

# ASB Biodiesel (Hong Kong) Limited

## Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate

Quarterly EM&A Report  
October – December 2016  
(Version 1.0)

Certified By



(Environmental Team Leader)

### REMARKS:

The information supplied and contained within this report is, to the best of our knowledge, correct at the time of printing.

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<i>From:</i>	Mr. Mark Cheung	<i>Ref:</i>	D1067/L07612
<i>Job No.</i>	D1067	<i>Total Pages:</i>	1

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**Subject: Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  
Quarterly EM&A Report (October - December 2016)**

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Dear Sir,

We refer to your submission of the Quarterly EM&A Report for October 2016 to December 2016 via email dated 15 February 2017.

We write to advise that we have no comment on the captioned report.

Regards,

  
Mark Cheung  
Independent Environmental Checker

KTC/gk

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## **EXECUTIVE SUMMARY**

### **Introduction**

1. This is the 3<sup>rd</sup> quarterly Environmental Monitoring and Audit (EM&A) Report prepared by Cinotech Consultants Limited for Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate in operational phase. This report documents the findings of EM&A works carried out in October – December 2016.

### **Environmental Licenses and Permits**

2. Licenses/Permits granted to the Project include the followings:
  - Environmental Permit, EP-319/2009/D, granted on 28 January 2014;
  - Specified Process Licence, L-25-019(1), granted on 10 October 2013 &
  - Water Pollution Control Ordinance Licence, WT00022972-2015, granted on 16 December 2015.

### **Environmental Monitoring and Audit Works**

3. Environmental monitoring and audit works for the Project were carried out in accordance with the criteria and requirements listed in the EM&A Manual, Environmental Permit, Specified Process Licence and Water Pollution Control Ordinance (WPCO) Licence granted. Monitoring results were checked and reviewed.

### **Key Information in the Reporting Month**

4. Summary of key information in this reporting quarter (October – December 2016) is listed in **Table I**.

**Table I Summary of Key Information in October – December 2016**

Event	Event Details		Action Taken	Status	Remark
	Number	Nature			
Exceedance of Action & Limit Levels	3*	---	Exceedance events were investigated and measures have been proposed.	N/A	---
Complaint received	2	Odour	Complaints were investigated and measures have been proposed	Incident Reports were submitted	---
Changes to the assumptions and key construction / operation activities recorded	0	---	N/A	N/A	---
Status of submissions under EP	4	(1): Monthly EM&A Report for July 2016 (2): Monthly EM&A Report for August 2016 (3): Monthly EM&A Report for September 2016 (4): Quarterly EM&A Report for July – September 2016	Submitted to EPD on (1) & (2): 26 October 2016 (3) & (4): 9 December 2016	Verified by IEC	---
Notifications of any summons & prosecutions	0	---	N/A	N/A	---
* 2 of the exceedances were due to complaint received					

## 1 INTRODUCTION

### Background

- 1.1 Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate (hereafter referred to as “the Project”) is to construct and operate a 100,000 tonnes per annum biodiesel plant at Tseung Kwan O Industrial Estate (see **Figure 1.1** for the location plan of Project Site). The plant will use a multi-feedstock which consists of used cooking oil (UCO), oil and grease recovered from grease trap waste (GTW), palm fatty acid distillate (PFAD) and animal fats. The proposed biodiesel plant offers a convenient recycling outlet for GTW and UCO, and converts oil and grease recovered from these wastes into useful products. The Project also offers a more environmental-friendly alternative to the diesel fuel market in Hong Kong.
- 1.2 This Project is a Designated Project under the Environmental Impact Assessment Ordinance (Cap. 499). An environmental impact assessment (EIA) was undertaken to identify and evaluate the impact on environment (e.g. air quality, noise, water quality and ecology), and propose possible measures to mitigate the impact. The EIA Report was approved by the Environmental Protection Department (EPD) on 26 February 2009.
- 1.3 Environmental Permit (EP) No. EP-319/2009 was issued on 11 March 2009 to ASB Biodiesel (Hong Kong) Limited as the Permit Holder. After several rounds of amendments, the latest version is EP No. EP-319/2009/D, which was issued on 28 January 2014.
- 1.4 Construction of the Biodiesel Plant has been completed since October 2013. After more than 2 years of commissioning trial, the Plant started to operate in April 2016. Cinotech Consultants Limited was commissioned by ASB Biodiesel (Hong Kong) Limited to undertake the Environmental Monitoring and Audit (EM&A) works for the Project. This is the 3<sup>rd</sup> Quarterly EM&A report summarizing the EM&A works in operational phase for the Project in October – December 2016.

### Project Organizations

- 1.5 Different parties with different levels of involvement in the project organization include:
  - Project Proponent & Operator – ASB Biodiesel (Hong Kong) Limited
  - Independent Environmental Checker (IEC) – Mannings (Asia) Consultants Ltd
  - Environmental Team (ET) – Cinotech Consultants Limited
- 1.6 The responsibilities of respective parties are detailed in Section 2 of the Final EM&A Manual of the Project.
- 1.7 The key contacts of the Project are shown in **Table 1-1**.

**Table 1-1 Key Project Contacts**

Party	Role	Name	Position	Phone No.
ASB	Permit Holder & Operator	Mr. Albert Kwan	Facilities and Operations Manager	3183 4209
		Ms. Fion Wong	Engineer	3183 4204
Mannings	Independent Environmental Checker	Mr. Mark Cheung	Independent Environmental Checker	3168 2028
		Mr. Gavin Kwok	Assistant to Independent Environmental Checker	3970 8628
Cinotech	Environmental Team	Dr. HF Chan	ET Leader	2151 2088
		Ms. Betty Choi	Project Coordinator	2151 2072

### Summary of EM&A Requirements

- 1.8 EM&A requirements for the Project include:
- Monitoring requirements as listed in the Project EM&A Manual;
  - Conditions listed in the Environmental Permit; &
  - Conditions listed in the SP License.

### Status of Environmental Licensing and Permitting

- 1.9 All permits/licenses obtained for the Project are summarized in **Appendix A**.



## 2 ENVIRONMENTAL MONITORING REQUIREMENTS

### Air Quality

- 2.1 According to Section 4.3 of the Final EM&A Manual of the Project, the emission from stacks of boiler, biogas flare and process building, and odour concentrations at the final air scrubber shall be monitored. Odour patrols along the Project Site boundary is also required. Detailed monitoring criteria (i.e. frequency, parameter, and action & limit levels) are listed in **Appendix B**. If limit levels are exceeded, the event and action plan as shown in **Appendix C** should be implemented.

### Water Quality

- 2.2 According to Section 6.3 of the Final EM&A Manual of the Project, the water quality of treated effluent discharged from Project Site and stormwater discharge shall be monitored. Detailed monitoring criteria (i.e. frequency, parameter, and limit levels) are listed in **Appendix B**. If limit levels are exceeded, the event and action plan as shown in **Appendix C** should be implemented.

### Sulphur Content in Bio Heating Oil

- 2.3 According to Section 3.11 of the EP-319/2009/D, if Bio Heating Oil (BHO) is used on site, the sulphur content in BHO shall be monitored. Monitoring criteria (i.e. frequency, parameter, and limit level) for the sulphur content in BHO are listed in **Appendix B**. If limit level is exceeded, the following actions should be taken by the ET:
- Inform Project Proponent and IEC within 24 hours;
  - Inform Project Proponent to increase the use of low sulphur diesel in the fuel tank(s) to achieve a fuel mixture with sulphur content of less than 346 ppm; and
  - Revert the monitoring programme to the original frequency of a test for every tank load of BHO, or at such a monitoring frequency to be advised and agreed by the EPD's Director.

### 3 MONITORING RESULTS

#### Air Quality

##### *Emission from Stack of Boiler*

- 3.1 Emission from stacks of boiler was sampled and analyzed monthly. Monitoring result of boiler emission in October – December 2016 is summarized in **Table 3-1** below and graphical presentation of results is shown in **Appendix D**.

**Table 3-1 Monitoring Result of the Emission from the Stack of Boiler**

Parameter	Limit Level	Monitoring Result *		
		Oct-16	Nov-16	Dec-16
Nitrogen oxides (NO <sub>x</sub> )	2.213 kg/h	1.31 kg/h	1.925 kg/h	1.615 kg/h
Carbon monoxide (CO)	0.553 kg/h	< 0.2 kg/h	< 0.2 kg/h	< 0.2 kg/h
Sulphur dioxide (SO <sub>2</sub> )	0.797 kg/h	0.032 kg/h	< 0.024 kg/h	< 0.034 kg/h
Non-methane Organic Compounds (NMOC)	0.041 kg/h	0.0205 kg/h	0.015 kg/h	0.0105 kg/h
Exhaust gas velocity	7 m/s **	18.5 m/s	17.125 m/s	17.125 m/s

\* Average result of all trials is presented. If one of the data was smaller than the limit of reporting, the smallest recordable value was used for calculation of average.  
\*\* Minimum level should be achieved.

- 3.2 No exceedance of Limit Level was reported in October – December 2016.

##### *Emission from Stack of Biogas Flare*

- 3.3 Emission from stacks of biogas flare was sampled and analyzed monthly. Summary of monitoring result of the emission from the stack of biogas flare in October – December 2016 is presented in **Table 3-2** below and graphical presentation of results is shown in **Appendix D**.

**Table 3-2 Monitoring Result of the Emission from the Stack of Biogas Flare**

Parameter	Limit Level	Monitoring Result *		
		Oct-16	Nov-16	Dec-16
Nitrogen oxides (NO <sub>x</sub> )	0.053 kg/h	< 0.01 kg/h	< 0.003 kg/h	< 0.003 kg/h
Carbon monoxide (CO)	0.018 kg/h	< 0.022 kg/h ***	< 0.012 kg/h	< 0.014 kg/h
Sulphur dioxide (SO <sub>2</sub> )	0.039 kg/h	0.01 kg/h	< 0.001 kg/h	< 0.0045 kg/h
Non-methane Organic Compounds (NMOC)	0.0018 kg/h	0.00095 kg/h	0.00045 kg/h	0.00115 kg/h
Exhaust gas velocity	0.54 m/s **	1.475 m/s	0.788 m/s	0.60 m/s

\* Average result of all trials is presented. If one of the data was smaller than the limit of reporting, the smallest recordable value was used for calculation of average.  
\*\* Minimum level should be achieved.  
\*\*\* As the emission of carbon monoxide is below reporting level, it is not considered as an exceedance event.

3.4 No exceedance of Limit Level was reported in October – December 2016.

*Emission from Stack of Process Building*

3.5 Emission from stacks of process building was sampled and analyzed monthly. Summary of monitoring result of the emission from the stack of process building in October – December 2016 is presented in **Table 3-3** below and graphical presentation of results is shown in **Appendix D**.

**Table 3-3 Monitoring Result of the Emission from the Stack of Process Building**

Parameter	Limit Level	Monitoring Result *		
		Oct-16	Nov-16	Dec-16
Acetyldehyde	0.0975 kg/h	<0.001 kg/h	<0.001 kg/h	<0.001 kg/h
Methanol	0.0975 kg/h	<0.01 kg/h	<0.01 kg/h	0.03 kg/h
Exhaust gas velocity	0.79 m/s **	3.95 m/s	5.1 m/s	2.2 m/s

\* Average result of all trials is presented. If one of the data was smaller than the limit of reporting, the smallest recordable value was used for calculation of average.  
\*\* Minimum level should be achieved.

3.6 No exceedance of Limit Level was reported in October – December 2016.

*Odour Concentration at the Final Air Scrubber*

3.7 Odour Concentration at the final air scrubber was sampled and analyzed monthly. Summary of monitoring result of odour concentrations at the final air scrubber in October – December 2016 is presented in **Table 3-4** below and graphical presentation of results is shown in **Appendix D**.

**Table 3-4 Monitoring Result of the Odour Concentrations at the Final Air Scrubber**

Parameter	Limit Level	Monitoring Result *		
		Oct-16	Nov-16	Dec-16
Odour	200.3 OU/s	21.7 OU/s	20.15 OU/s	27.35 OU/s
Exhaust gas velocity	0.7 m/s **	1.19 m/s	0.99 m/s	1.07 m/s

\* Average result of all trials is presented. If one of the data was smaller than the limit of reporting, the smallest recordable value was used for calculation of average.  
\*\* Minimum level should be achieved.

3.8 No exceedance of Limit Level was reported in October – December 2016.

*Odour Patrols along Site Boundary*

3.9 Odour intensity were monthly monitored by the odour patrols. Odour patrols were carried out by a qualified odour panelist in both morning and afternoon on 6 October, 14 November and 12 December 2016. Summary of monitoring result of odour patrols in

October – December 2016 is presented in **Table 3-5** below and graphical presentation of results is shown in **Appendix D**.

**Table 3-5 Monitoring Result of Odour Patrols along Site Boundary**

Date	Odour Intensity		
	Action Level	Limit Level	Range of Measured Level
October 2016	Odour intensity $\geq$ Class 2 recorded; or One documented complaint received	Odour intensity $\geq$ Class 3 recorded on 2 consecutive patrols	0 – 1
November 2016			0 – 1~2
December 2016			0 – 1~2

3.10 2 exceedances of Action Level were reported as 2 complaints regarding odour were received (see **Section 4**).

## Water Quality

### *Water Quality of Treated Effluent Discharged from Project Site*

3.11 Water quality of treated effluent discharged from Project Site was sampled and analyzed monthly. Summary of water quality monitoring result of treated effluent discharge from Project Site in October – December 2016 is presented in **Table 3-6** below and graphical presentation of results is shown in **Appendix E**.

**Table 3-6 Water Quality Monitoring Result of Treated Effluent Discharged from Project Site**

Parameter	Limit Level	Monitoring Result		
		Oct-16	Nov-16	Dec-16
pH	Within the range of 6-10	8.47	8.12	8.03
Suspended Solids	800 mg/L	120 mg/L	142 mg/L	150 mg/L
Biochemical Oxygen Demand (BOD) (5 days, 20°C)	800 mg/L	1460 mg/L *	630 mg/L	430 mg/L
Chemical Oxygen Demand (COD)	2000 mg/L	1720 mg/L	780 mg/L	530 mg/L
Oil & Grease	50 mg/L	25 mg/L	35 mg/L	30 mg/L
Sulphate	1000 mg/L	10 mg/L	10 mg/L	10 mg/L
Total Nitrogen	200 mg/L	145 mg/L	125 mg/L	110 mg/L
Total Phosphorus	50 mg/L	20 mg/L	30 mg/L	30 mg/L

\* Exceedance of Limit Level

- 3.12 1 exceedance of Limit Level was reported in October 2016. Investigation of the exceedance event was finished and measures were proposed for countering the exceedance.

#### *Water Quality of Stormwater Discharge*

- 3.13 Water quality of stormwater discharge was sampled and analyzed quarterly. Summary of water quality monitoring result of stormwater discharge in October – December 2016 is presented in **Table 3-7** below and graphical presentation of results is shown in **Appendix E**.

**Table 3-7 Water Quality Monitoring Result of Stormwater Discharge**

Parameter	Limit Level	Monitoring Result		
		Oct-16	Nov-16	Dec-16
pH	Within the range of 6-9	--	--	7.80
Suspended Solids	50 mg/L	--	--	35 mg/L
Biochemical Oxygen Demand (BOD) (5 days, 20°C)	50 mg/L	--	--	43 mg/L
Chemical Oxygen Demand (COD)	100 mg/L	--	--	80 mg/L
Oil & Grease	30 mg/L	--	--	<10 mg/L

\* Water quality of stormwater discharge from Project Site was sampled and analyzed quarterly

- 3.14 No exceedance of Limit Level was reported in October – December 2016.

#### **Sulphur Content in Bio Heating Oil**

- 3.15 Sulphur content in bio heating oil was sampled and analyzed every tank load of the bio heating oil when the fuel tank(s) is being filled/refilled. Summary of monitoring result of Sulphur content in bio heating oil in October – December 2016 is presented in **Table 3-8** below and graphical presentation of results is shown in **Appendix F**.

**Table 3-8 Monitoring Result of Sulphur Content in Bio Heating Oil**

Parameter	Limit Level	Monitoring Result		
		Oct-16	Nov-16	Dec-16
Sulphur Content	346 ppm	302 ppm	314 ppm	305 ppm

- 3.16 No exceedance of Limit Level was reported in October – December 2016.

#### **Summary of Exceedance Events in the Reporting Quarter**

- 3.17 A summary of all exceedance events is presented in **Table 3-9** below. Investigation reports / complaint log for the exceedances in October 2016 are attached in the Monthly

EM&amp;A Report (October 2016).

**Table 3-9 Summary of Exceedance Events in the Reporting Quarter**

Parameter	Unit	Action Level	Limit Level	Monitoring Result	
<b>October 2016</b>					
Odour Patrol	Odour Intensity	-	Odour intensity $\geq$ Class 2 recorded; or One documented complaint received	Odour intensity $\geq$ Class 3 recorded on 2 consecutive patrols	Two documented complaints received
Treated Effluent Discharged from Project Site	Biochemical Oxygen Demand (BOD) (5 days, 20 oC)	mg/L	- *	800	1460
<b>November 2016</b>					
No exceedance event in November 2016					
<b>December 2016</b>					
No exceedance event in November 2016					
* No action level was set in the Final EM&A Manual of the Project, Environmental Permit, and in the Specified Process Licence					

#### **4 SUMMARY OF COMPLAINT AND PROSECUTION**

- 4.1 2 environmental related complaints were received in October 2016 (see **Appendix H**).
- 4.2 No prosecution or notification of summon was received in October – December 2016.
- 4.3 There were two environmental complaints, and no prosecution or notification of summons received since the commencement of Project (operational phase). The Complaint Log is attached in **Appendix H**.

## 5 CONCLUSIONS

- 5.1 In October – December 2016, environmental monitoring and audit works were carried out in accordance with criteria and requirements listed in the Project EM&A Manual, Environmental Permit EP-319/2009D, Specified Process Licence L-25-019(1) and Water Pollution Control Ordinance Licence WT00022972-2015.
- 5.2 Monitoring of air quality, water quality and sulphur content in Bio Heating Oil were carried out at designated locations. In the reporting quarter, 2 Action Level exceedances were recorded due to the complaint received on 5<sup>th</sup> and 18<sup>th</sup> October 2016. In addition, 1 exceedance was recorded at treated effluent discharged from Project Site. Investigation report and complaint log for the exceedances in October 2016 are attached in the Monthly EM&A Report (October 2016).
- 5.3 Besides the complaints received on 5<sup>th</sup> and 18<sup>th</sup> October 2016, no environmental related complaint, prosecution or notification of summon was received in the reporting quarter.



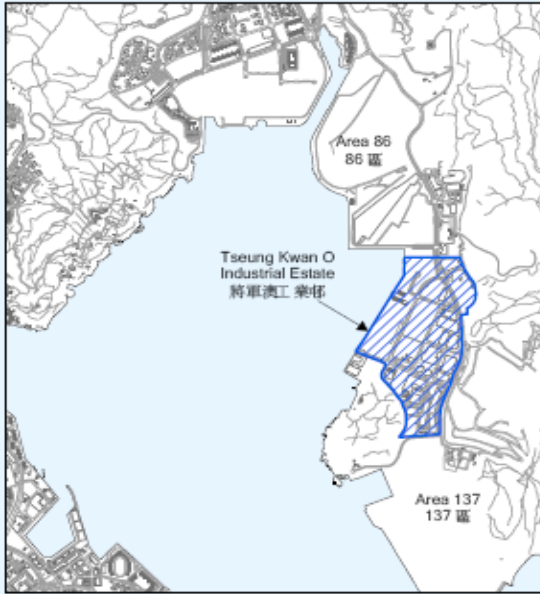
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## FIGURES

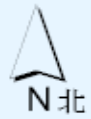
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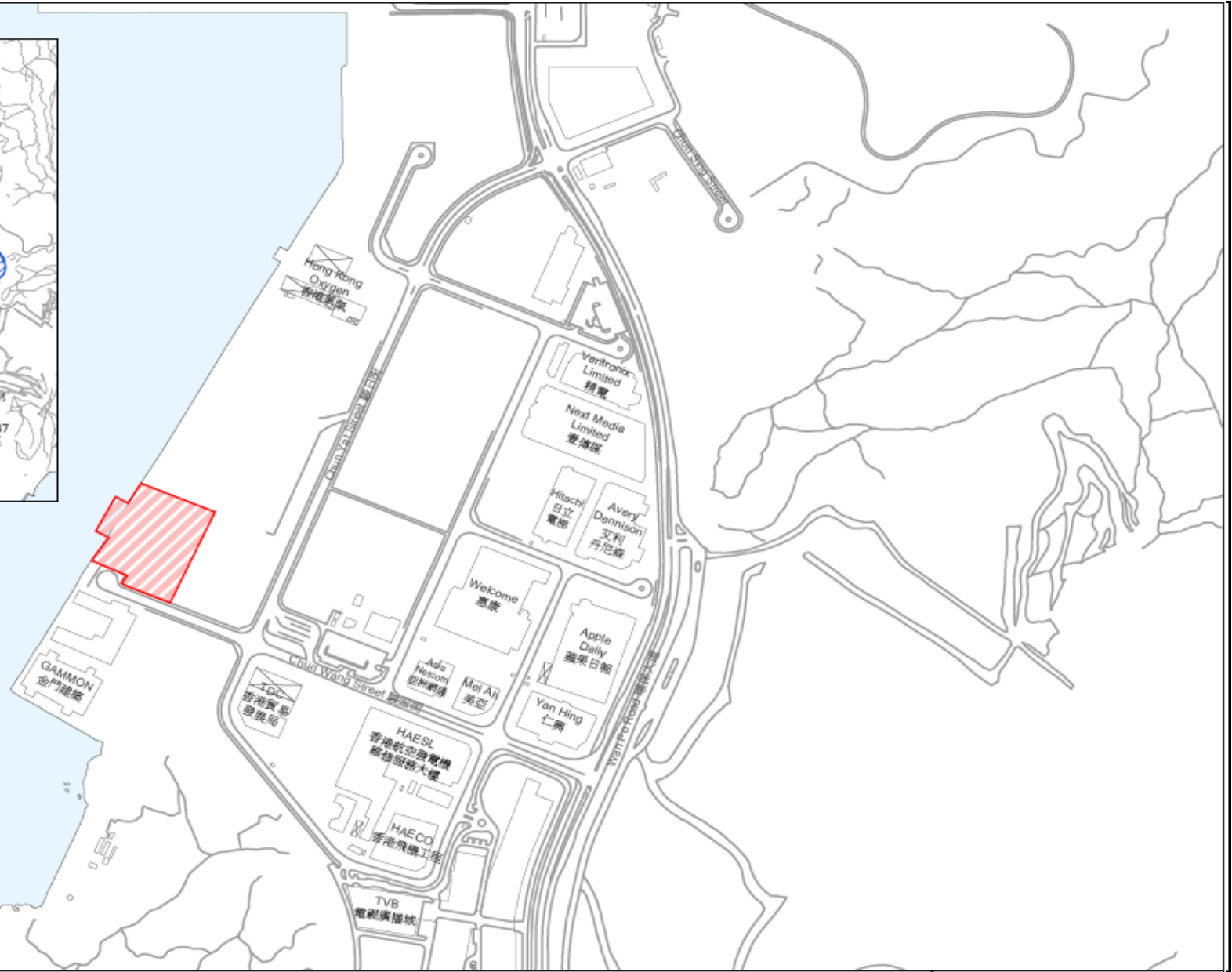
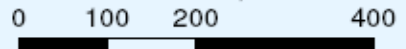


**Key 圖例**

 Proposed Site



Meters 米



Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate

Location Plan

Scale

N.T.S

Project

No. MA15052

Date

MAY 2016

Figure

1.1



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**APPENDIX A**  
**Summary of Environmental Licensing and**  
**Permit Status**

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Appendix A Summary of Environmental Licensing and Permit Status

Permit / License No.	Valid Period		Summary	Status
	From	To		
<b>Environmental Permit (EP)</b>				
EP-319/2009/D	28/01/2014	N/A	Operation of <ul style="list-style-type: none"> <li>• a biochemical plant with a storage capacity of more than 500 tonnes and in which substances are processed and produced;</li> <li>• a storage, transfer and transshipment of oil facility with a storage capacity of not less than 1,000 tonnes; and</li> <li>• a dangerous goods godown with a storage capacity exceeding 500 tonnes</li> </ul>	Valid
<b>Specified Process (SP) Licence</b>				
L-25-016(1)	10/10/2013	10/10/2015	<ul style="list-style-type: none"> <li>• Emission of non-fugitive fixed point emissions</li> </ul>	Under renewal
<b>Water Pollution Control Ordinance (WPCO) Licence</b>				
WT00022972-2015	16/12/2015	31/12/2017	Discharge of <ul style="list-style-type: none"> <li>• effluent from wastewater treatment facilities to communal foul sewer; and</li> <li>• effluent from floor washing of operation areas to communal storm drain</li> </ul>	Valid

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**APPENDIX B**  
**Summary of Monitoring Criteria**

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Appendix B Summary of Monitoring Criteria

<b>Air Quality</b>				
	<b>Frequency</b>	<b>Parameter</b>	<b>Action Levels</b>	<b>Limit Levels</b>
Emission from Stack of Boiler (EP2)	Monthly for the first 12 months of operation. If the monitoring results of the first year monitoring meet the limit level, the monitoring will be reduced to half-yearly intervals for the whole operational stage. *	Nitrogen oxides (NO <sub>x</sub> )	– **	2.213 kg/h
Emission from Stack of Biogas Flare (EP1)		Carbon monoxide (CO)		0.553 kg/h
Emission from Stack of Process Building (EP3)		Sulphur dioxide (SO <sub>2</sub> )		0.797 kg/h
		Non-methane Organic Compounds (NMOC)		0.041 kg/h
		Exhaust gas velocity		7 m/s (minimum)
		NO <sub>x</sub>	– **	0.053 kg/h
		CO		0.018 kg/h
		SO <sub>2</sub>		0.039 kg/h
		NMOC		0.0018 kg/h
		Exhaust gas velocity		0.54 m/s (minimum)
		Acetyldehyde	– **	0.0975 kg/h
		Methanol		0.0975 kg/h
		Exhaust gas velocity		0.79 m/s (minimum)
Odour Concentrations at the Final Air Scrubber (EP5)	Monthly for the first 2 years of operation *	Odour	– **	200.3 OU/s
		Exhaust gas velocity		0.7 m/s (minimum)
Odour Patrols along the Project Site Boundary	<p>Two times a day, one in the morning and one in the afternoon</p> <ul style="list-style-type: none"> <li>• Monthly for the first 12 months of operation. If the monitoring results of the first year monitoring meet the limit level, the monitoring frequency will be reduced to quarterly intervals in the second year;</li> <li>• If the action level is triggered during the second year of operation, the frequency will be resumed to monthly intervals until compliance with the action level for three consecutive months is obtained;</li> <li>• If the action level is not triggered for four consecutive quarterly monitoring, the monitoring can be terminated.</li> </ul>	Odour Intensity	<ul style="list-style-type: none"> <li>• Odour intensity <math>\geq</math> Class 2 recorded; or</li> <li>• One documented complaint received</li> </ul>	<ul style="list-style-type: none"> <li>• Odour intensity <math>\geq</math> Class 3 recorded on 2 consecutive patrols</li> </ul>
<p>* Monitoring will not be carried out during raining days</p> <p>** No action level is set in the Final EM&amp;A Manual of the Project and in the Specified Process Licence</p>				

Appendix B Summary of Monitoring Criteria

<b>Water Quality</b>			
<b>Discharge</b>	<b>Frequency</b>	<b>Parameter</b>	<b>Limit Levels</b>
Treated Effluent Discharged from Project Site	Monthly	pH	Within the range of 6 - 10
		Suspended Solids	800 mg/L
		Biochemical Oxygen Demand (BOD) (5 days, 20 °C)	800 mg/L
		Chemical Oxygen Demand (COD)	2000 mg/L
		Oil & Grease	50 mg/L
		Sulphate	1000 mg/L
		Total Nitrogen	200 mg/L
		Total Phosphorus	50 mg/L
Stormwater Discharge	Quarterly	pH	Within the range of 6 – 9
		Suspended Solids	50 mg/L
		Biochemical Oxygen Demand (BOD) (5 days, 20 °C)	50 mg/L
		Chemical Oxygen Demand (COD)	100 mg/L
		Oil & Grease	30 mg/L

\* No action level was set in the WPCO Licence

Appendix B Summary of Monitoring Criteria

<b>Sulphur Content in Bio Heating Oil</b>		
<b>Frequency</b>	<b>Parameter</b>	<b>Limit Levels</b>
<p>Every tank load of the BHO for the BHO's sulphur content when the fuel tank(s) is being filled/refilled</p> <ul style="list-style-type: none"> <li>• This original frequency shall be adopted in the first three months of using BHO on site. After the first three months of the original monitoring regime, if all monitoring result in the first three months meet the limit level, the frequency may be reduced to one test for every two refills for the next three months; and after the first six months, the monitoring may be conducted once a month.</li> <li>• If exceedance occur, the monitoring shall be reverted to the original frequency of a test for every tank load of BHO, or at such a monitoring frequency to be advised and agreed by the EPD's Director.</li> </ul>	Sulphur Content	346 ppm
* No action level was set in the EP of the Project		



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**APPENDIX C**  
**Event and Action Plan**

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Appendix C Event and Action Plan

<b>Air Quality</b>			
<b>Event</b>	<b>Actions</b>		
	<b>ET Leader</b>	<b>IEC</b>	<b>Project Proponent</b>
Exceedance of Limit Level for stack emission from boiler, biogas flare, process building and final air scrubber	<ul style="list-style-type: none"> <li>• Inform Project Proponent and IEC, and investigate and record the cause of exceedance within 24 hours</li> <li>• Repeat measurement to confirm finding</li> <li>• Identify source(s) and investigate the cause(s) of exceedance</li> <li>• Inform Project Proponent whether the cause of exceedance is due to the Project</li> <li>• Prepare the Notification of Exceedance within 24 hours</li> <li>• Discuss remedial actions with the Project Proponent</li> <li>• Assess the effectiveness of Project Proponent's remedial actions</li> <li>• For the monitoring of emissions from the stacks of the boiler, biogas flare and process building, increase the monitoring frequency from half-yearly (for the second year onward) to monthly intervals. If results of three consecutive monthly monitoring show no exceedance of the limit level, the monitoring frequency will be reverted back to half-yearly intervals.</li> </ul>	<ul style="list-style-type: none"> <li>• Verify the Notification of Exceedance submitted by the ET Leader</li> <li>• Check with the Project Proponent on the operating activities and implementation of control measures</li> <li>• Discuss with ET Leader and Project Proponent on the possible remedial actions</li> <li>• Advise the Project Proponent on the effectiveness of the proposed remedial measures</li> <li>• Supervise implementation of remedial measures</li> </ul>	<ul style="list-style-type: none"> <li>• Rectify any unacceptable practice</li> <li>• Amend working methods as required</li> <li>• Implement amended working methods, if necessary</li> </ul>
Exceedance of Action Level for odour	<ul style="list-style-type: none"> <li>• Inform Project Proponent and IEC, and investigate and record the cause of exceedance within 24 hours</li> <li>• Repeat measurement to confirm finding</li> <li>• Identify source(s) / reason of exceedance or complain</li> <li>• Prepare the odour complain form or the Notification of Exceedance within 24 hours</li> <li>• Inform Project Proponent whether the cause of exceedance is due to the Project</li> <li>• Discuss remedial actions with the Project Proponent</li> <li>• During the second year of operation, if the action level is triggered, the frequency will be resumed to monthly until compliance with the action level for three consecutive months is obtained and the frequency will be reduced to quarterly intervals thereafter.</li> </ul>	<ul style="list-style-type: none"> <li>• Verify the Notification of Exceedance submitted by the ET Leader</li> </ul>	<ul style="list-style-type: none"> <li>• Rectify any unacceptable practice</li> <li>• Amend working methods as required</li> <li>• Implement amended working methods, if necessary</li> </ul>

## Appendix C Event and Action Plan

<p>Exceedance of Limit Level for odour</p>	<ul style="list-style-type: none"> <li>• Inform Project Proponent and IEC, and investigate and record the cause of exceedance within 24 hours</li> <li>• Repeat measurement to confirm finding</li> <li>• Identify source(s) / reason of exceedance or complain</li> <li>• Prepare the odour complain form or the Notification of Exceedance within 24 hours</li> <li>• Inform Project Proponent whether the cause of exceedance is due to the Project</li> <li>• Assess the effectiveness of Project Proponent's remedial actions or amended design</li> </ul>	<ul style="list-style-type: none"> <li>• Verify the Notification of Exceedance submitted by the ET Leader</li> <li>• Check with the Project Proponent on the operating activities and implementation of control measures</li> <li>• Discuss with ET Leader and Project Proponent on the possible remedial actions</li> <li>• Advise the Project Proponent on the effectiveness of the proposed remedial measures</li> <li>• Supervise implementation of remedial measures</li> </ul>	<ul style="list-style-type: none"> <li>• Rectify any unacceptable practice</li> <li>• Propose and implement remedial measures or amend design as required within 3 working days of notification</li> <li>• Resubmit proposals if problem still not under control</li> </ul>
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Appendix C Event and Action Plan

<b>Water Quality</b>			
<b>Event</b>	<b>Actions</b>		
	<b>ET Leader</b>	<b>IEC</b>	<b>Project Proponent</b>
Exceedance of Limit Level for Treated Effluent Discharged from Project Site	<ul style="list-style-type: none"> <li>• Inform Project Proponent and IEC, and investigate and record the cause of exceedance within 24 hours</li> <li>• Repeat measurement to confirm finding</li> <li>• Identify source(s) and investigate the cause(s) of exceedance</li> <li>• Prepare the Notification of Exceedance within 24 hours</li> <li>• Discuss remedial actions with the Project Proponent</li> <li>• Assess the effectiveness of Project Proponent's remedial actions</li> </ul>	<ul style="list-style-type: none"> <li>• Verify the Notification of Exceedance submitted by the ET Leader</li> <li>• Check with Contractor on the operating activities and implementation of landfill gas control measures</li> <li>• Discuss with ET Leader and Contractor on the possible remedial actions</li> <li>• Advise the IC on the effectiveness of the proposed remedial measures</li> <li>• Supervise implementation of remedial measures</li> </ul>	<ul style="list-style-type: none"> <li>• Check the performance of the on-site WWTP</li> <li>• Rectify any unacceptable performance</li> <li>• Carry out remedial measures or amend design as required</li> <li>• Implement amended design, if necessary</li> </ul>
Exceedance of Limit Level for Stormwater Discharged from the Project Site	<ul style="list-style-type: none"> <li>• Inform Project Proponent and IEC, and investigate and record the cause of exceedance within 24 hours</li> <li>• Repeat measurement to confirm finding</li> <li>• Identify source(s) and investigate the cause(s) of exceedance</li> <li>• Prepare the Notification of Exceedance within 24 hours</li> <li>• Discuss remedial actions with the Project Proponent</li> <li>• Assess the effectiveness of Project Proponent's remedial actions</li> </ul>	<ul style="list-style-type: none"> <li>• Verify the Notification of Exceedance submitted by the ET Leader</li> <li>• Check with Project Proponent on the operating activities</li> <li>• Discuss with ET Leader and Project Proponent on the possible remedial actions</li> <li>• Advise the Project Proponent on the effectiveness of the proposed remedial measures</li> <li>• Supervise implementation of remedial measures</li> </ul>	<ul style="list-style-type: none"> <li>• Propose and implement remedial measures or amend design as required</li> <li>• Rectify any unacceptable practice</li> <li>• Amend working methods as required</li> <li>• Implement amended working methods, if necessary</li> </ul>

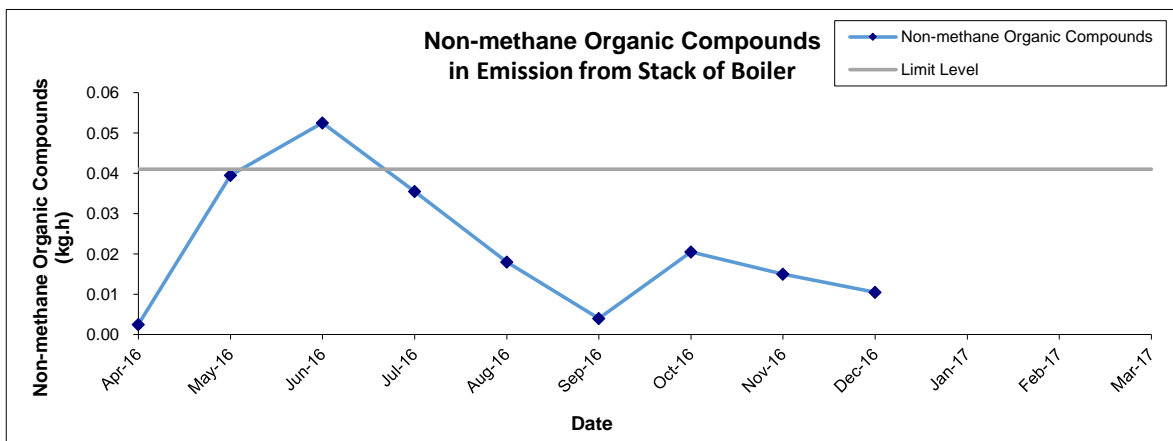
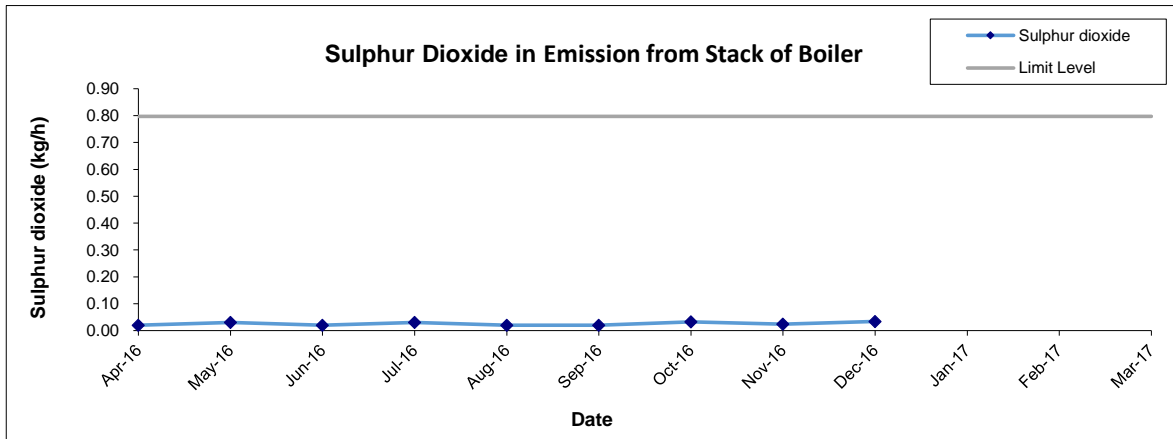
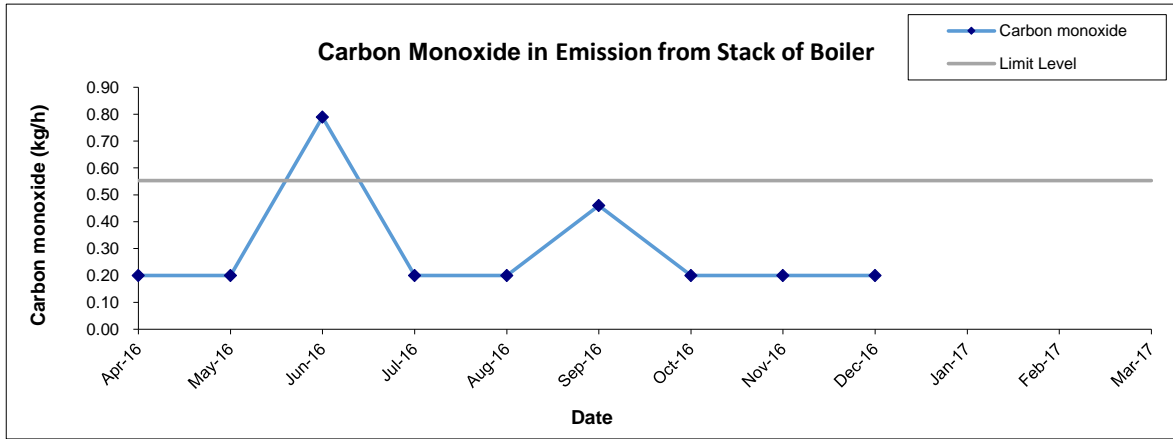
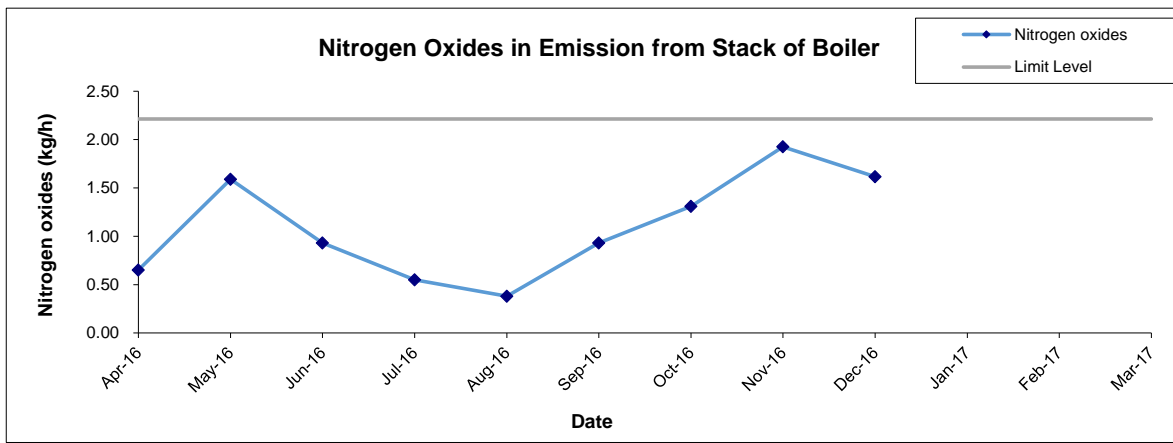
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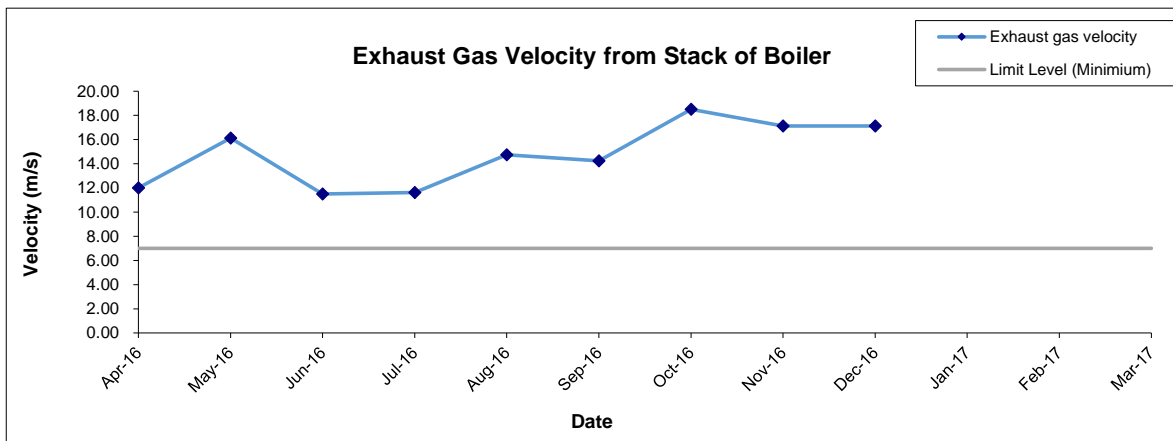
**APPENDIX D**  
**Graphical Presentation of Monitoring**  
**Results – Air Quality**

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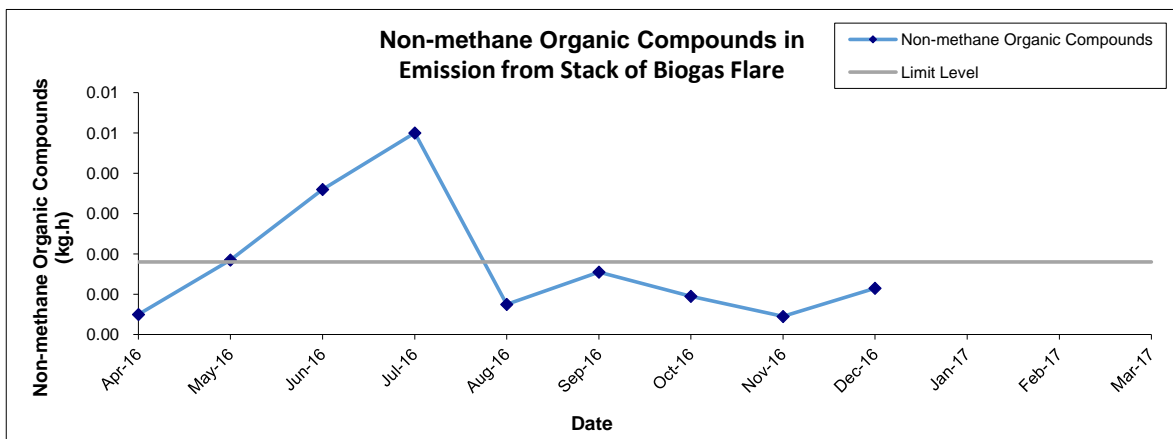
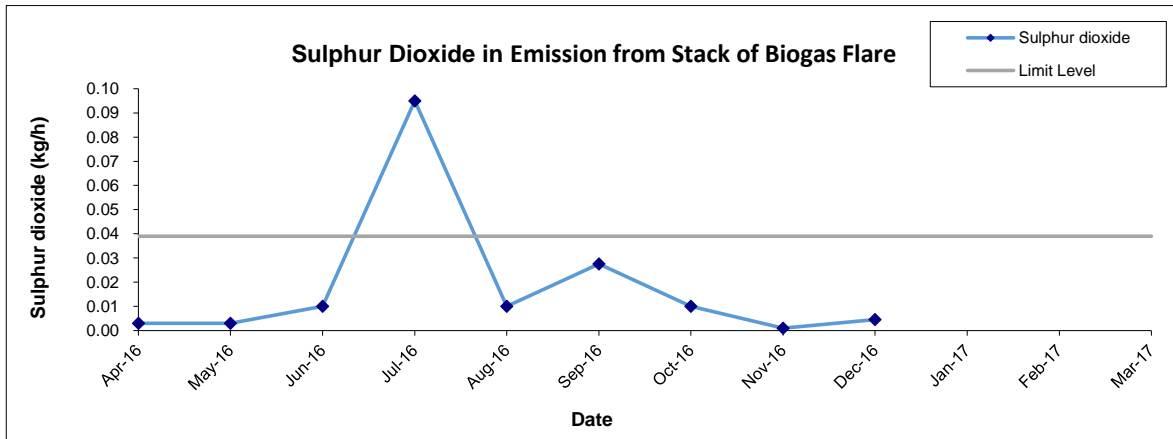
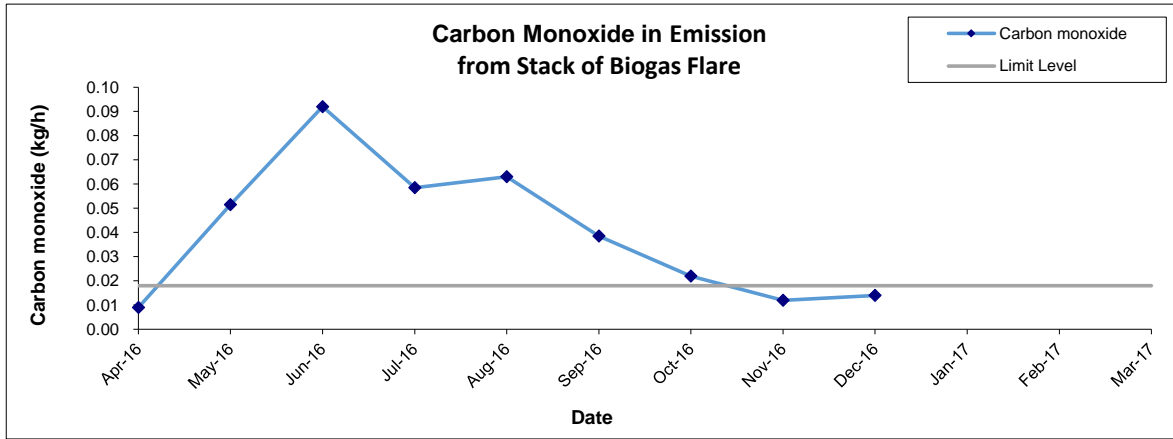
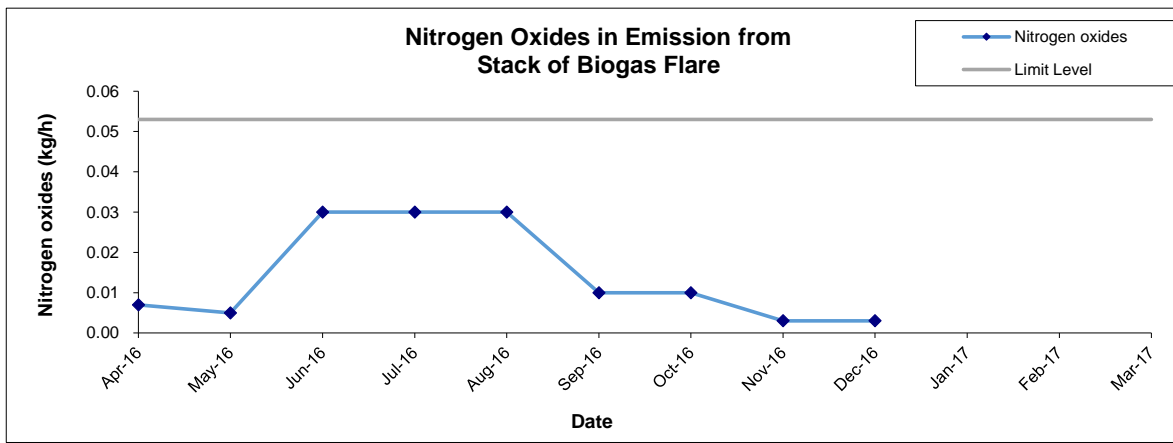
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Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Air Quality (Emission from Stack of Boiler)	Scale	N.T.S	Project No.	MA15052	CINOTECH
	Date	Dec 16	Appendix	D-1	

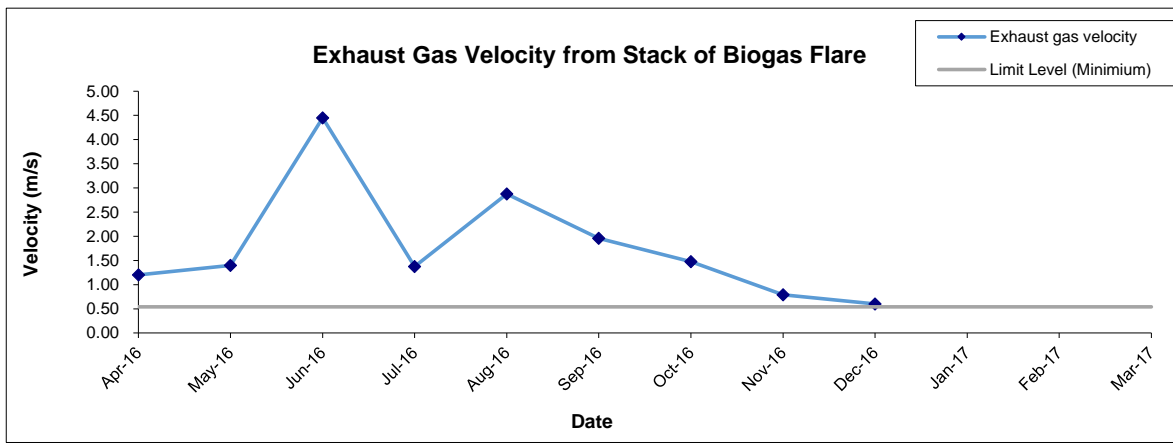


Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Air Quality (Emission from Stack of Boiler)	Scale N.T.S	Project No. MA15052	CINOTECH
	Date Dec 16	Appendix D-2	

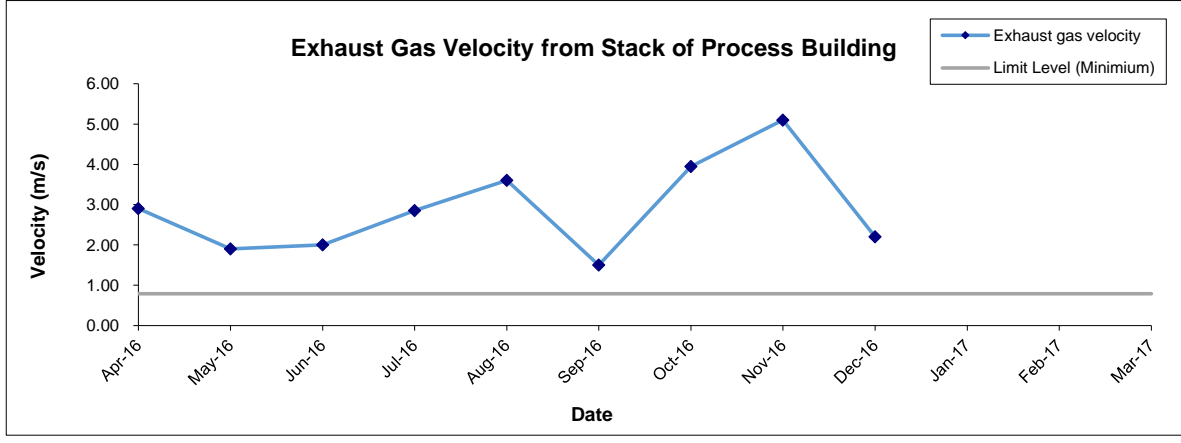
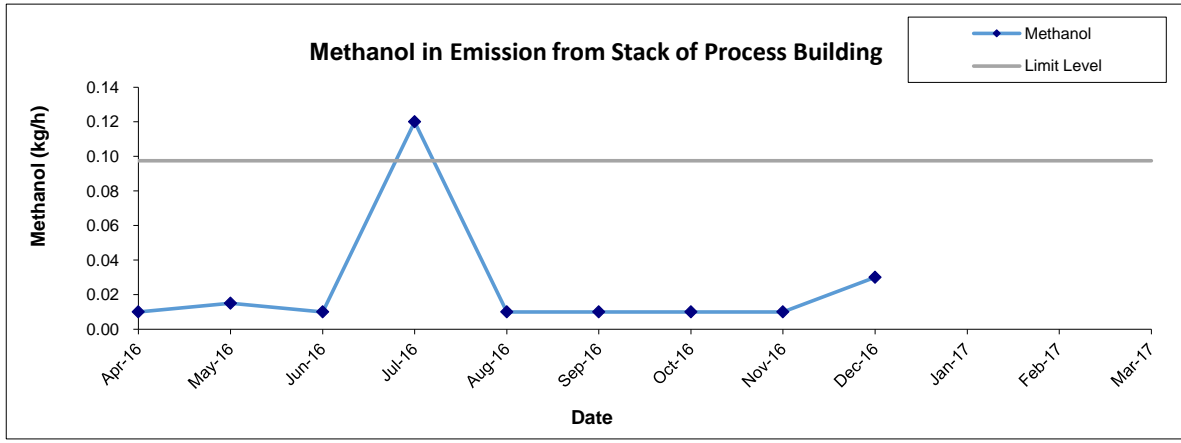
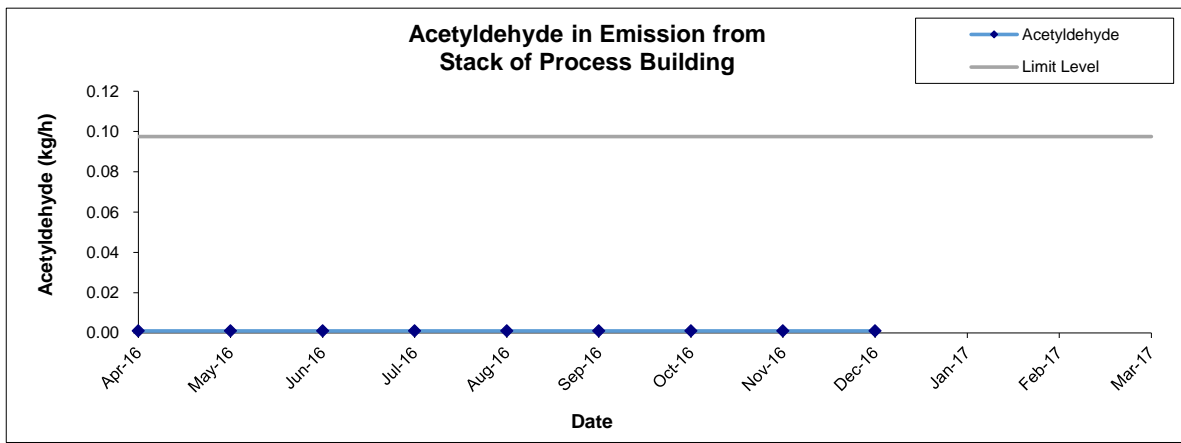


Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Air Quality (Emission from Stack of Biogas Flare)	Scale	N.T.S	Project No.	MA15052	CINOTECH
	Date	Dec 16	Appendix	D-3	

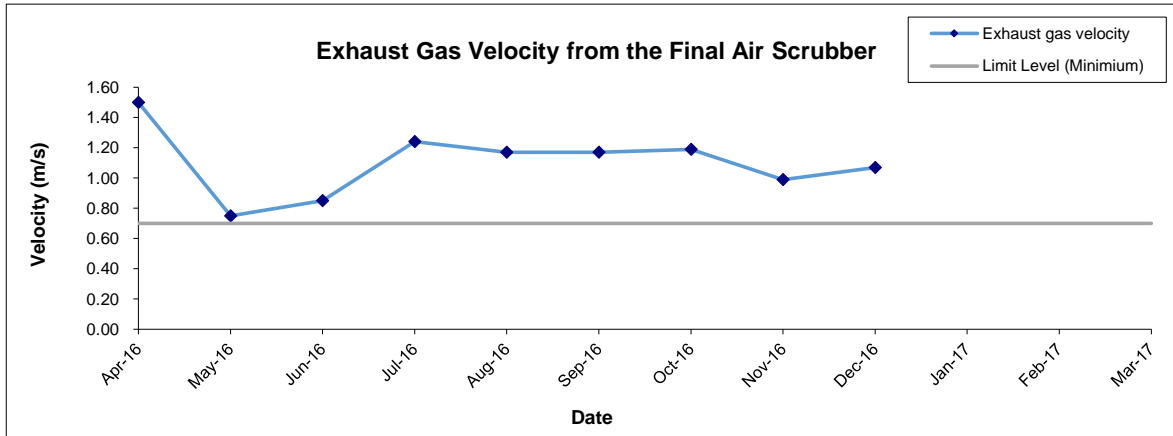
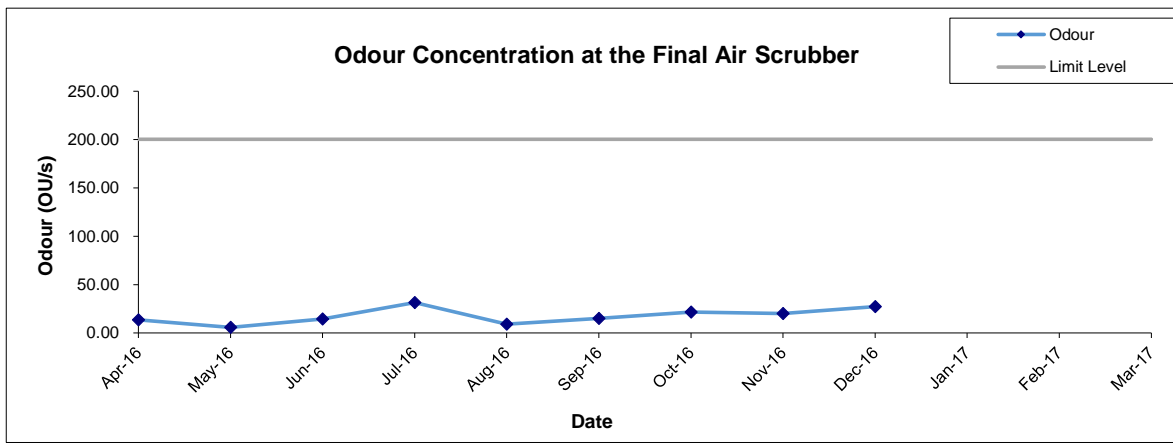




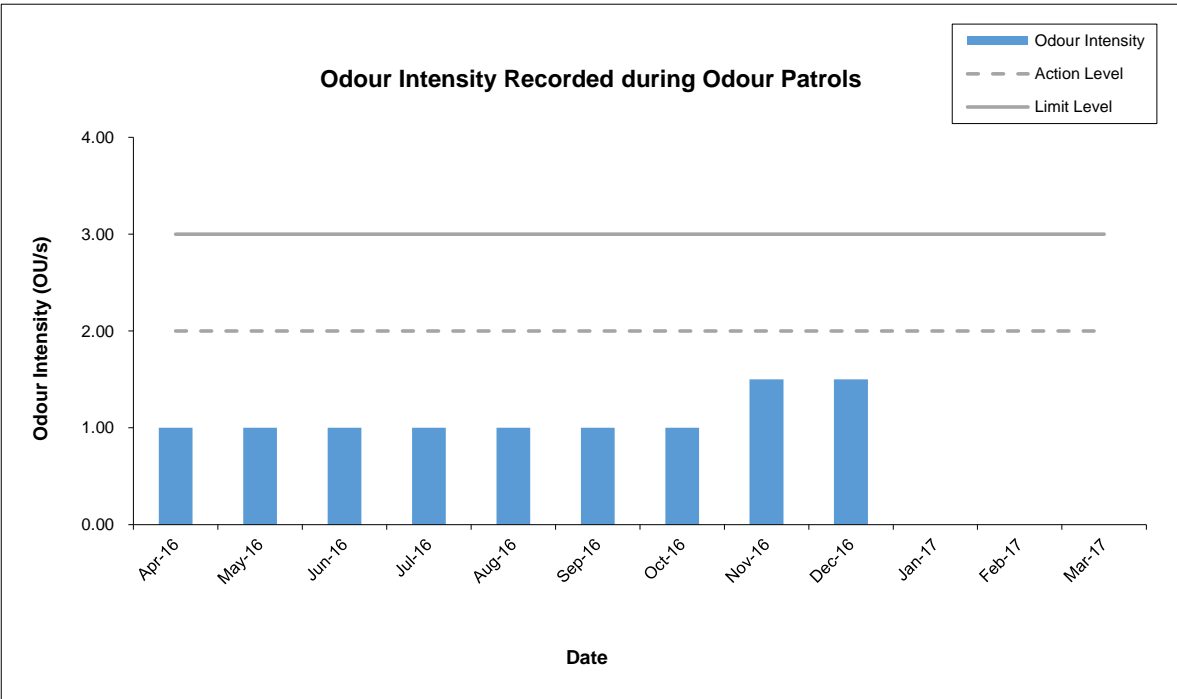
Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Air Quality (Emission from Stack of Biogas Flare)	Scale N.T.S	Project No. MA15052	CINOTECH
	Date Dec 16	Appendix D-4	



Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Air Quality (Emission from Stack of Process Building)	Scale	N.T.S	Project No. MA15052	CINOTECH
	Date	Dec 16	Appendix D-5	



Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Air Quality (Odour Concentration at the Final Air Scrubber)	Scale	N.T.S	Project No. MA15052	CINOTECH
	Date	Dec 16	Appendix D-6	



Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Air Quality (Odour Intensity Recorded during Odour Patrols)	Scale N.T.S	Project No. MA15052	CINOTECH
	Date Dec 16	Appendix D-7	

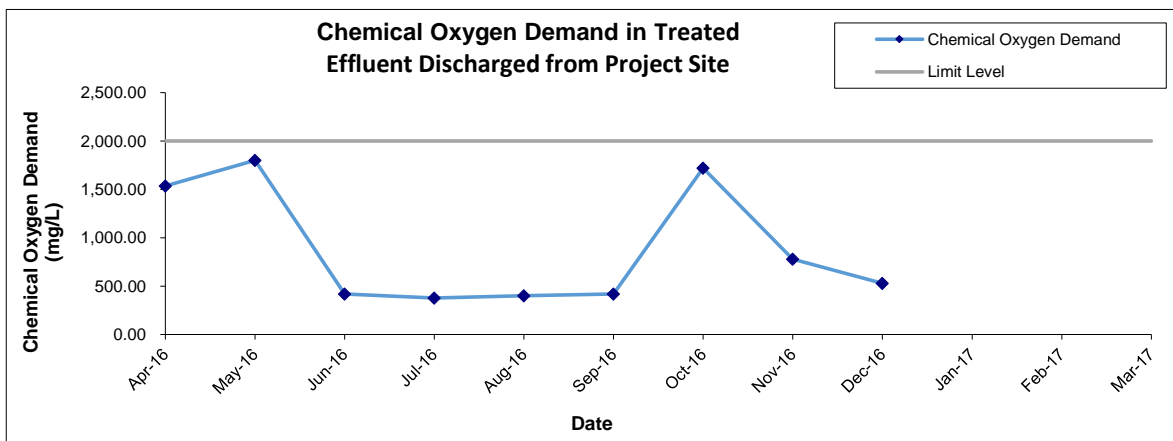
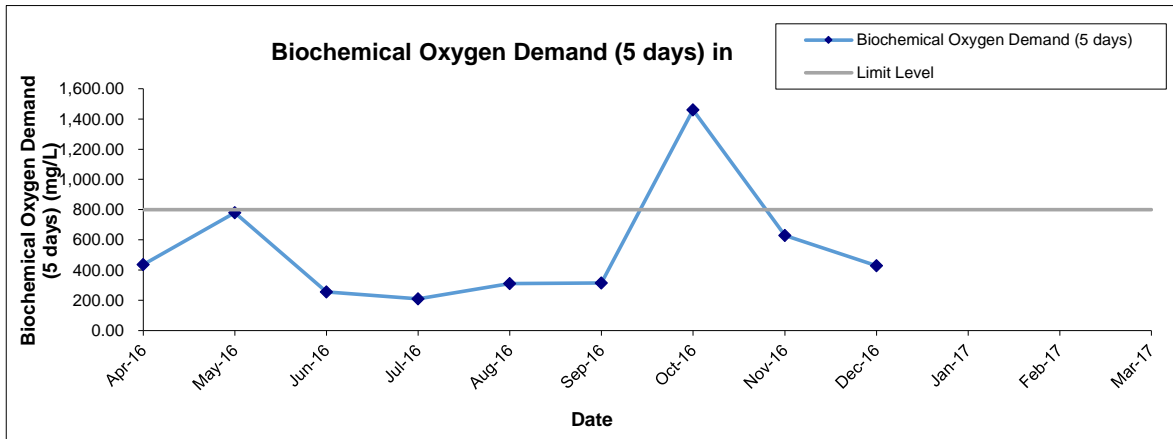
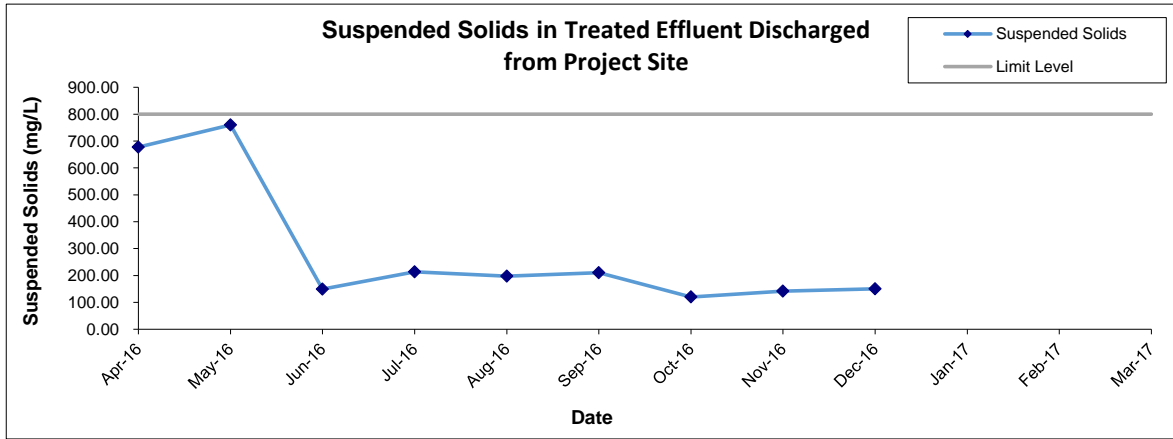
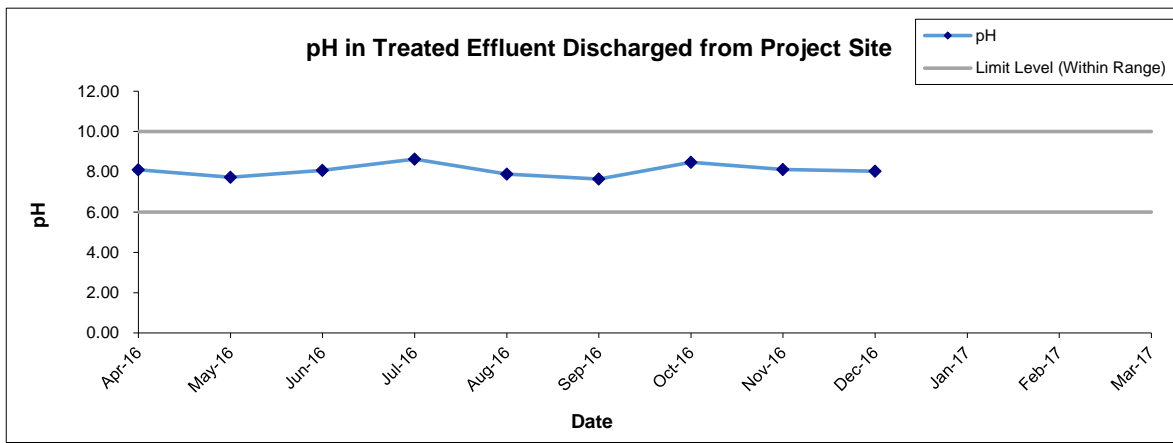
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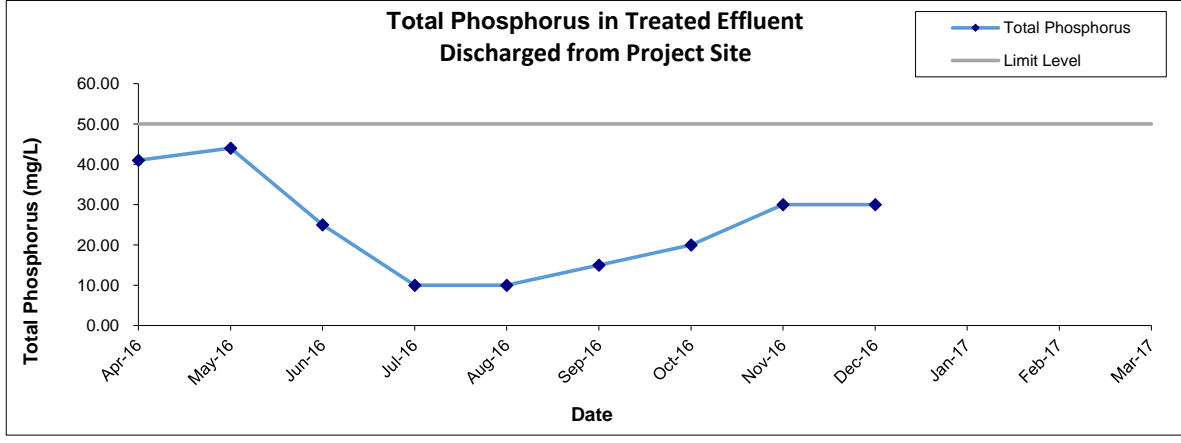
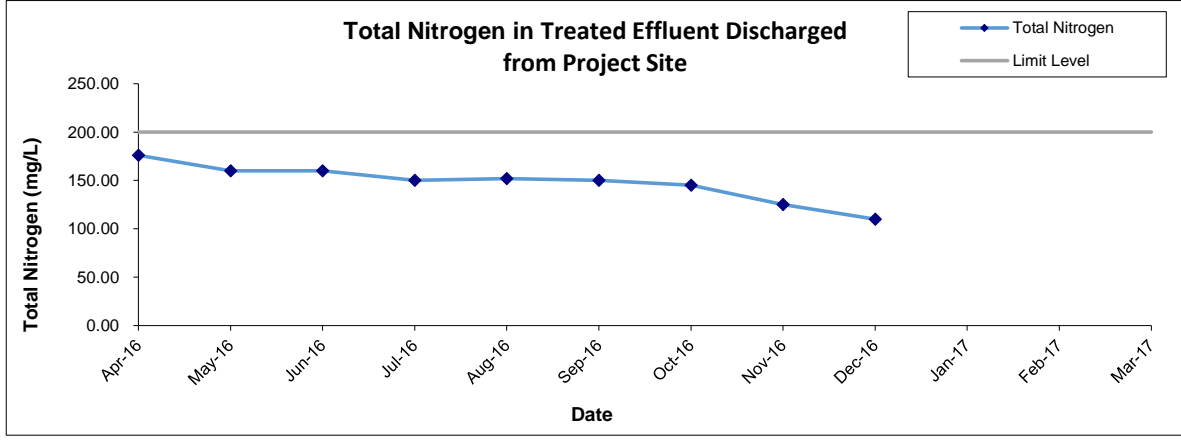
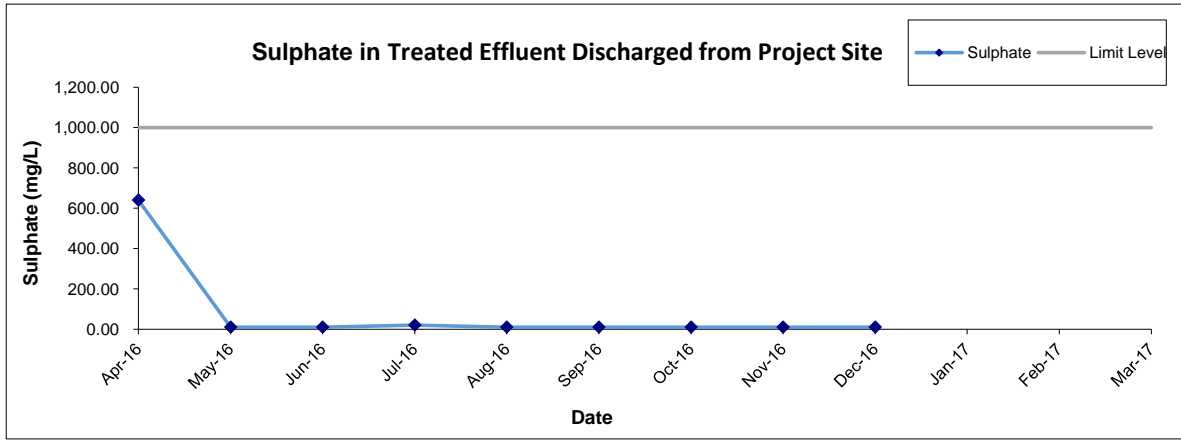
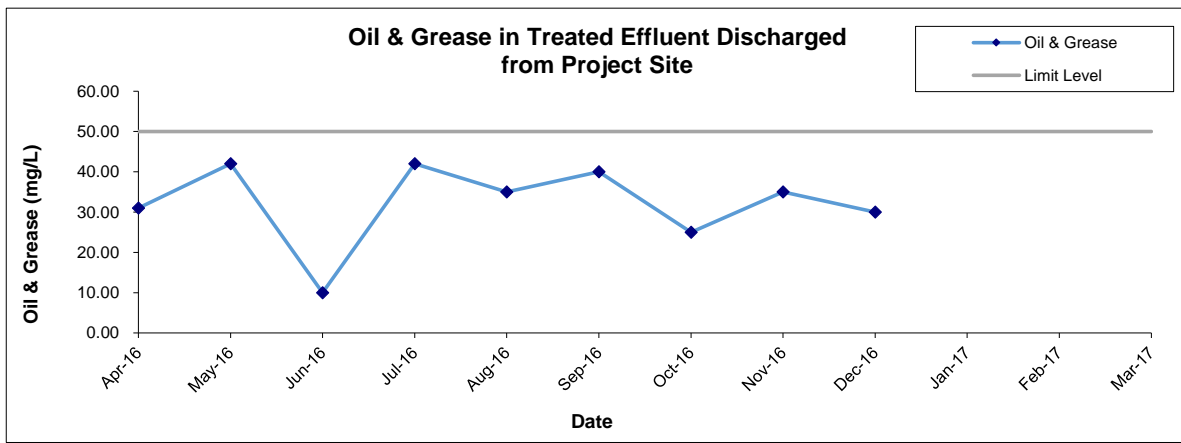
**APPENDIX E**  
**Graphical Presentation of Monitoring**  
**Results – Water Quality**

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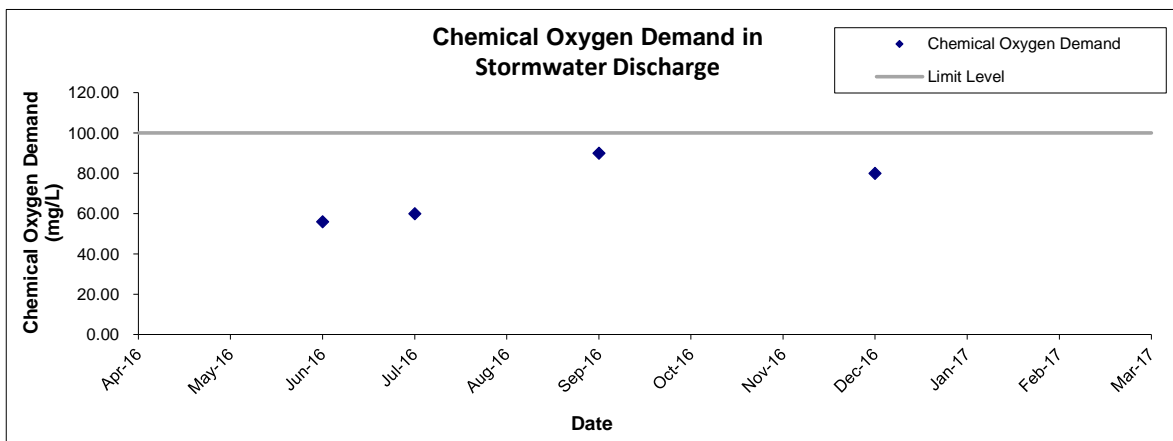
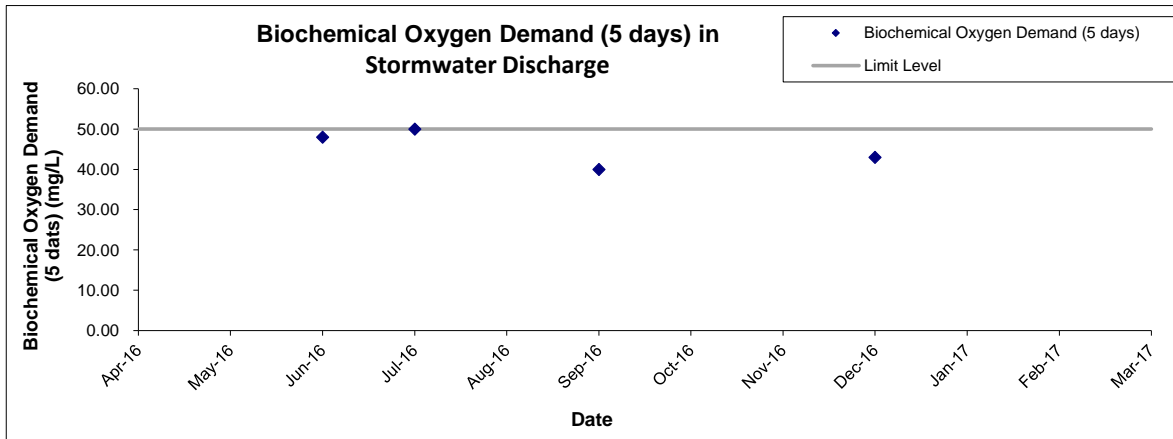
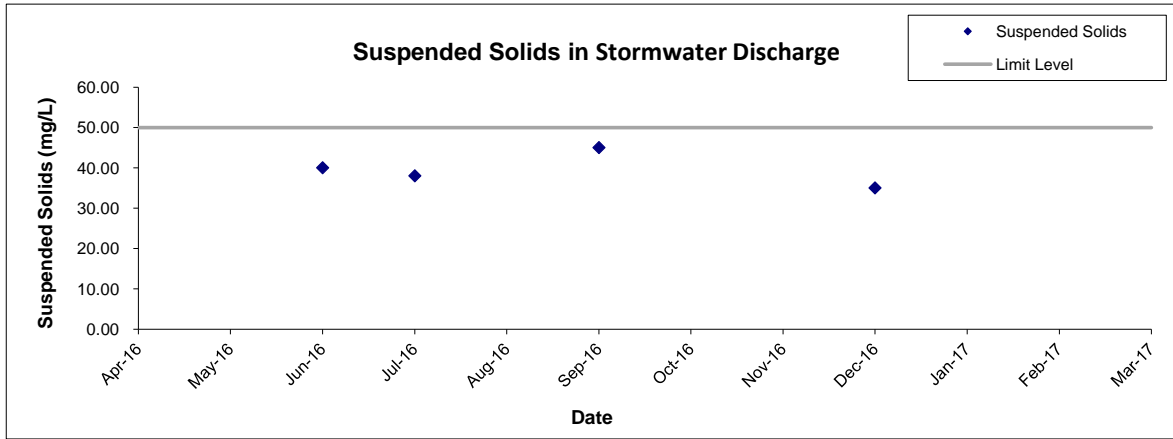
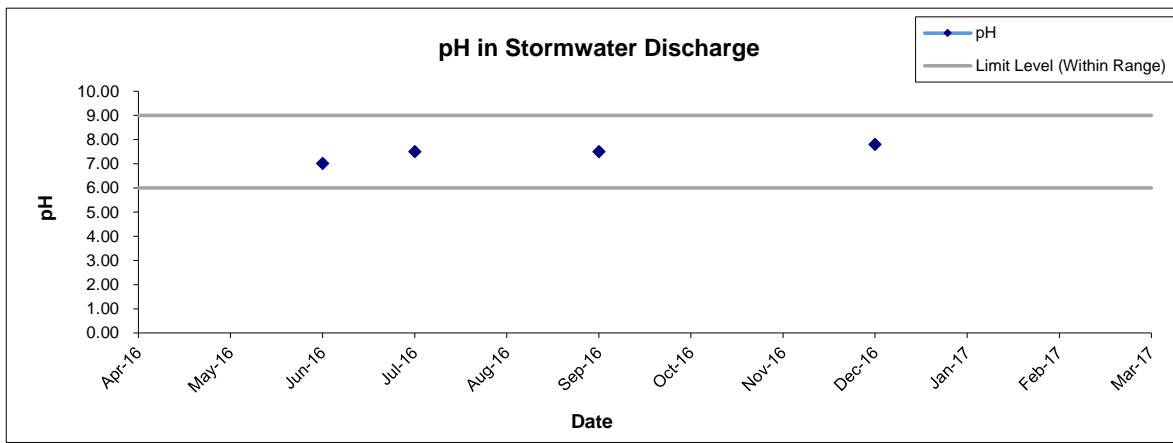
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Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Water Quality (Treated Effluent Discharged from Project Site)	Scale	N.T.S	Project No. MA15052	CINOTECH
	Date	Dec 16	Appendix E-1	

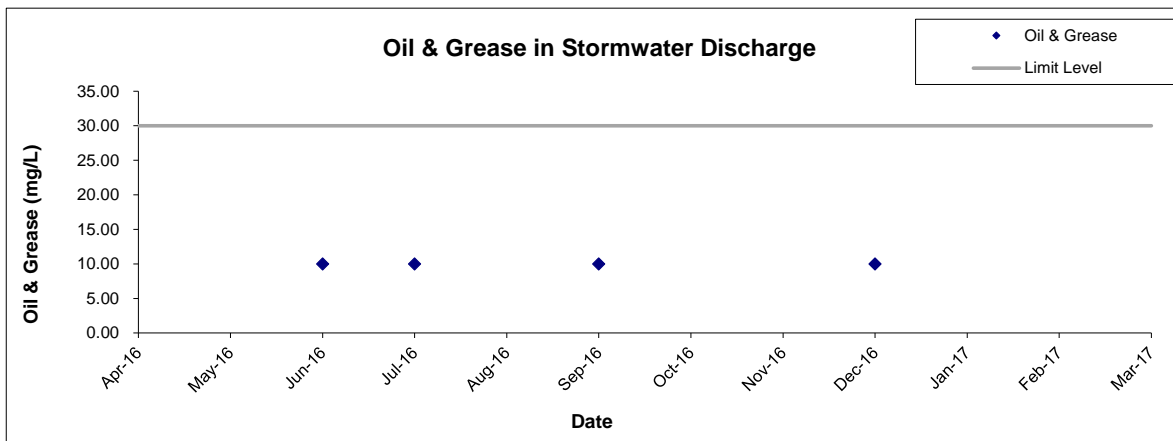


<p>Title</p> <p style="text-align: center;">Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate</p> <p style="text-align: center;">Graphical Presentation of Monitoring Results – Water Quality (Treated Effluent Discharged from Project Site)</p>	Scale	Project No.	CINOTECH
	N.T.S	MA15052	
	Date	Appendix	
	Dec 16	E-2	



Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Water Quality (Stormwater Discharge)	Scale	N.T.S	Project No. MA15052	CINOTECH
	Date	Dec 16	Appendix E-3	





Title Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Water Quality (Stormwater Discharge)	Scale N.T.S	Project No. MA15052	CINOTECH
	Date Dec 16	Appendix E-4	

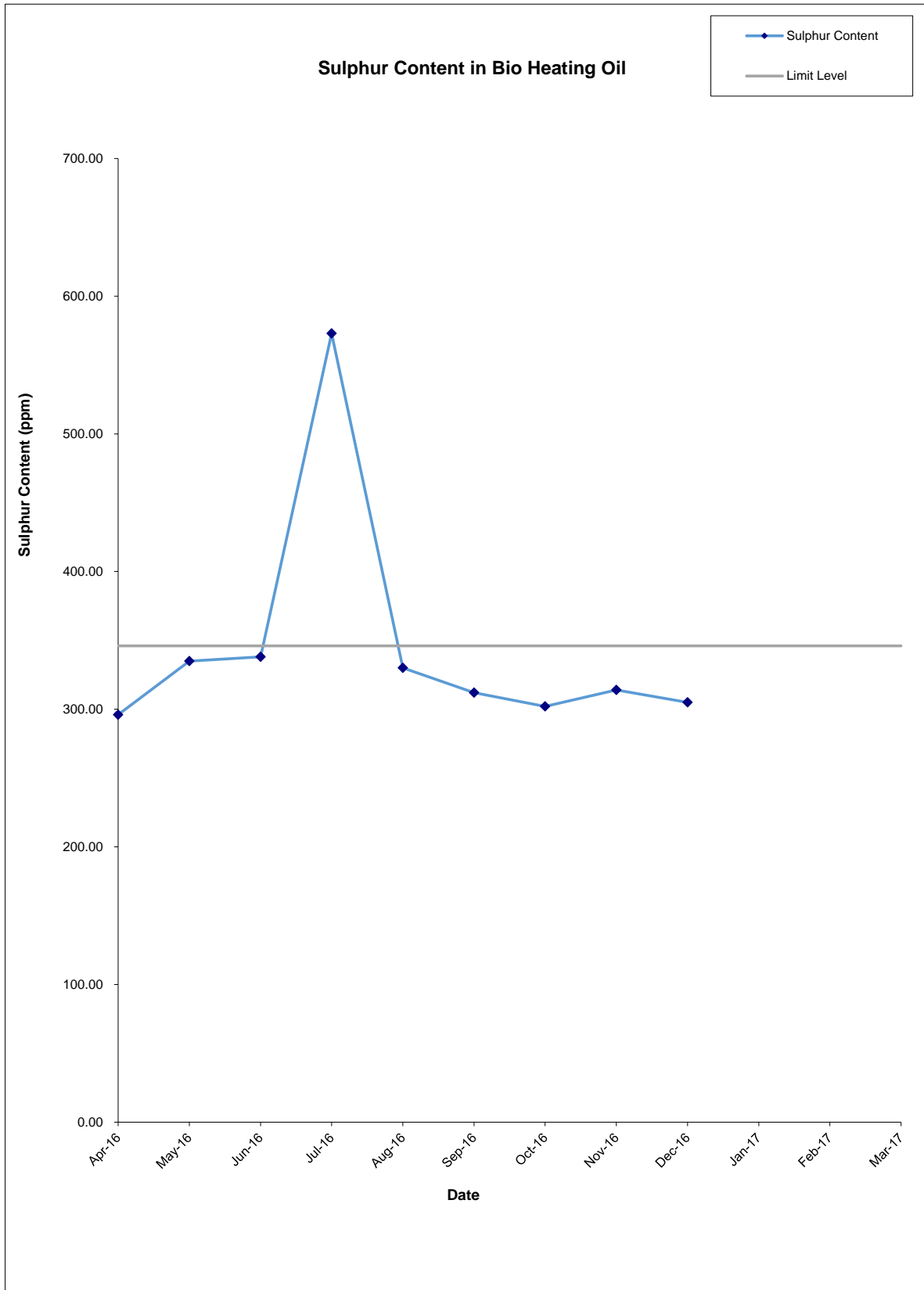
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**APPENDIX F**  
**Graphical Presentation of Monitoring**  
**Results – Sulphur Content in Bio**  
**Heating Oil**

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<b>Title</b> Development of a Biodiesel Plant at Tseung Kwan O Industrial Estate  Graphical Presentation of Monitoring Results – Sulphur Content in Bio Heating Oil	<b>Scale</b> N.T.S	<b>Project No.</b> MA15052	
	<b>Date</b> Dec 16	<b>Appendix</b> F	

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**APPENDIX G**  
**Exceedance Report**

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**Development of a Biodiesel Plant  
at Tseung Kwan O Industrial Estate**

**Exceedance Report**

(A) Exceedance Report for Air Quality

Environmental Monitoring	Sources	Parameter	No. of Exceedance	
			Action Level	Limit Level
Air Quality	Stack of Boiler	Nitrogen oxides (NO <sub>x</sub> )	N.A.	0
		Carbon monoxide (CO)	N.A.	0
		Sulphur dioxide (SO <sub>2</sub> )	N.A.	0
		Non-methane Organic Compounds (NMOC)	N.A.	0
		Exhaust gas velocity	N.A.	0
	Stack of Biogas Flare	Nitrogen oxides (NO <sub>x</sub> )	N.A.	0
		Carbon monoxide (CO)	N.A.	0
		Sulphur dioxide (SO <sub>2</sub> )	N.A.	0
		Non-methane Organic Compounds (NMOC)	N.A.	0
		Exhaust gas velocity	N.A.	0
	Stack of Process Building	Acetyldehyde	N.A.	0
		Methanol	N.A.	0
		Exhaust gas velocity	N.A.	0
	Odour Concentrations at the Final Air Scrubber	Odour	N.A.	0
		Exhaust gas velocity	N.A.	0
Odour Patrols	Odour	2	0	

**Development of a Biodiesel Plant  
at Tseung Kwan O Industrial Estate**

(B) Exceedance Report for Water Quality

Environmental Monitoring	Sources	Parameter	No. of Exceedance	
			Action Level	Limit Level
Water Quality	Treated Effluent Discharged from Project Site	pH	N.A.	0
		Suspended Solids	N.A.	0
		Biochemical Oxygen Demand (BOD) (5 days, 20°C)	N.A.	1
		Chemical Oxygen Demand (COD)	N.A.	0
		Oil & Grease	N.A.	0
		Sulphate	N.A.	0
		Total Nitrogen	N.A.	0
		Total Phosphorus	N.A.	0
	Stormwater Discharge	pH	N.A.	0
		Suspended Solids	N.A.	0
		Biochemical Oxygen Demand (BOD) (5 days, 20°C)	N.A.	0
		Chemical Oxygen Demand (COD)	N.A.	0
		Oil & Grease	N.A.	0

(C) Exceedance Report for Sulphur Content in Bio Heating Oil

Parameter	No. of Exceedance	
	Action Level	Limit Level
Sulphur Content	N.A.	0

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**APPENDIX H**  
**Complaint Log**

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**APPENDIX H – COMPLAINT LOG****Reporting Quarter:** October – December 2016

Log Ref.	Location	Received Date	Details of Complaint	Investigation/Mitigation Action	Status
COM-2016-09-001	Not Specified	24 <sup>th</sup> September, 2016	2 Gammon engineers complained about strong odour and oily discharge at 9:15 am	<p>The incident was due to the pump P101A was tripped and led to an overflow of wastewater at Influent Pit T101.</p> <p>According to the project proponent, at 8:45 am, high level alarm at Level Indicator of T101 was triggered and the water level in Influent Pit T101 was over 100%. Investigation found out that wastewater was flooding from Bar Screen Room to road because the pump P101A was not operating in the field (although the pump was indicated operating in Process Control System).</p> <p>Operator then immediately stopped the wastewater feeding to Influent Pit T101, and put sand bags around the stormwater grating outside the pedestrian walkway of Bar Screen Room to block wastewater leaking into storm water drainage. Afterwards, operator cleaned up the area. The problem was resolved at 10:30 am at the same day, and no irritation smell was sensed outside the project site.</p> <p>To prevent recurrence, the following measures are recommended:</p> <ul style="list-style-type: none"> <li>- Cover the storm water grating outside the bar screen room pedestrian walkway by steel plate;</li> <li>- Modify the pump P101A temporary control circuit to feedback overload trip signal back to Process Control System. Maintenance will set up periodic inspection programme to monitor pump performance; and</li> <li>- Review the emergency handling procedures.</li> </ul>	Closed
COM-2016-10-002	Not Specified	5 <sup>th</sup> October, 2016	EPD referred that a councilor complained about constant smell released from the Project	<p>Investigation found out that housekeeping of the plant was unsatisfactory and improvements are required.</p> <p>Operator has improved housekeeping, including:</p> <ul style="list-style-type: none"> <li>- Always keep the gate of the grease trap waste screening room closed;</li> <li>- Always keep sludge containers closed;</li> <li>- Frequent cleaning of drainage system; and</li> <li>- Always keep the work site clean and tidy</li> </ul>	Closed



<b>Log Ref.</b>	<b>Location</b>	<b>Received Date</b>	<b>Details of Complaint</b>	<b>Investigation/Mitigation Action</b>	<b>Status</b>
COM-2016-10-003	Not Specified	18 <sup>th</sup> October, 2016	EPD referred that a complaint on malodour from the Project was received on 11 <sup>th</sup> October 2016	Investigation found no process upset during that week. Operator has put the best effort housekeeping (e.g. keeping sludge containers and rooms closed and frequent cleaning of drainage system), and staff have been trained on housekeeping.	Closed