on 26 February 2009.
- 1.3 Environmental Permit (EP) No. EP-319/2009 was issued on 11 March 2009 to ASB Biodiesel (Hong Kong) Limited as the Permit Holder. After several rounds of amendments, the latest version is EP No. EP-319/2009/D, which was issued on 28 January 2014.
- 1.4 Construction of the Biodiesel Plant has been completed since October 2013. After more than 2 years of commissioning trial, the Plant started to operate in April 2016. Cinotech Consultants Limited was commissioned by ASB Biodiesel (Hong Kong) Limited to undertake the Environmental Monitoring and Audit (EM&A) works for the Project. This is the 2<sup>nd</sup> Quarterly EM&A report summarizing the EM&A works in operational phase for the Project in July – September 2016.

### Project Organizations

- 1.5 Different parties with different levels of involvement in the project organization include:
- Project Proponent & Operator – ASB Biodiesel (Hong Kong) Limited
  - Independent Environmental Checker (IEC) – Mannings (Asia) Consultants Ltd
  - Environmental Team (ET) – Cinotech Consultants Limited
- 1.6 The responsibilities of respective parties are detailed in Section 2 of the Final EM&A Manual of the Project.
- 1.7 The key contacts of the Project are shown in **Table 1-1**.

**Table 1-1 Key Project Contacts**

Party	Role	Name	Position	Phone No.
ASB	Permit Holder & Operator	Mr. Albert Kwan	Facilities and Operations Manager	3183 4209
		Ms. Fion Wong	Engineer	3183 4204
Mannings	Independent Environmental Checker	Mr. Mark Cheung	Independent Environmental Checker	3168 2028
		Mr. Gavin Kwok	Assistant to Independent Environmental Checker	3970 8628
Cinotech	Environmental Team	Dr. HF Chan	ET Leader	2151 2088
		Ms. Betty Choi	Project Coordinator	2151 2072

### Summary of EM&A Requirements

- 1.8 EM&A requirements for the Project include:
- Monitoring requirements as listed in the Project EM&A Manual;
  - Conditions listed in the Environmental Permit; &
  - Conditions listed in the SP License.

### Status of Environmental Licensing and Permitting

- 1.9 All permits/licenses obtained for the Project are summarized in **Appendix A**.



## 2 ENVIRONMENTAL MONITORING REQUIREMENTS

### Air Quality

- 2.1 According to Section 4.3 of the Final EM&A Manual of the Project, the emission from stacks of boiler, biogas flare and process building, and odour concentrations at the final air scrubber shall be monitored. Odour patrols along the Project Site boundary is also required. Detailed monitoring criteria (i.e. frequency, parameter, and action & limit levels) are listed in **Appendix B**. If limit levels are exceeded, the event and action plan as shown in **Appendix C** should be implemented.

### Water Quality

- 2.2 According to Section 6.3 of the Final EM&A Manual of the Project, the water quality of treated effluent discharged from Project Site and stormwater discharge shall be monitored. Detailed monitoring criteria (i.e. frequency, parameter, and limit levels) are listed in **Appendix B**. If limit levels are exceeded, the event and action plan as shown in **Appendix C** should be implemented.

### Sulphur Content in Bio Heating Oil

- 2.3 According to Section 3.11 of the EP-319/2009/D, if Bio Heating Oil (BHO) is used on site, the sulphur content in BHO shall be monitored. Monitoring criteria (i.e. frequency, parameter, and limit level) for the sulphur content in BHO are listed in **Appendix B**. If limit level is exceeded, the following actions should be taken by the ET:
- Inform Project Proponent and IEC within 24 hours;
  - Inform Project Proponent to increase the use of low sulphur diesel in the fuel tank(s) to achieve a fuel mixture with sulphur content of less than 346 ppm; and
  - Revert the monitoring programme to the original frequency of a test for every tank load of BHO, or at such a monitoring frequency to be advised and agreed by the EPD's Director.

### 3 MONITORING RESULTS

#### Air Quality

##### *Emission from Stack of Boiler*

- 3.1 Emissions from stacks of boiler was sampled and analyzed monthly. Monitoring result of boiler emission in July – September 2016 is summarized in **Table 3-1** below and graphical presentation of results is shown in **Appendix D**.

**Table 3-1 Monitoring Result of the Emission from the Stack of Boiler**

Parameter	Limit Level	Monitoring Result *		
		Jul-16	Aug-16	Sep-16
Nitrogen oxides (NO <sub>x</sub> )	2.213 kg/h	0.55 kg/h	0.38 kg/h	0.93 kg/h
Carbon monoxide (CO)	0.553 kg/h	< 0.2 kg/h	< 0.2 kg/h	0.46 kg/h
Sulphur dioxide (SO <sub>2</sub> )	0.797 kg/h	< 0.03 kg/h	< 0.02 kg/h	< 0.02 kg/h
Non-methane Organic Compounds (NMOC)	0.041 kg/h	0.0355 kg/h	0.018 kg/h	0.004 kg/h
Exhaust gas velocity	7 m/s **	11.625 m/s	14.75 m/s	14.25 m/s

\* Average result of all trials is presented. If one of the data was smaller than the limit of reporting, the smallest recordable value was used for calculation of average.  
\*\* Minimum level should be achieved.

- 3.2 No exceedance of Limit Level was reported in July – September 2016.

##### *Emission from Stack of Biogas Flare*

- 3.3 Emissions from stacks of biogas flare was sampled and analyzed monthly. Summary of monitoring result of the emission from the stack of biogas flare in July – September 2016 is presented in **Table 3-2** below and graphical presentation of results is shown in **Appendix D**.

**Table 3-2 Monitoring Result of the Emission from the Stack of Biogas Flare**

Parameter	Limit Level	Monitoring Result *		
		Jul-16	Aug-16	Sep-16
Nitrogen oxides (NO <sub>x</sub> )	0.053 kg/h	< 0.03 kg/h	0.03 kg/h	0.01 kg/h
Carbon monoxide (CO)	0.018 kg/h	0.0585 kg/h ***	0.063 kg/h ***	0.0385 kg/h ***
Sulphur dioxide (SO <sub>2</sub> )	0.039 kg/h	0.095 kg/h ***	< 0.01 kg/h	0.0275 kg/h
Non-methane Organic Compounds (NMOC)	0.0018 kg/h	0.005 kg/h ***	0.00075 kg/h	0.00155 kg/h
Exhaust gas velocity	0.54 m/s **	1.375 m/s	2.875 m/s	1.96 m/s

\* Average result of all trials is presented. If one of the data was smaller than the limit of reporting, the smallest recordable value was used for calculation of average.  
\*\* Minimum level should be achieved.  
\*\*\* Value exceeded Limit Level.

- 3.4 Three exceedances of Limit Level were reported in July 2016, one exceedance of Limit Level was reported in August 2016, and one exceedance of Limit Level was reported in September 2016. Investigation of the exceedance events was finished and measures were proposed for countering the exceedances.

*Emission from Stack of Process Building*

- 3.5 Emissions from stacks of process building was sampled and analyzed monthly. Summary of monitoring result of the emission from the stack of process building in July – September 2016 is presented in **Table 3-3** below and graphical presentation of results is shown in **Appendix D**.

**Table 3-3 Monitoring Result of the Emission from the Stack of Process Building**

Parameter	Limit Level	Monitoring Result *		
		Jul-16	Aug-16	Sep-16
Acetyldehyde	0.0975 kg/h	<0.001 kg/h	<0.001 kg/h	<0.001 kg/h
Methanol	0.0975 kg/h	0.12 kg/h ***	<0.01 kg/h	<0.01 kg/h
Exhaust gas velocity	0.79 m/s **	2.85 m/s	3.6 m/s	1.5 m/s

\* Average result of all trials is presented. If one of the data was smaller than the limit of reporting, the smallest recordable value was used for calculation of average.  
\*\* Minimum level should be achieved.  
\*\*\* Value exceeded Limit Level.

- 3.6 One exceedance of Limit Level was reported in July 2016. Investigation of the exceedance event was finished and measures were proposed for countering the exceedance.

*Odour Concentration at the Final Air Scrubber*

- 3.7 Odour Concentration at the final air scrubber was sampled and analyzed monthly. Summary of monitoring result of odour concentrations at the final air scrubber in July – September 2016 is presented in **Table 3-4** below and graphical presentation of results is shown in **Appendix D**.

**Table 3-4 Monitoring Result of the Odour Concentrations at the Final Air Scrubber**

Parameter	Limit Level	Monitoring Result *		
		Jul-16	Aug-16	Sep-16
Odour	200.3 OU/s	31.45 OU/s	8.96 OU/s	15.1 OU/s
Exhaust gas velocity	0.7 m/s **	1.24 m/s	1.17 m/s	1.17 m/s

\* Average result of all trials is presented. If one of the data was smaller than the limit of reporting, the smallest recordable value was used for calculation of average.  
\*\* Minimum level should be achieved.

- 3.8 No exceedance of Limit Level was reported in July – September 2016.

*Odour Patrols along Site Boundary*

- 3.9 Odour intensity were monthly monitored by the odour patrols. Odour patrols were carried out by a qualified odour panelist in both morning and afternoon on 5 July, 18 August and 12 September 2016. Summary of monitoring result of odour patrols in July – September 2016 is presented in **Table 3-5** below and graphical presentation of results is shown in **Appendix D**.

**Table 3-5 Monitoring Result of Odour Patrols along Site Boundary**

Date	Odour Intensity		
	Action Level	Limit Level	Range of Measured Level
July 2016	Odour intensity $\geq$ Class 2 recorded; or One documented complaint received	Odour intensity $\geq$ Class 3 recorded on 2 consecutive patrols	0 – 1
August 2016			0 – 1
September 2016			0 – 1

- 3.10 1 exceedance of Action Level was reported as 1 complaint regarding odour was received (see **Section 4**).

**Water Quality***Water Quality of Treated Effluent Discharged from Project Site*

- 3.11 Water quality of treated effluent discharged from Project Site was sampled and analyzed monthly. Summary of water quality monitoring result of treated effluent discharge from Project Site in July – September 2016 is presented in **Table 3-6** below and graphical presentation of results is shown in **Appendix E**.

**Table 3-6 Water Quality Monitoring Result of Treated Effluent Discharged from Project Site**

Parameter	Limit Level	Monitoring Result		
		Jul-16	Aug-16	Sep-16
pH	Within the range of 6-10	8.63	7.89	7.64
Suspended Solids	800 mg/L	214 mg/L	198 mg/L	210 mg/L
Biochemical Oxygen Demand (BOD) (5 days, 20°C)	800 mg/L	210 mg/L	312 mg/L	315 mg/L
Chemical Oxygen Demand (COD)	2000 mg/L	377 mg/L	402 mg/L	420 mg/L
Oil & Grease	50 mg/L	42 mg/L	35 mg/L	40 mg/L
Sulphate	1000 mg/L	20 mg/L	10 mg/L	10 mg/L

Parameter	Limit Level	Monitoring Result		
		Jul-16	Aug-16	Sep-16
Total Nitrogen	200 mg/L	150 mg/L	152 mg/L	150 mg/L
Total Phosphorus	50 mg/L	10 mg/L	10 mg/L	15 mg/L

3.12 No exceedance of Limit Level was reported in July – September 2016.

#### *Water Quality of Stormwater Discharge*

3.13 Water quality of stormwater discharge was sampled and analyzed quarterly. Summary of water quality monitoring result of stormwater discharge in July – September 2016 is presented in **Table 3-7** below and graphical presentation of results is shown in **Appendix E**.

**Table 3-7 Water Quality Monitoring Result of Stormwater Discharge**

Parameter	Limit Level	Monitoring Result		
		Jul-16	Aug-16	Sep-16
pH	Within the range of 6-9	7.50	--	7.50
Suspended Solids	50 mg/L	38 mg/L	--	45 mg/L
Biochemical Oxygen Demand (BOD) (5 days, 20°C)	50 mg/L	50 mg/L	--	40 mg/L
Chemical Oxygen Demand (COD)	100 mg/L	60 mg/L	--	90 mg/L
Oil & Grease	30 mg/L	<10 mg/L	--	<10 mg/L

\* Water quality of stormwater discharge from Project Site was sampled and analyzed quarterly

3.14 No exceedance of Limit Level was reported in July – September 2016.

#### **Sulphur Content in Bio Heating Oil**

3.15 Sulphur content in bio heating oil was sampled and analyzed every tank load of the bio heating oil when the fuel tank(s) is being filled/refilled. Summary of monitoring result of Sulphur content in bio heating oil in July – September 2016 is presented in **Table 3-8** below and graphical presentation of results is shown in **Appendix F**.

**Table 3-8 Monitoring Result of Sulphur Content in Bio Heating Oil**

Parameter	Limit Level	Monitoring Result		
		Jul-16	Aug-16	Sep-16
Sulphur Content	346 ppm	573 ppm *	330 ppm	312 ppm

\* Value exceeded Limit Level.

3.16 One exceedance of Limit Level was reported in July 2016. Investigation of the exceedance event was finished and no measure was required for countering the

exceedance.

### Summary of Exceedance Events in the Reporting Quarter

3.17 A summary of all exceedance events is presented in **Table 3-9** below. Investigation reports / complaint log for the exceedances in July, August and September 2016 are attached in the Monthly EM&A Reports (July, August and September 2016) respectively.

**Table 3-9 Summary of Exceedance Events in the Reporting Quarter**

Parameter		Unit	Action Level	Limit Level	Monitoring Result
<b>July 2016</b>					
Stack of Biogas Flare	Carbon monoxide (CO)	kg/h	- *	0.018	0.0585
	Sulphur dioxide (SO <sub>2</sub> )	kg/h	- *	0.039	0.095
	Non-methane Organic Compounds (NMOC)	kg/h	- *	0.0018	0.005
Stack of Process Building	Methanol	kg/h	- *	0.0975	0.12
Bio Heating Oil	Sulphur Content	ppm	- *	346	573
<b>August 2016</b>					
Stack of Biogas Flare	Carbon monoxide (CO)	kg/h	- *	0.018	0.063
<b>September 2016</b>					
Stack of Biogas Flare	Carbon monoxide (CO)	kg/h	- *	0.018	0.0385
Odour Patrol	Odour Intensity	-	Odour intensity ≥Class 2 recorded; or One documented complaint received	Odour intensity ≥Class 3 recorded on 2 consecutive patrols	One documented complaint received
* No action level was set in the Final EM&A Manual of the Project, Environmental Permit, and in the Specified Process Licence					

#### **4 SUMMARY OF COMPLAINT AND PROSECUTION**

- 4.1 1 environmental related complaint was received in September 2016 (see **Appendix H**).
- 4.2 No prosecution or notification of summon was received in July – September 2016.
- 4.3 There was one environmental complaint, and no prosecution or notification of summons received since the commencement of Project (operational phase). The Complaint Log is attached in **Appendix H**.

## 5 CONCLUSIONS

- 5.1 In July – September 2016, environmental monitoring and audit works were carried out in accordance with criteria and requirements listed in the Project EM&A Manual, Environmental Permit EP-319/2009D, Specified Process Licence L-25-019(1) and Water Pollution Control Ordinance Licence WT00022972-2015.
- 5.2 Monitoring of air quality, water quality and sulphur content in Bio Heating Oil were carried out at designated locations. 5 exceedances of Limit Levels were recorded at the stack of biogas flare, 1 exceedance of Limit Level was recorded at the stack of process building and 1 exceedance of Limit Level was recorded at Bio Heating Oil in the reporting quarter. In addition, 1 Action Level exceedance was recorded due to the complaint received on 24<sup>th</sup> September 2016. Investigation reports / complaint log for the exceedances in July 2016, August 2016 and September 2016 are attached in the Monthly EM&A Reports (July, August and September 2016) respectively.
- 5.3 Besides the complaint received on 24<sup>th</sup> September 2016, no environmental related complaint, prosecution or notification of summon was received in the reporting quarter.



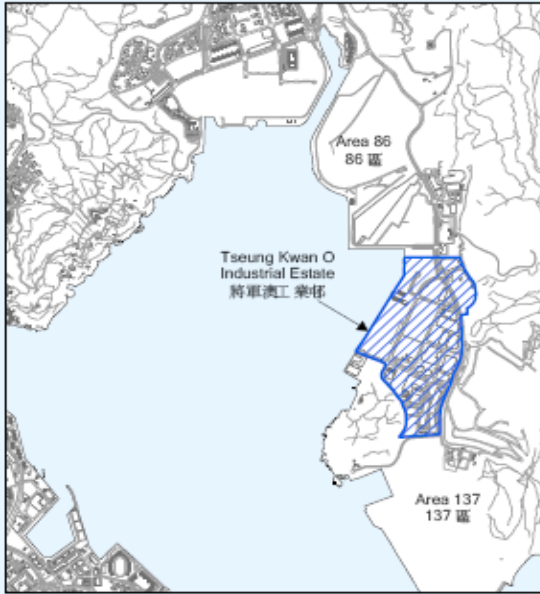
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## FIGURES

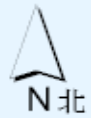
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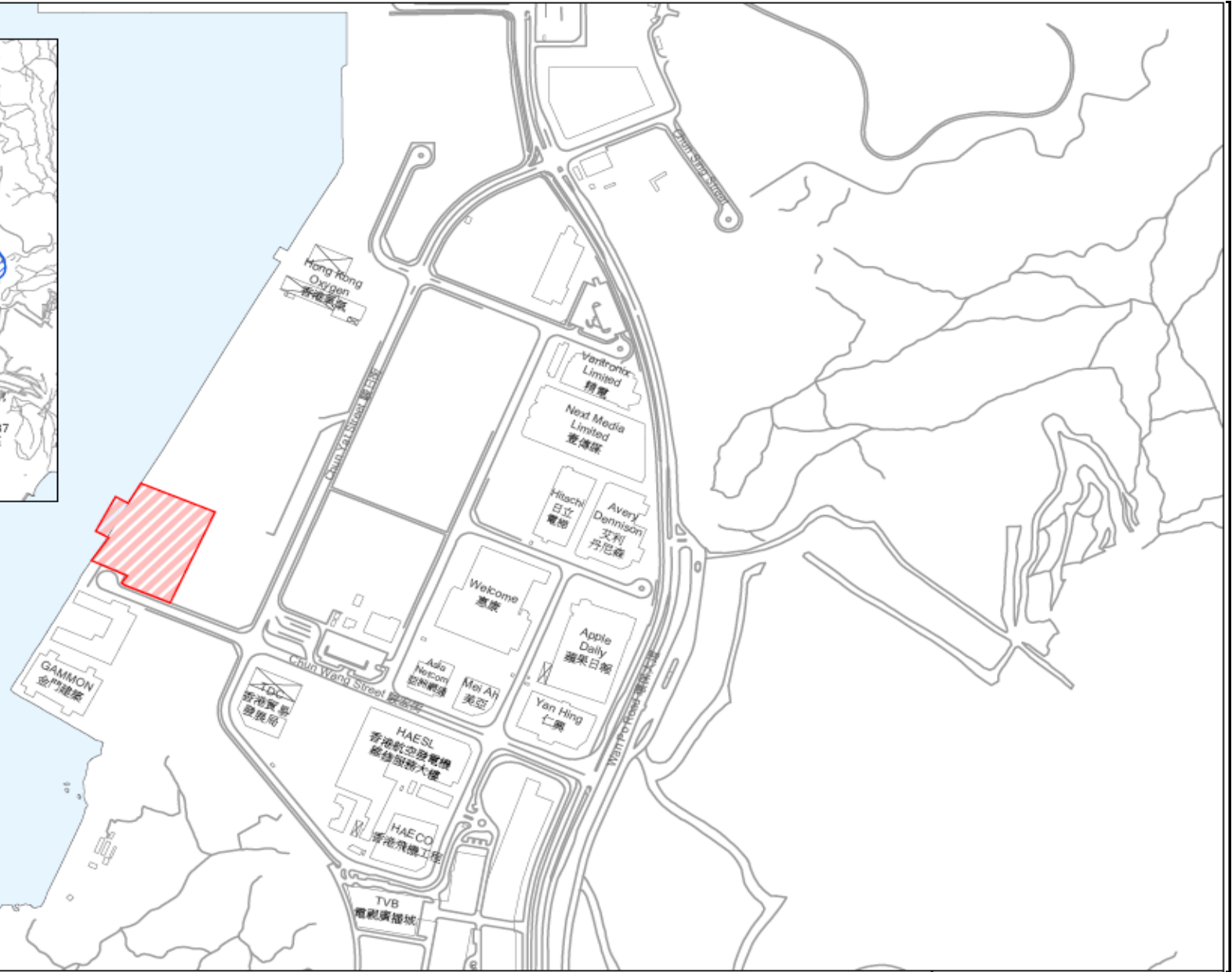
**Key 圖例**

 Proposed Site



Meters 米

0 100 200 400



Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate

Location Plan

Scale

N.T.S

Project

No. MA15052

Date

MAY 2016

Figure

1.1

**CINOTECH**

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**APPENDIX A**  
**Summary of Environmental Licensing and**  
**Permit Status**

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Appendix A Summary of Environmental Licensing and Permit Status

Permit / License No.	Valid Period		Summary	Status
	From	To		
<b>Environmental Permit (EP)</b>				
EP-319/2009/D	28/01/2014	N/A	Operation of <ul style="list-style-type: none"> <li>• a biochemical plant with a storage capacity of more than 500 tonnes and in which substances are processed and produced;</li> <li>• a storage, transfer and transshipment of oil facility with a storage capacity of not less than 1,000 tonnes; and</li> <li>• a dangerous goods godown with a storage capacity exceeding 500 tonnes</li> </ul>	Valid
<b>Specified Process (SP) Licence</b>				
L-25-016(1)	10/10/2013	10/10/2015	<ul style="list-style-type: none"> <li>• Emission of non-fugitive fixed point emissions</li> </ul>	Under renewal
<b>Water Pollution Control Ordinance (WPCO) Licence</b>				
WT00022972-2015	16/12/2015	31/12/2017	Discharge of <ul style="list-style-type: none"> <li>• effluent from wastewater treatment facilities to communal foul sewer; and</li> <li>• effluent from floor washing of operation areas to communal storm drain</li> </ul>	Valid

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**APPENDIX B**  
**Summary of Monitoring Criteria**

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Appendix B Summary of Monitoring Criteria

<b>Air Quality</b>				
	<b>Frequency</b>	<b>Parameter</b>	<b>Action Levels</b>	<b>Limit Levels</b>
Emission from Stack of Boiler (EP2)	Monthly for the first 12 months of operation. If the monitoring results of the first year monitoring meet the limit level, the monitoring will be reduced to half-yearly intervals for the whole operational stage. *	Nitrogen oxides (NO <sub>x</sub> )	– **	2.213 kg/h
Emission from Stack of Biogas Flare (EP1)		Carbon monoxide (CO)		0.553 kg/h
Emission from Stack of Process Building (EP3)		Sulphur dioxide (SO <sub>2</sub> )		0.797 kg/h
		Non-methane Organic Compounds (NMOC)		0.041 kg/h
		Exhaust gas velocity		7 m/s (minimum)
		NO <sub>x</sub>	– **	0.053 kg/h
		CO		0.018 kg/h
		SO <sub>2</sub>		0.039 kg/h
		NMOC		0.0018 kg/h
		Exhaust gas velocity		0.54 m/s (minimum)
		Acetyldehyde	– **	0.0975 kg/h
		Methanol		0.0975 kg/h
		Exhaust gas velocity		0.79 m/s (minimum)
Odour Concentrations at the Final Air Scrubber (EP5)	Monthly for the first 2 years of operation *	Odour	– **	200.3 OU/s
		Exhaust gas velocity		0.7 m/s (minimum)
Odour Patrols along the Project Site Boundary	<p>Two times a day, one in the morning and one in the afternoon</p> <ul style="list-style-type: none"> <li>Monthly for the first 12 months of operation. If the monitoring results of the first year monitoring meet the limit level, the monitoring frequency will be reduced to quarterly intervals in the second year;</li> <li>If the action level is triggered during the second year of operation, the frequency will be resumed to monthly intervals until compliance with the action level for three consecutive months is obtained;</li> <li>If the action level is not triggered for four consecutive quarterly monitoring, the monitoring can be terminated.</li> </ul>	Odour Intensity	<ul style="list-style-type: none"> <li>Odour intensity <math>\geq</math> Class 2 recorded; or</li> <li>One documented complaint received</li> </ul>	<ul style="list-style-type: none"> <li>Odour intensity <math>\geq</math> Class 3 recorded on 2 consecutive patrols</li> </ul>
<p>* Monitoring will not be carried out during raining days</p> <p>** No action level is set in the Final EM&amp;A Manual of the Project and in the Specified Process Licence</p>				

Appendix B Summary of Monitoring Criteria

<b>Water Quality</b>			
<b>Discharge</b>	<b>Frequency</b>	<b>Parameter</b>	<b>Limit Levels</b>
Treated Effluent Discharged from Project Site	Monthly	pH	Within the range of 6 - 10
		Suspended Solids	800 mg/L
		Biochemical Oxygen Demand (BOD) (5 days, 20 °C)	800 mg/L
		Chemical Oxygen Demand (COD)	2000 mg/L
		Oil & Grease	50 mg/L
		Sulphate	1000 mg/L
		Total Nitrogen	200 mg/L
		Total Phosphorus	50 mg/L
Stormwater Discharge	Quarterly	pH	Within the range of 6 – 9
		Suspended Solids	50 mg/L
		Biochemical Oxygen Demand (BOD) (5 days, 20 °C)	50 mg/L
		Chemical Oxygen Demand (COD)	100 mg/L
		Oil & Grease	30 mg/L

\* No action level was set in the WPCO Licence

Appendix B Summary of Monitoring Criteria

<b>Sulphur Content in Bio Heating Oil</b>		
<b>Frequency</b>	<b>Parameter</b>	<b>Limit Levels</b>
<p>Every tank load of the BHO for the BHO's sulphur content when the fuel tank(s) is being filled/refilled</p> <ul style="list-style-type: none"> <li>• This original frequency shall be adopted in the first three months of using BHO on site. After the first three months of the original monitoring regime, if all monitoring result in the first three months meet the limit level, the frequency may be reduced to one test for every two refills for the next three months; and after the first six months, the monitoring may be conducted once a month.</li> <li>• If exceedance occur, the monitoring shall be reverted to the original frequency of a test for every tank load of BHO, or at such a monitoring frequency to be advised and agreed by the EPD's Director.</li> </ul>	Sulphur Content	346 ppm
* No action level was set in the EP of the Project		



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**APPENDIX C**  
**Event and Action Plan**

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Appendix C Event and Action Plan

<b>Air Quality</b>			
<b>Event</b>	<b>Actions</b>		
	<b>ET Leader</b>	<b>IEC</b>	<b>Project Proponent</b>
Exceedance of Limit Level for stack emission from boiler, biogas flare, process building and final air scrubber	<ul style="list-style-type: none"> <li>• Inform Project Proponent and IEC, and investigate and record the cause of exceedance within 24 hours</li> <li>• Repeat measurement to confirm finding</li> <li>• Identify source(s) and investigate the cause(s) of exceedance</li> <li>• Inform Project Proponent whether the cause of exceedance is due to the Project</li> <li>• Prepare the Notification of Exceedance within 24 hours</li> <li>• Discuss remedial actions with the Project Proponent</li> <li>• Assess the effectiveness of Project Proponent's remedial actions</li> <li>• For the monitoring of emissions from the stacks of the boiler, biogas flare and process building, increase the monitoring frequency from half-yearly (for the second year onward) to monthly intervals. If results of three consecutive monthly monitoring show no exceedance of the limit level, the monitoring frequency will be reverted back to half-yearly intervals.</li> </ul>	<ul style="list-style-type: none"> <li>• Verify the Notification of Exceedance submitted by the ET Leader</li> <li>• Check with the Project Proponent on the operating activities and implementation of control measures</li> <li>• Discuss with ET Leader and Project Proponent on the possible remedial actions</li> <li>• Advise the Project Proponent on the effectiveness of the proposed remedial measures</li> <li>• Supervise implementation of remedial measures</li> </ul>	<ul style="list-style-type: none"> <li>• Rectify any unacceptable practice</li> <li>• Amend working methods as required</li> <li>• Implement amended working methods, if necessary</li> </ul>
Exceedance of Action Level for odour	<ul style="list-style-type: none"> <li>• Inform Project Proponent and IEC, and investigate and record the cause of exceedance within 24 hours</li> <li>• Repeat measurement to confirm finding</li> <li>• Identify source(s) / reason of exceedance or complain</li> <li>• Prepare the odour complain form or the Notification of Exceedance within 24 hours</li> <li>• Inform Project Proponent whether the cause of exceedance is due to the Project</li> <li>• Discuss remedial actions with the Project Proponent</li> <li>• During the second year of operation, if the action level is triggered, the frequency will be resumed to monthly until compliance with the action level for three consecutive months is obtained and the frequency will be reduced to quarterly intervals thereafter.</li> </ul>	<ul style="list-style-type: none"> <li>• Verify the Notification of Exceedance submitted by the ET Leader</li> </ul>	<ul style="list-style-type: none"> <li>• Rectify any unacceptable practice</li> <li>• Amend working methods as required</li> <li>• Implement amended working methods, if necessary</li> </ul>

## Appendix C Event and Action Plan

<p>Exceedance of Limit Level for odour</p>	<ul style="list-style-type: none"> <li>• Inform Project Proponent and IEC, and investigate and record the cause of exceedance within 24 hours</li> <li>• Repeat measurement to confirm finding</li> <li>• Identify source(s) / reason of exceedance or complain</li> <li>• Prepare the odour complain form or the Notification of Exceedance within 24 hours</li> <li>• Inform Project Proponent whether the cause of exceedance is due to the Project</li> <li>• Assess the effectiveness of Project Proponent's remedial actions or amended design</li> </ul>	<ul style="list-style-type: none"> <li>• Verify the Notification of Exceedance submitted by the ET Leader</li> <li>• Check with the Project Proponent on the operating activities and implementation of control measures</li> <li>• Discuss with ET Leader and Project Proponent on the possible remedial actions</li> <li>• Advise the Project Proponent on the effectiveness of the proposed remedial measures</li> <li>• Supervise implementation of remedial measures</li> </ul>	<ul style="list-style-type: none"> <li>• Rectify any unacceptable practice</li> <li>• Propose and implement remedial measures or amend design as required within 3 working days of notification</li> <li>• Resubmit proposals if problem still not under control</li> </ul>
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Appendix C Event and Action Plan

<b>Water Quality</b>			
<b>Event</b>	<b>Actions</b>		
	<b>ET Leader</b>	<b>IEC</b>	<b>Project Proponent</b>
Exceedance of Limit Level for Treated Effluent Discharged from Project Site	<ul style="list-style-type: none"> <li>• Inform Project Proponent and IEC, and investigate and record the cause of exceedance within 24 hours</li> <li>• Repeat measurement to confirm finding</li> <li>• Identify source(s) and investigate the cause(s) of exceedance</li> <li>• Prepare the Notification of Exceedance within 24 hours</li> <li>• Discuss remedial actions with the Project Proponent</li> <li>• Assess the effectiveness of Project Proponent's remedial actions</li> </ul>	<ul style="list-style-type: none"> <li>• Verify the Notification of Exceedance submitted by the ET Leader</li> <li>• Check with Contractor on the operating activities and implementation of landfill gas control measures</li> <li>• Discuss with ET Leader and Contractor on the possible remedial actions</li> <li>• Advise the IC on the effectiveness of the proposed remedial measures</li> <li>• Supervise implementation of remedial measures</li> </ul>	<ul style="list-style-type: none"> <li>• Check the performance of the on-site WWTP</li> <li>• Rectify any unacceptable performance</li> <li>• Carry out remedial measures or amend design as required</li> <li>• Implement amended design, if necessary</li> </ul>
Exceedance of Limit Level for Stormwater Discharged from the Project Site	<ul style="list-style-type: none"> <li>• Inform Project Proponent and IEC, and investigate and record the cause of exceedance within 24 hours</li> <li>• Repeat measurement to confirm finding</li> <li>• Identify source(s) and investigate the cause(s) of exceedance</li> <li>• Prepare the Notification of Exceedance within 24 hours</li> <li>• Discuss remedial actions with the Project Proponent</li> <li>• Assess the effectiveness of Project Proponent's remedial actions</li> </ul>	<ul style="list-style-type: none"> <li>• Verify the Notification of Exceedance submitted by the ET Leader</li> <li>• Check with Project Proponent on the operating activities</li> <li>• Discuss with ET Leader and Project Proponent on the possible remedial actions</li> <li>• Advise the Project Proponent on the effectiveness of the proposed remedial measures</li> <li>• Supervise implementation of remedial measures</li> </ul>	<ul style="list-style-type: none"> <li>• Propose and implement remedial measures or amend design as required</li> <li>• Rectify any unacceptable practice</li> <li>• Amend working methods as required</li> <li>• Implement amended working methods, if necessary</li> </ul>

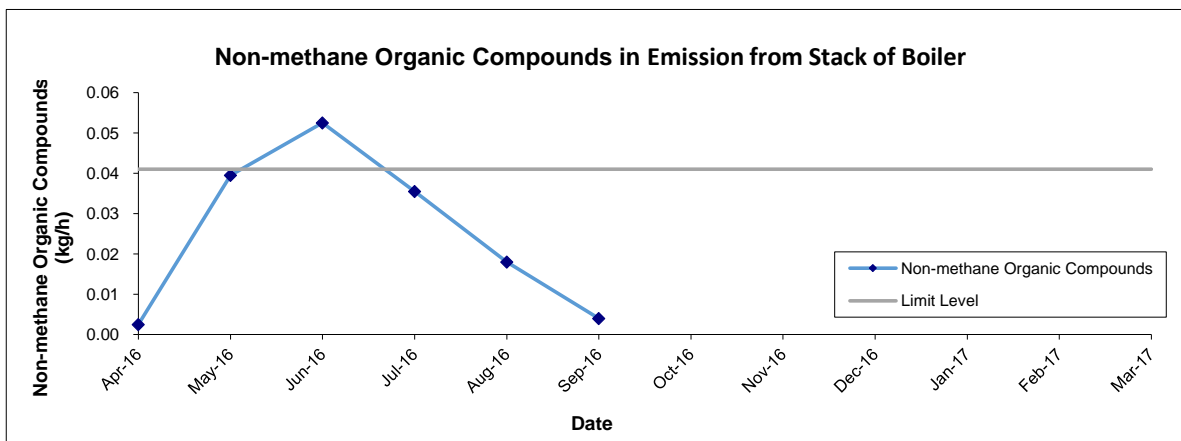
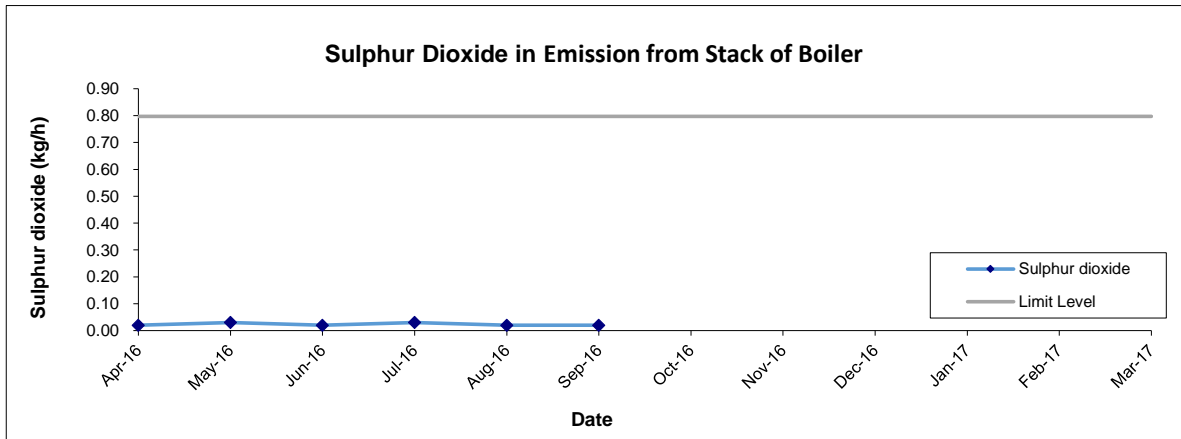
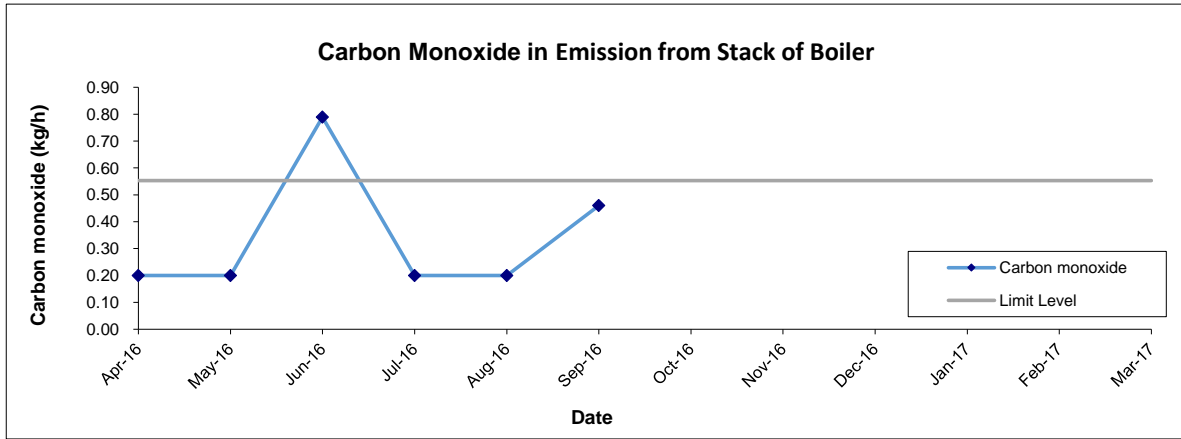
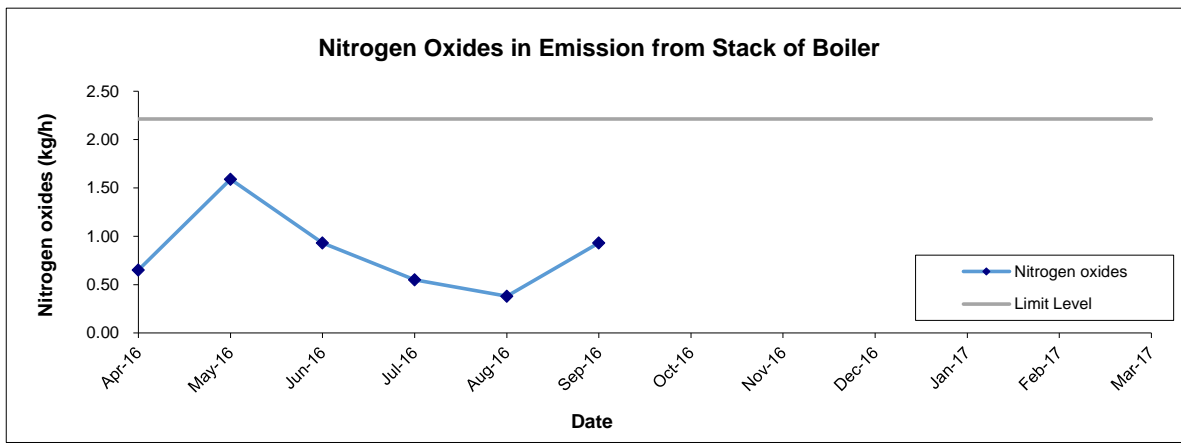
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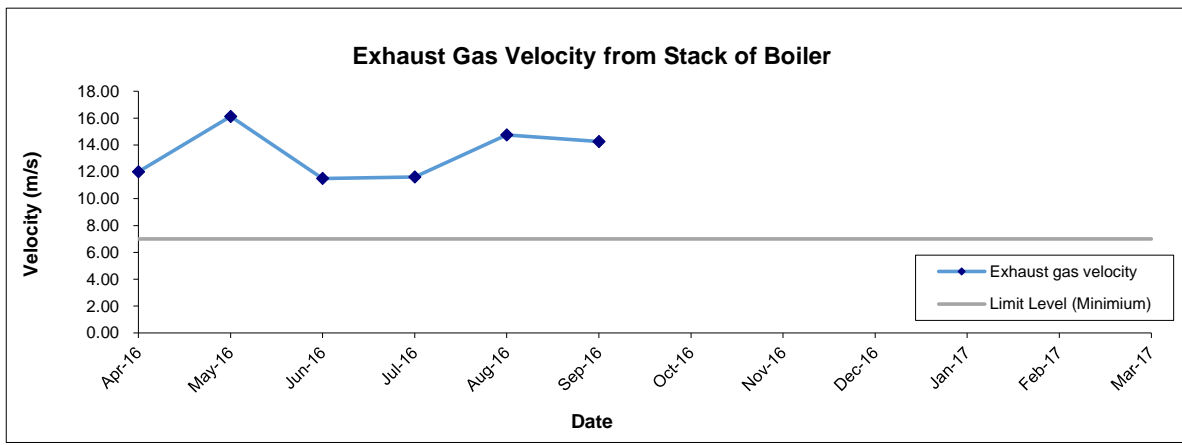
**APPENDIX D**  
**Graphical Presentation of Monitoring**  
**Results – Air Quality**

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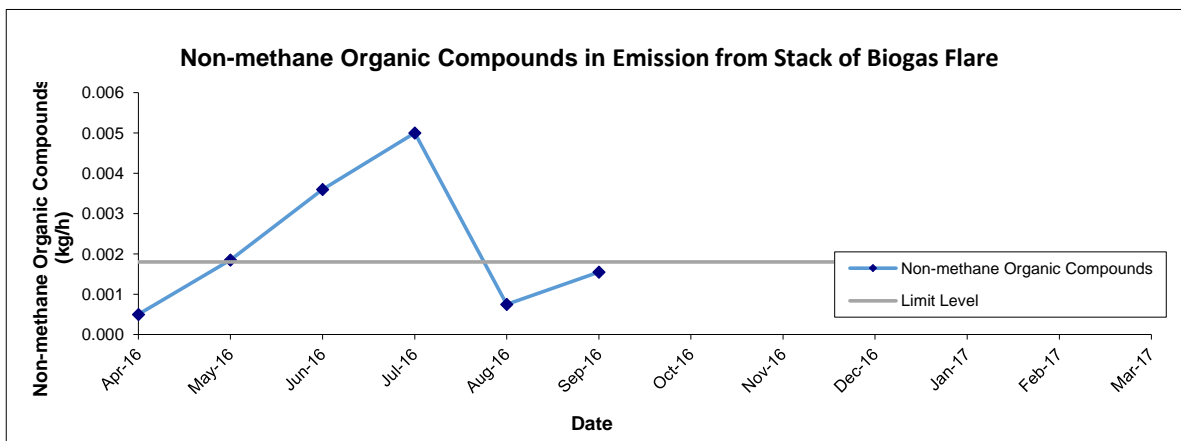
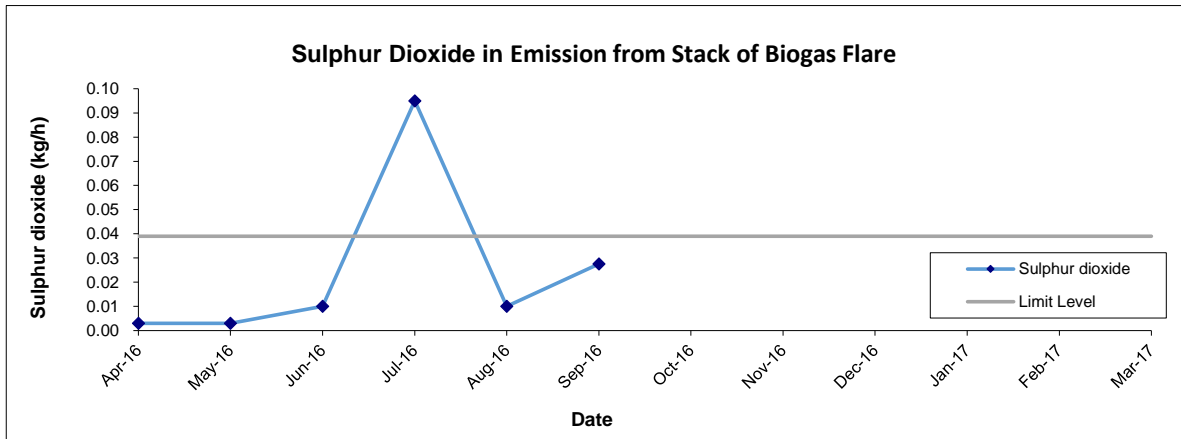
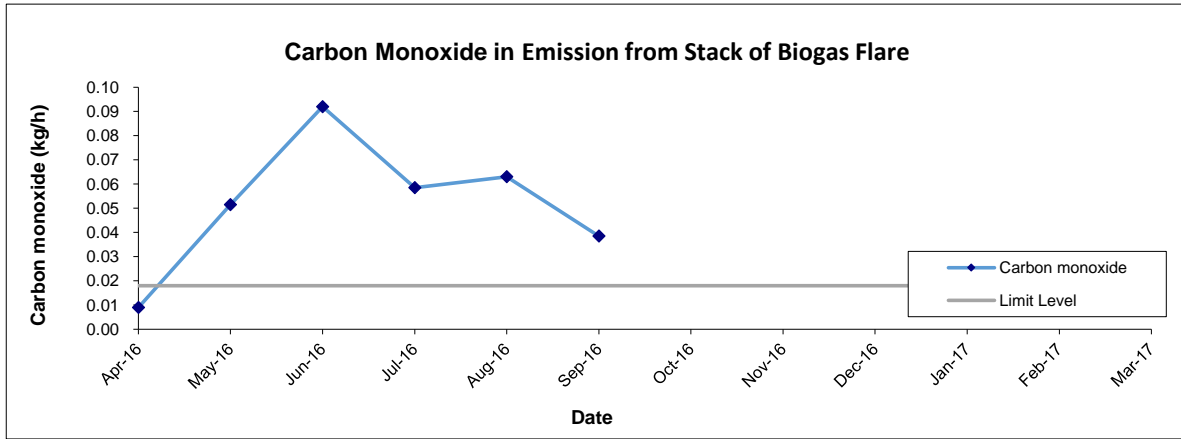
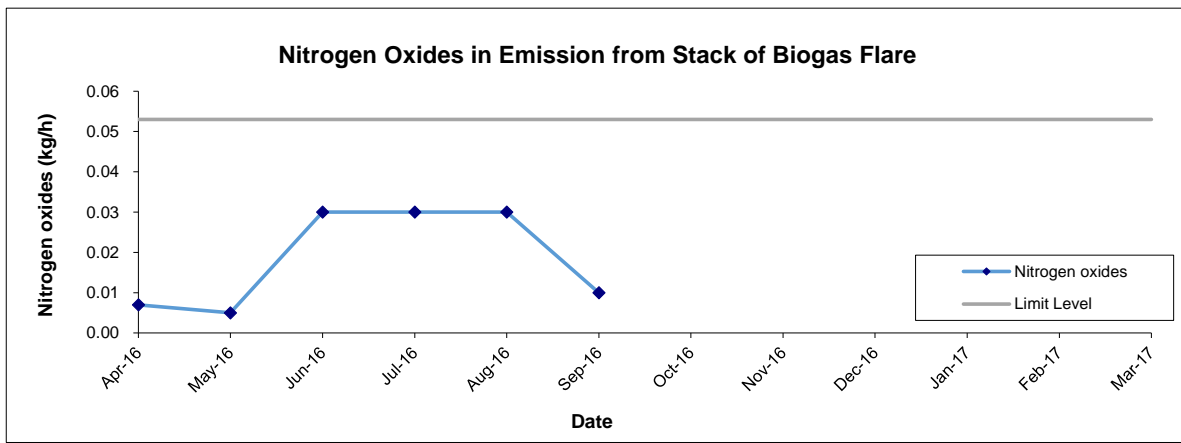
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Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Air Quality (Emission from Stack of Boiler)	Scale	N.T.S	Project No.	MA15052	CINOTECH
	Date	Sep 16	Appendix	D-1	

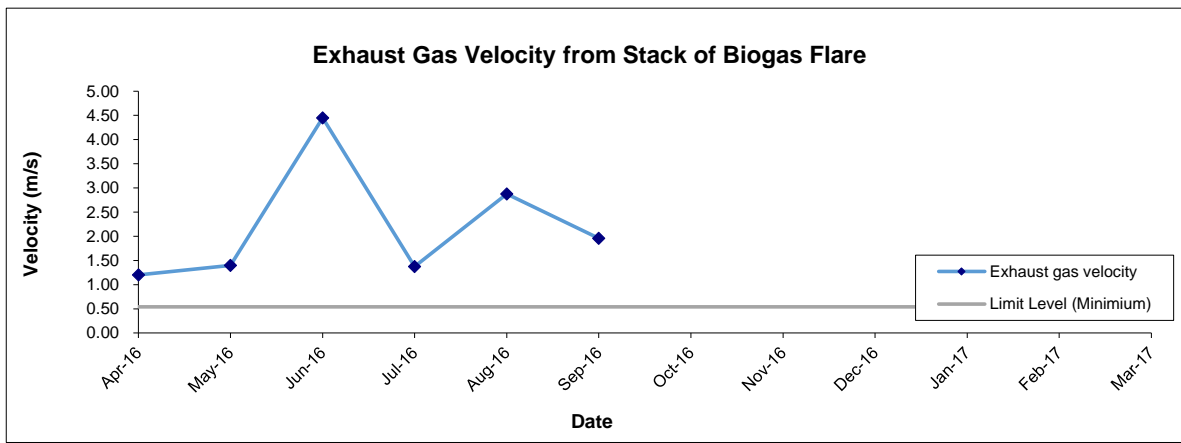


Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Air Quality (Emission from Stack of Boiler)	Scale N.T.S	Project No. MA15052	CINOTECH
	Date Sep 16	Appendix D-2	

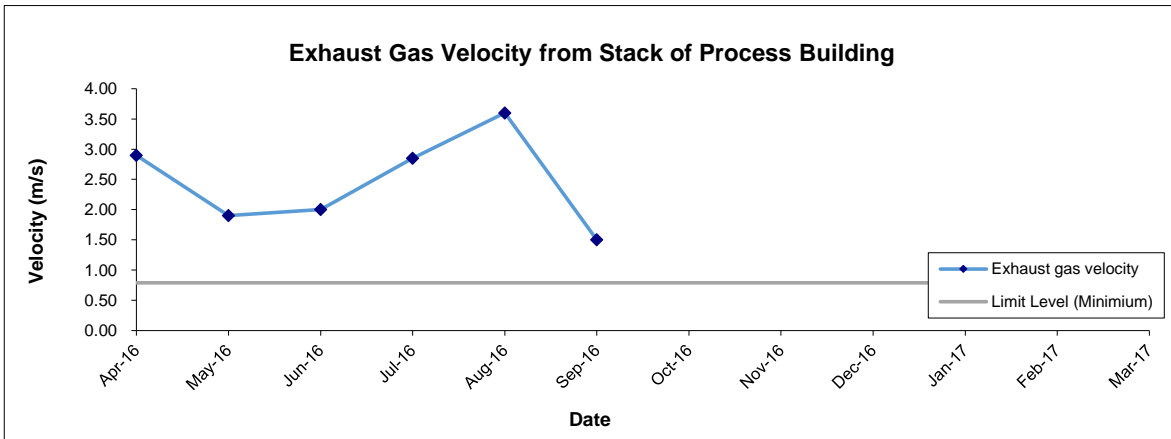
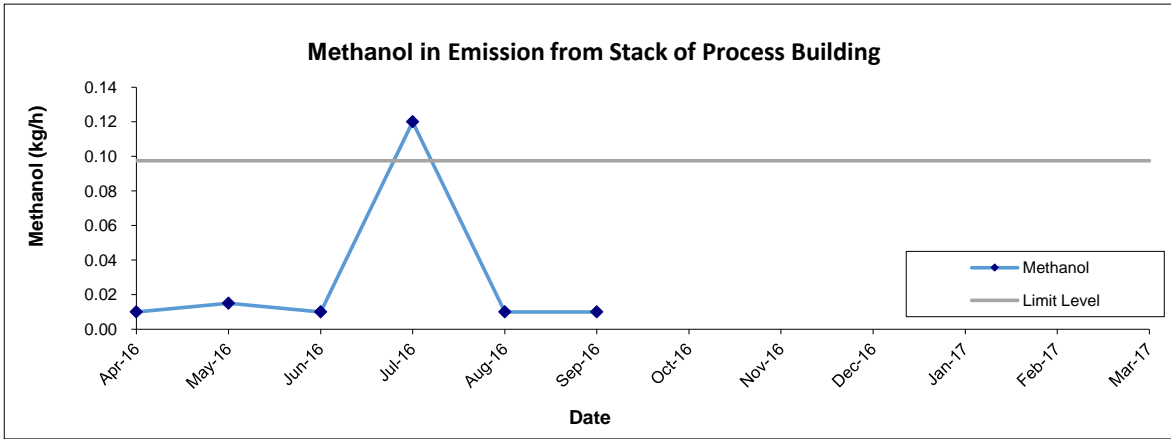
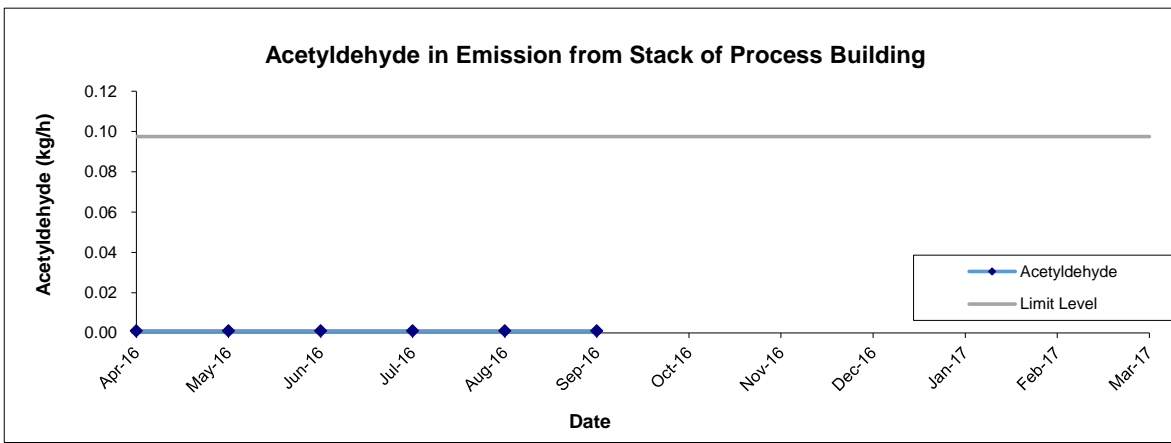


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	Date	Sep 16	Appendix	D-3	

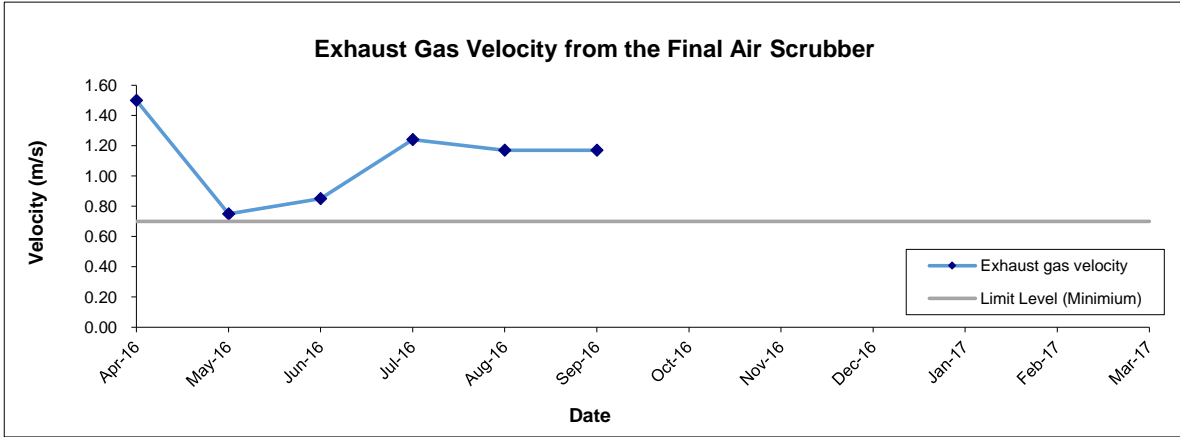
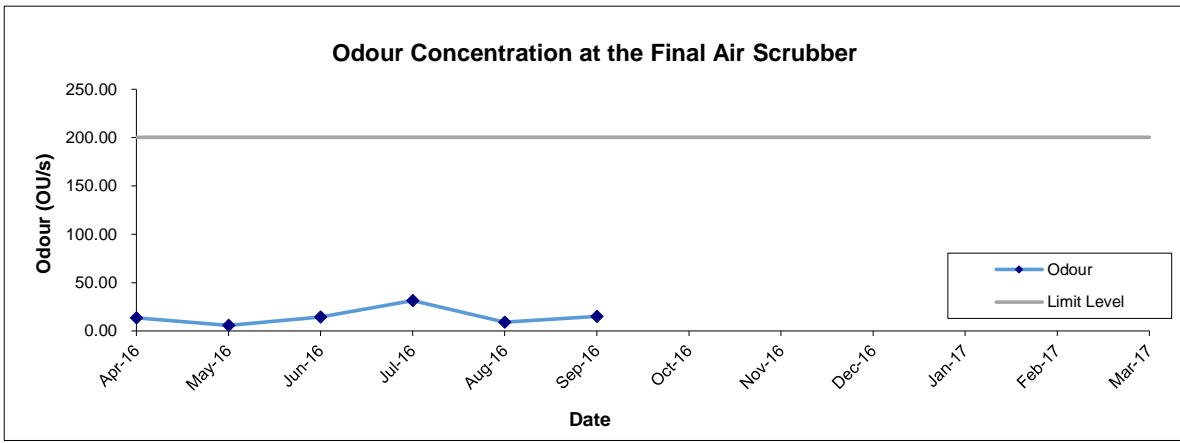




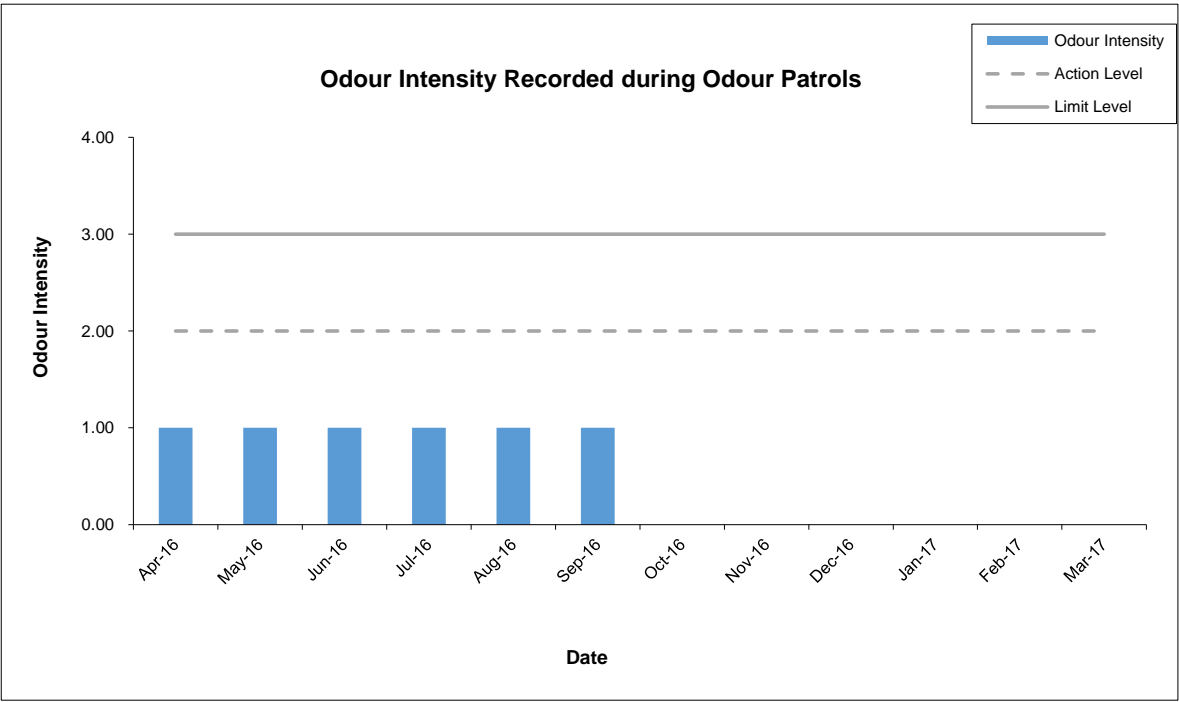
Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Air Quality (Emission from Stack of Biogas Flare)	Scale N.T.S	Project No. MA15052	CINOTECH
	Date Sep 16	Appendix D-4	



Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Air Quality (Emission from Stack of Process Building)	Scale	N.T.S	Project No. MA15052	CINOTECH
	Date	Sep 16	Appendix D-5	



Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Air Quality (Odour Concentration at the Final Air Scrubber)	Scale N.T.S	Project No. MA15052	CINOTECH
	Date Sep 16	Appendix D-6	



<b>Title</b> Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Air Quality (Odour Intensity Recorded during Odour Patrols)	<b>Scale</b> N.T.S	<b>Project</b> No. MA15052	
	<b>Date</b> Sep 16	<b>Appendix</b> D-7	

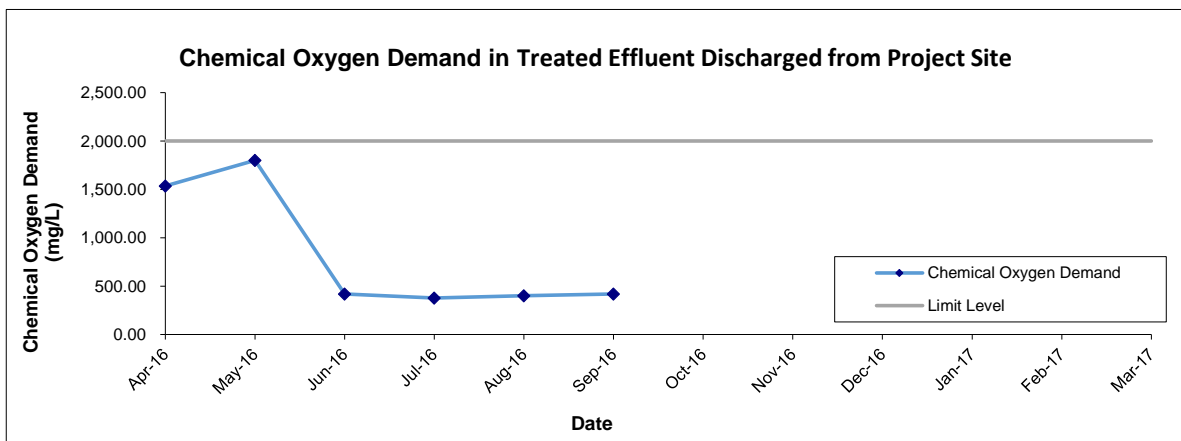
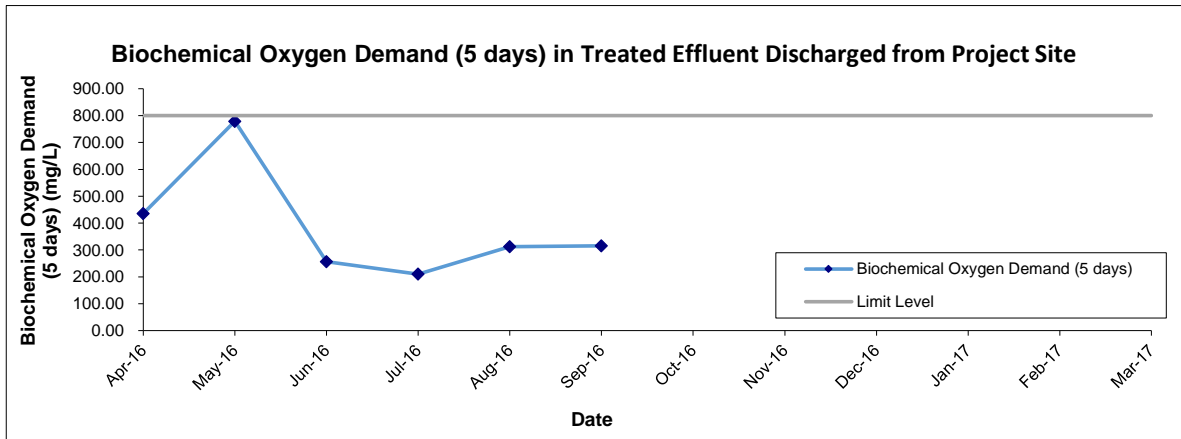
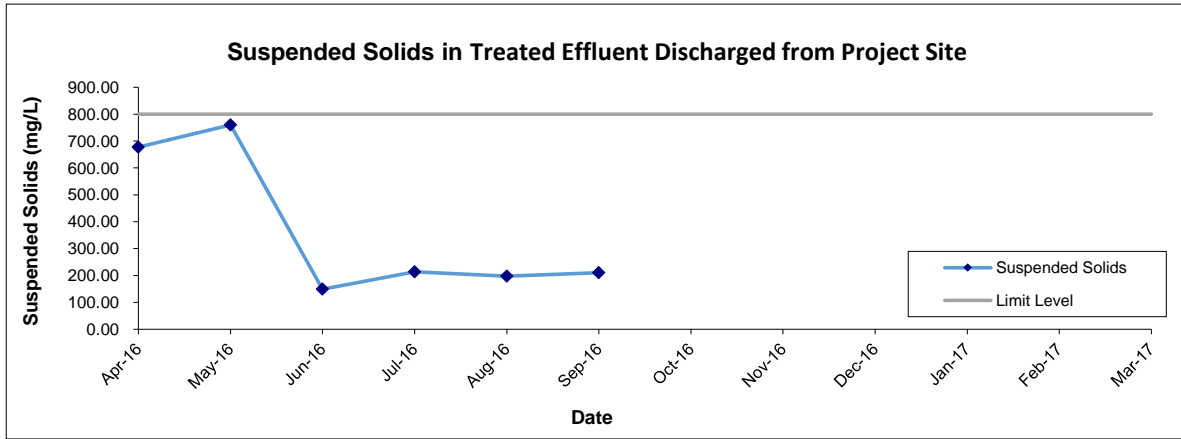
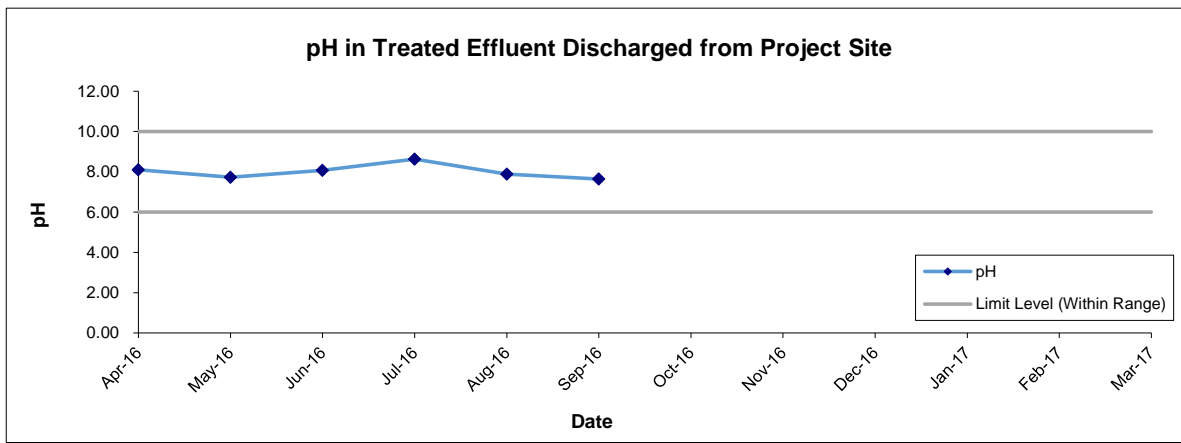
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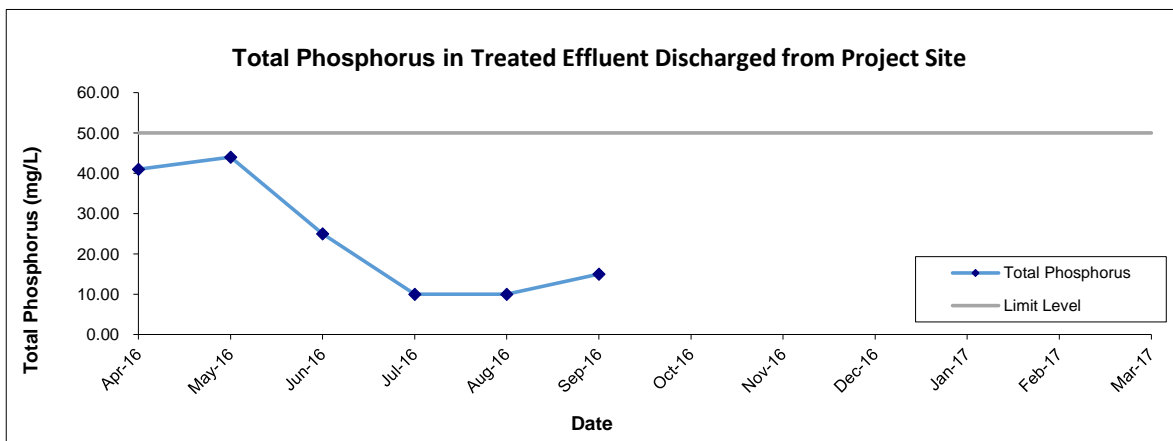
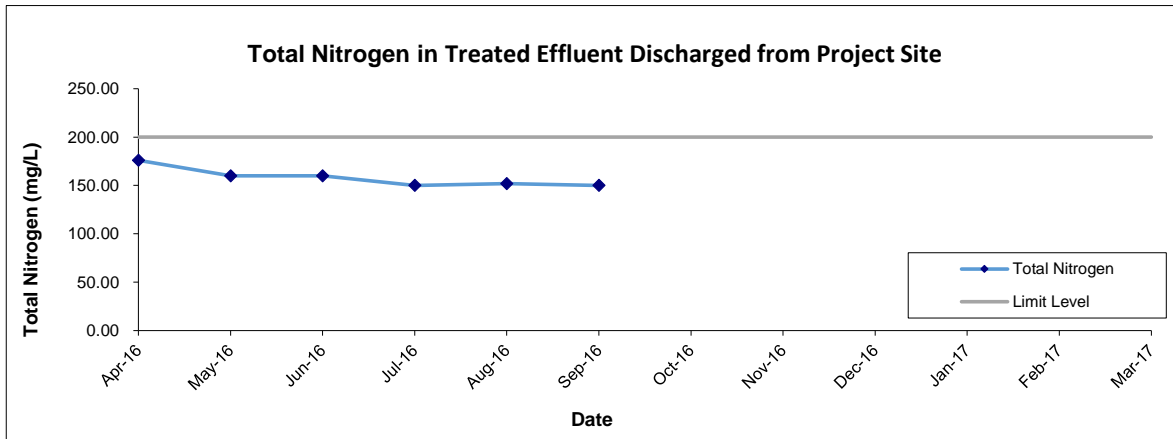
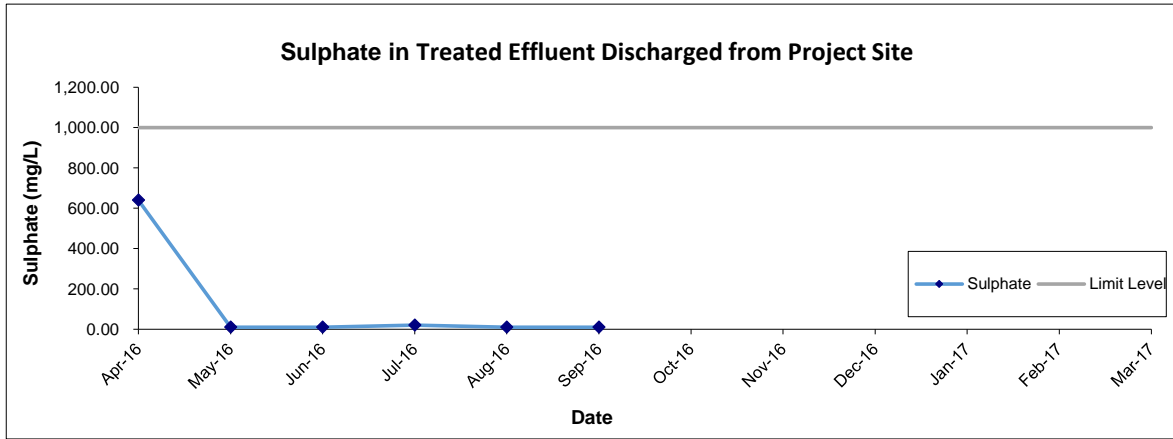
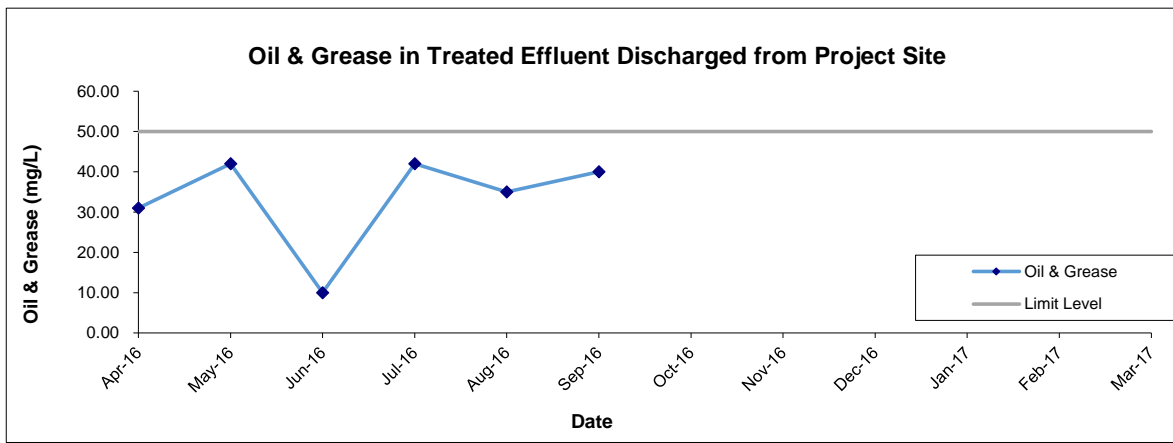
**APPENDIX E**  
**Graphical Presentation of Monitoring**  
**Results – Water Quality**

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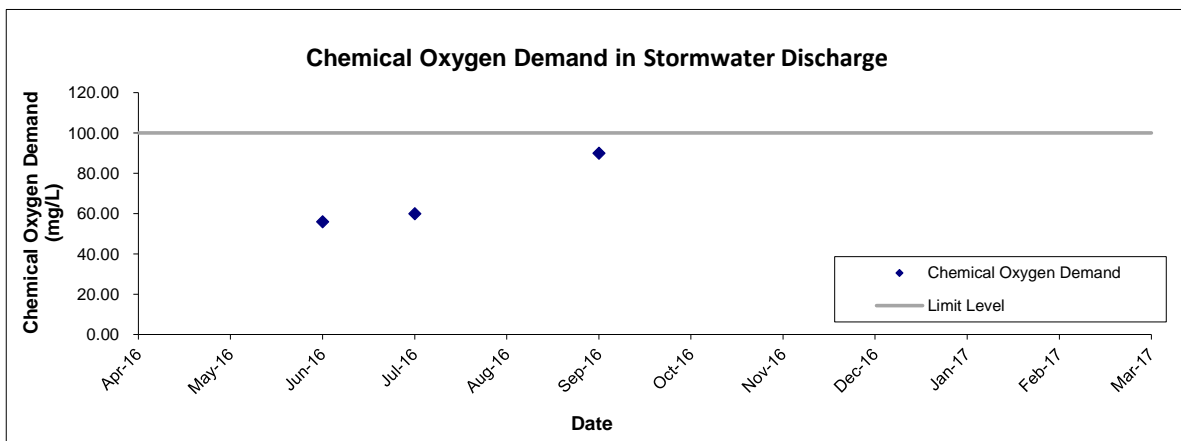
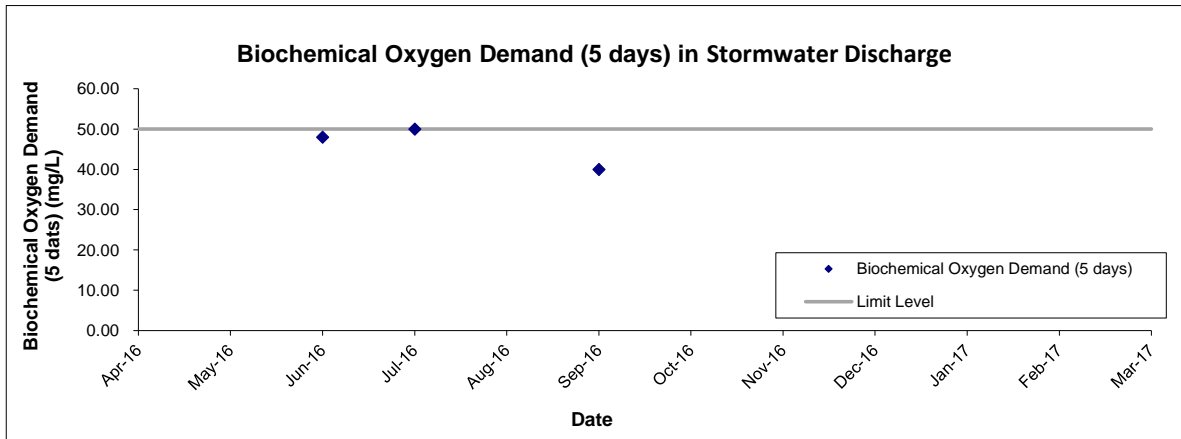
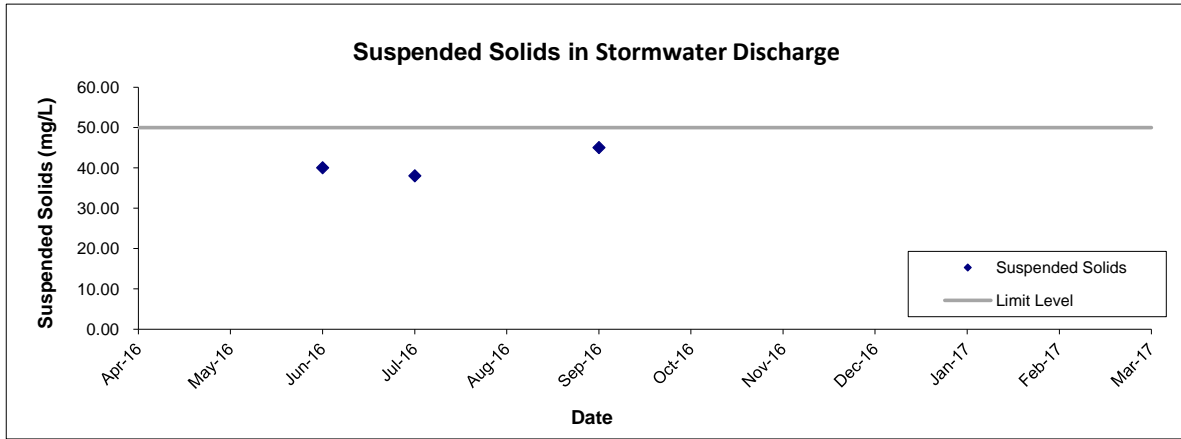
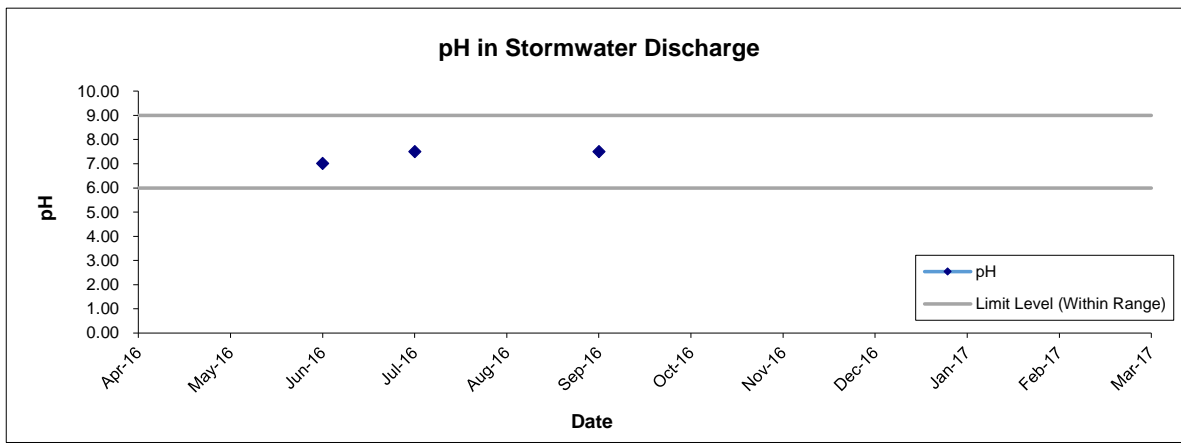
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Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Water Quality (Treated Effluent Discharged from Project Site)	Scale	N.T.S	Project No.	MA15052	CINOTECH
	Date	Sep 16	Appendix	E-1	

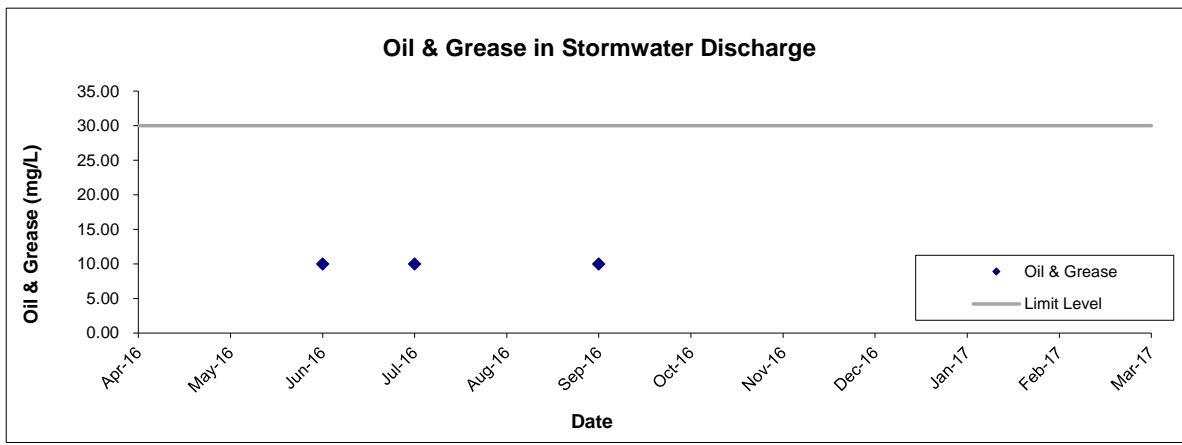


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	Date	Sep 16	Appendix	E-2	



Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Water Quality (Stormwater Discharge)	Scale	N.T.S	Project No. MA15052	CINOTECH
	Date	Sep 16	Appendix E-3	





Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Water Quality (Stormwater Discharge)	Scale N.T.S	Project No. MA15052	CINOTECH
	Date Sep 16	Appendix E-4	

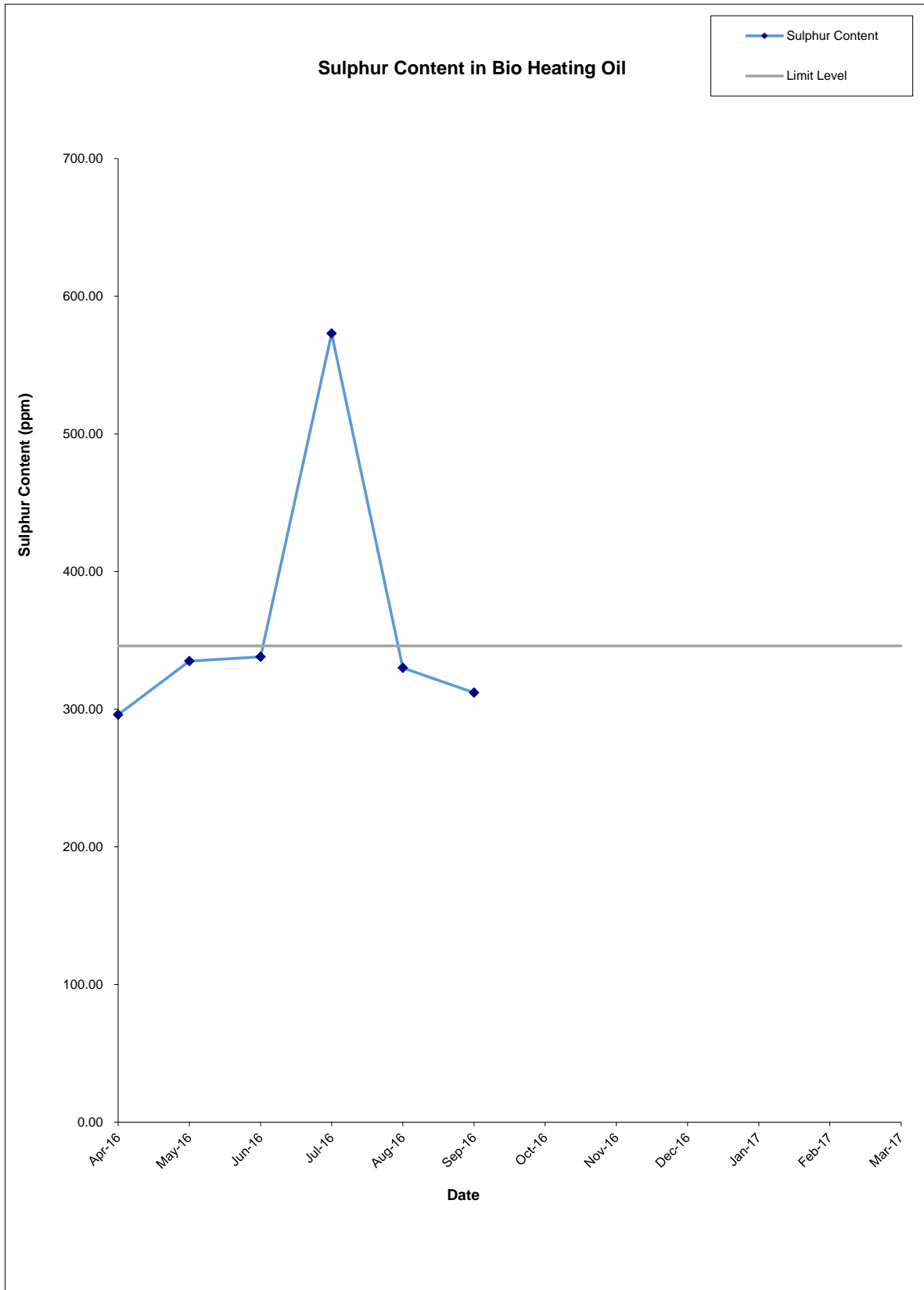
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**APPENDIX F**  
**Graphical Presentation of Monitoring**  
**Results – Sulphur Content in Bio**  
**Heating Oil**

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Title  
 Development of a Biodiesel Plant at  
 Tseung Kwan O Industrial Estate  
 Graphical Presentation of Monitoring Results –  
 Sulphur Content in Bio Heating Oil

Scale  
 N.T.S  
 Date  
 Sep 16

Project  
 No. MA15052  
 Appendix  
 F



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**APPENDIX G**  
**Exceedance Report**

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**Development of a Biodiesel Plant  
at Tseung Kwan O Industrial Estate**

**Exceedance Report**

(A) Exceedance Report for Air Quality

Environmental Monitoring	Sources	Parameter	No. of Exceedance	
			Action Level	Limit Level
Air Quality	Stack of Boiler	Nitrogen oxides (NO <sub>x</sub> )	N.A.	0
		Carbon monoxide (CO)	N.A.	0
		Sulphur dioxide (SO <sub>2</sub> )	N.A.	0
		Non-methane Organic Compounds (NMOC)	N.A.	0
		Exhaust gas velocity	N.A.	0
	Stack of Biogas Flare	Nitrogen oxides (NO <sub>x</sub> )	N.A.	0
		Carbon monoxide (CO)	N.A.	3
		Sulphur dioxide (SO <sub>2</sub> )	N.A.	1
		Non-methane Organic Compounds (NMOC)	N.A.	1
		Exhaust gas velocity	N.A.	0
	Stack of Process Building	Acetyldehyde	N.A.	0
		Methanol	N.A.	1
		Exhaust gas velocity	N.A.	0
	Odour Concentrations at the Final Air Scrubber	Odour	N.A.	0
		Exhaust gas velocity	N.A.	0
	Odour Patrols	Odour	1	0

**Development of a Biodiesel Plant  
at Tseung Kwan O Industrial Estate**

(B) Exceedance Report for Water Quality

Environmental Monitoring	Sources	Parameter	No. of Exceedance	
			Action Level	Limit Level
Water Quality	Treated Effluent Discharged from Project Site	pH	N.A.	0
		Suspended Solids	N.A.	0
		Biochemical Oxygen Demand (BOD) (5 days, 20°C)	N.A.	0
		Chemical Oxygen Demand (COD)	N.A.	0
		Oil & Grease	N.A.	0
		Sulphate	N.A.	0
		Total Nitrogen	N.A.	0
		Total Phosphorus	N.A.	0
	Stormwater Discharge	pH	N.A.	0
		Suspended Solids	N.A.	0
		Biochemical Oxygen Demand (BOD) (5 days, 20°C)	N.A.	0
		Chemical Oxygen Demand (COD)	N.A.	0
		Oil & Grease	N.A.	0

(C) Exceedance Report for Sulphur Content in Bio Heating Oil

Parameter	No. of Exceedance	
	Action Level	Limit Level
Sulphur Content	N.A.	1

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**APPENDIX H**  
**Complaint Log**

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**APPENDIX H – COMPLAINT LOG****Reporting Quarter:** July – September 2016

<b>Log Ref.</b>	<b>Location</b>	<b>Received Date</b>	<b>Details of Complaint</b>	<b>Investigation/Mitigation Action</b>	<b>Status</b>
COM-2016-09-001	Not Specified	24 <sup>th</sup> September, 2016	2 Gammon engineers complained about strong odour and oily discharge at 9:15 am	<p>The incident was due to the pump P101A was tripped and led to an overflow of wastewater at Influent Pit T101.</p> <p>According to the project proponent, at 8:45 am, high level alarm at Level Indicator of T101 was triggered and the water level in Influent Pit T101 was over 100%. Investigation found out that wastewater was flooding from Bar Screen Room to road because the pump P101A was not operating in the field (although the pump was indicated operating in Process Control System).</p> <p>Operator then immediately stopped the wastewater feeding to Influent Pit T101, and put sand bags around the stormwater grating outside the pedestrian walkway of Bar Screen Room to block wastewater leaking into storm water drainage. Afterwards, operator cleaned up the area. The problem was resolved at 10:30 am at the same day, and no irritation smell was sensed outside the project site.</p> <p>To prevent recurrence, the following measures are recommended:</p> <ul style="list-style-type: none"> <li>- Cover the storm water grating outside the bar screen room pedestrian walkway by steel plate;</li> <li>- Modify the pump P101A temporary control circuit to feedback overload trip signal back to Process Control System. Maintenance will set up periodic inspection programme to monitor pump performance; and</li> <li>- Review the emergency handling procedures.</li> </ul>	N.A.