

Chemical Waste Treatment Centre
Monitoring Report
Apr 01 - Jun 01

I. INTRODUCTION

This Operation Report is prepared by EPD for the Planning and Environmental Protection Committee of the Kwai Tsing District Council. It outlines the activities of the Chemical Waste Treatment Centre (CWTC) and provides a summary of environmental performance of the plant.

The environmental performance summary as shown in Section II of this report covers the result of environmental monitoring from April 2001 to June 2001.

II. ENVIRONMENTAL PERFORMANCE SUMMARY

Enviropace are required to undertake regular checks on environmental performance of the operation of the plant. These include the following:

- Effluent discharge monitoring
- Stack gas monitoring
- Stabilised residue monitoring

Effluent Discharge

Effluent from the CWTC treatment processes has to meet statutory and contractual discharge limits on pollutant concentration. Multiple processes are employed inside the CWTC to treat all liquid wastes to ensure a safe waste management system. These would facilitate immediate warning on any significant change detected in the composition of the effluent, such that prompt corrective response can be effected.

Effluent from the plant is discharged in batches. Each batch is sampled and analyzed, and discharges are permitted only if limits are met. Tables 1 to 3 show the summary of effluent quality from April 2001 to June 2001. No exceedances in effluent discharge limits were observed.

Stack Gas

Air emissions from the incineration system are closely monitored by a comprehensive management and monitoring programme to ensure that the system is operating safely and in an environmentally acceptable manner.

A continuous monitoring system on key parameters is installed in the incinerator stack to ensure combustion and air pollutant removal processes are functionally well. Furthermore, the incinerator is equipped with an automatic waste feed cut-off system. In the event that the continuous monitoring system picks up any potential sign of exceedance of any of the control parameters, waste feed to the incinerator will be stopped automatically.

The result for Stack Gas Monitoring from April 2001 to June 2001 are attached in Tables 4 to 6 and compliance in all stack gas control parameters has been achieved.

Stabilised Residue

All process residues at the CWTC are detoxified, chemically stabilized and physically immobilized to an environmentally benign state. Samples of the stabilized materials have to pass a series of analytical tests, proven to be innocuous before being sent to an off-site landfill for final disposal.

The summaries of result for Stabilized Residue from April 2001 to June 2001 are attached in Tables 7 to 9. All of the test parameters fell within the control limits and no exceedances occurred.

Table 1

Chemical Waste Treatment Centre
Effluent Discharge Summary (April 2001)

Parameters	Control Limits	Result	Mean
pH	6-10 pH	7.2 – 9.2	N/A
Total Kjeldahl Nitrogen	100 mg/l	< 20 mg/l	N/A
Total Phosphate	10 mg/l	< 1 mg/l	N/A
Total Sulphate	2000 mg/l	793.44 – 1839.68 mg/l	1278.64mg/l
Total Sulphides	10 mg/l	< 0.5 mg/l	N/A
Total Cyanide	0.1 mg/l	< 0.05 mg/l	N/A
Total Suspended Solids	100 mg/l	< 19.88 mg/l	N/A
Oil and Grease	20 mg/l	< 18.35 mg/l	N/A
Total Phenols	0.5 mg/l	< 0.34 mg/l	N/A
Total Residual Chlorine	1 mg/l	< 0.62 mg/l	N/A
Anionic Detergents	15 mg/l	< 2 mg/l	N/A
Dissolved TOC	200 mg/l	58.86 – 169.98 mg/l	99.58mg/l
Temperature	43	25.20 – 33.84	N/A
Floatable Substances	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic	2 mg/l	< 0.25 mg/l	N/A
Barium	5 mg/l	< 1 mg/l	
Cadmium	0.1 mg/l	< 0.1 mg/l	
Chromium	1 mg/l	< 0.3 mg/l	
Copper	2 mg/l	< 1.08 mg/l	
Lead	2 mg/l	< 1 mg/l	
Manganese	5 mg/l	< 0.2 mg/l	
Mercury	0.05 mg/l	< 0.05 mg/l	
Nickel	2 mg/l	< 1 mg/l	
Silver	2 mg/l	< 0.4 mg/l	
Tin	5 mg/l	< 1 mg/l	
Zinc	2 mg/l	< 1 mg/l	
Total Toxic Metals #	10 mg/l	< 7.38 mg/l	
Boron	5 mg/l	< 4.41 mg/l	
Iron	10 mg/l	< 2 mg/l	N/A

Parameters	Control Limits	Result	Mean
Pesticides :			
Aldrin	0.01 mg/1	< 0.01 mg/1	N/A
BHCS	0.01 mg/1	< 0.01 mg/1	
DDT	0.01 mg/1	< 0.01 mg/1	
Semi-volatile Compounds :			
Benzo (A) Pyrene	0.1 mg/1	< 0.1 mg/1	N/A
Volatile Compounds :			
1,1,1-Trichloroethane	0.05 mg/1	< 0.05 mg/1	N/A
Polychlorinated Biphenyls :			
Total PCBs	0.003 mg/1	< 0.003 mg/1	N/A
Radioactive Substances :			
Gross	10000 pc/1	< 10000 pc/1	N/A
Radium-226	30 pc/1	< 30 pc/1	
Strontium-90	100 pc/1	< 100 pc/1	

Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 2

Chemical Waste Treatment Centre
Effluent Discharge Summary (May 2001)

Parameters	Control Limits	Result	Mean
pH	6-10 pH	7.2 – 9.7	N/A
Total Kjeldahl Nitrogen	100 mg/1	< 20 mg/1	N/A
Total Phosphate	10 mg/1	< 1 mg/1	N/A
Total Sulphate	2000 mg/1	601.23 – 1467.50mg/1	1072.97 mg/1
Total Sulphides	10 mg/1	< 0.5 mg/1	N/A
Total Cyanide	0.1 mg/1	< 0.05 mg/1	N/A
Total Suspended Solids	100 mg/1	< 35.54 mg/1	N/A
Oil and Grease	20 mg/1	< 18.92 mg/1	N/A
Total Phenols	0.5 mg/1	< 0.35 mg/1	N/A
Total Residual Chlorine	1 mg/1	< 0.60 mg/1	N/A
Anionic Detergents	15 mg/1	< 2 mg/1	N/A
Dissolved TOC	200 mg/1	45.14 – 150.31 mg/1	93.52 mg/1
Temperature	43	27 – 39	N/A
Floatable Substances	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic	2 mg/1	< 0.25 mg/1	N/A
Barium	5 mg/1	< 1 mg/1	
Cadmium	0.1 mg/1	< 0.1 mg/1	
Chromium	1 mg/1	< 0.3 mg/1	
Copper	2 mg/1	< 0.75 mg/1	
Lead	2 mg/1	< 1 mg/1	
Manganese	5 mg/1	< 0.2 mg/1	
Mercury	0.05 mg/1	< 0.05 mg/1	
Nickel	2 mg/1	< 1 mg/1	
Silver	2 mg/1	< 0.4 mg/1	
Tin	5 mg/1	< 1 mg/1	
Zinc	2 mg/1	< 1 mg/1	
Total Toxic Metals #	10 mg/1	< 7.05 mg/1	
Boron	5 mg/1	< 4.67 mg/1	
Iron	10 mg/1	< 3.59 mg/1	N/A

Parameters	Control Limits	Result	Mean
Pesticides :			
Aldrin	0.01 mg/1	< 0.01 mg/1	N/A
BHCS	0.01 mg/1	< 0.01 mg/1	
DDT	0.01 mg/1	< 0.01 mg/1	
Semi-volatile Compounds :			
Benzo (A) Pyrene	0.1 mg/1	< 0.1 mg/1	N/A
Volatile Compounds :			
1,1,1-Trichloroethane	0.05 mg/1	< 0.05 mg/1	N/A
Polychlorinated Biphenyls :			
Total PCBs	0.003 mg/1	< 0.003 mg/1	N/A
Radioactive Substances :			
Gross	10000 pc/1	< 10000 pc/1	N/A
Radium-226	30 pc/1	< 30 pc/1	
Strontium-90	100 pc/1	< 100 pc/1	

Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 3

Chemical Waste Treatment Centre
Effluent Discharge Summary (June 2001)

Parameters	Control Limits	Result	Mean
pH	6-10 pH	6.4 – 9.8	N/A
Total Kjeldahl Nitrogen	100 mg/1	< 20 mg/1	N/A
Total Phosphate	10 mg/1	< 1.14 mg/1	N/A
Total Sulphate	2000 mg/1	919.74 – 1535.83 mg/1	1288.30 mg/1
Total Sulphides	10 mg/1	< 0.58 mg/1	N/A
Total Cyanide	0.1 mg/1	< 0.03 mg/1	N/A
Total Suspended Solids	100 mg/1	< 21.31 mg/1	N/A
Oil and Grease	20 mg/1	< 18.17 mg/1	N/A
Total Phenols	0.5 mg/1	< 0.39 mg/1	N/A
Total Residual Chlorine	1 mg/1	< 0.60 mg/1	N/A
Anionic Detergents	15 mg/1	< 2 mg/1	N/A
Dissolved TOC	200 mg/1	69.33 – 168.36 mg/1	113.08 mg/1
Temperature	43	28 – 40	N/A
Floatable Substances	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic	2 mg/1	< 0.25 mg/1	N/A
Barium	5 mg/1	< 1.05 mg/1	
Cadmium	0.1 mg/1	< 0.1 mg/1	
Chromium	1 mg/1	< 0.3 mg/1	
Copper	2 mg/1	< 0.67 mg/1	
Lead	2 mg/1	< 1 mg/1	
Manganese	5 mg/1	< 0.2 mg/1	
Mercury	0.05 mg/1	< 0.05 mg/1	
Nickel	2 mg/1	< 1 mg/1	
Silver	2 mg/1	< 0.4 mg/1	
Tin	5 mg/1	< 1 mg/1	
Zinc	2 mg/1	< 1 mg/1	
Total Toxic Metals #	10 mg/1	< 6.97 mg/1	
Boron	5 mg/1	< 1.96 mg/1	
Iron	10 mg/1	< 2 mg/1	N/A

Parameters	Control Limits	Result	Mean
Pesticides :			
Aldrin	0.01 mg/1	< 0.01 mg/1	N/A
BHCS	0.01 mg/1	< 0.01 mg/1	
DDT	0.01 mg/1	< 0.01 mg/1	
Semi-volatile Compounds :			
Benzo (A) Pyrene	0.1 mg/1	< 0.1 mg/1	N/A
Volatile Compounds :			
1,1,1-Trichloroethane	0.05 mg/1	< 0.05 mg/1	N/A
Polychlorinated Biphenyls :			
Total PCBs	0.003 mg/1	< 0.003 mg/1	N/A
Radioactive Substances :			
Gross	10000 pc/1	< 10000 pc/1	N/A
Radium-226	30 pc/1	< 30 pc/1	
Strontium-90	100 pc/1	< 100 pc/1	

Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 4

Chemical Waste Treatment Centre
Stack Gas Monitoring Summary (April 2001)

Parameters	Control Limits (mg/m ³)	Result (mg/m ³)	Mean (mg/m ³)
Particulates	75	0.5 – 7.1	3.8
Chlorine and Compounds (as Cl ₂)	100	< 3.9	N/A
Fluorine and Compounds (as HF)	25	< 0.4	N/A
Hydrogen Sulphide	5	Not detected	N/A
Acidity (as Sulphuric Acid)	100	7.3 – 10.2	9.1
Sulphur Dioxide	750	46.7 – 201.7	135.0
Hydrochloric Acid	38	10.4 – 19.3	14.0
Total Phosphorus (as P)	7.5	< 0.582	N/A
Hydrogen Fluoride	7.5	< 0.8	N/A
Hydrogen Bromide	7.5	< 0.7	N/A
Toxic Metals I :			
Mercury	3	< 0.007	N/A
Cadmium	3	< 0.049	
Antimony	3	< 0.491	
Toxic Metals II :			
Lead	10	< 0.582	N/A
Copper	10	< 0.067	
Arsenic	10	< 0.006	
Nickel	10	< 0.116	
Chromium	10	< 0.049	
Total of Toxic Metals I & II	10	< 1.366	N/A
Dioxin (Monthly)	0.1 ng/m ³	0.0041 - 0.0055 ng/m ³	0.0048 ng/m ³

Table 5

Chemical Waste Treatment Centre
Stack Gas Monitoring Summary (May 2001)

Parameters	Control Limits (mg/m ³)	Result (mg/m ³)	Mean (mg/m ³)
Particulates	75	0.5 – 3.1	1.2
Chlorine and Compounds (as Cl ₂)	100	< 3.7	N/A
Fluorine and Compounds (as HF)	25	< 0.4	N/A
Hydrogen Sulphide	5	0.1	0.1
Acidity (as Sulphuric Acid)	100	7.8 – 22.5	12.4
Sulphur Dioxide	750	41.8 – 325.2	204.2
Hydrochloric Acid	38	< 15.7	N/A
Total Phosphorus (as P)	7.5	< 0.573	N/A
Hydrogen Fluoride	7.5	< 0.9	N/A
Hydrogen Bromide	7.5	< 0.9	N/A
Toxic Metals I :			
Mercury	3	< 0.007	N/A
Cadmium	3	< 0.048	
Antimony	3	< 0.484	
Toxic Metals II :			
Lead	10	< 0.573	N/A
Copper	10	< 0.066	
Arsenic	10	< 0.006	
Nickel	10	< 0.115	
Chromium	10	< 0.048	
Total of Toxic Metals I & II	10	< 1.346	N/A
Dioxin (Monthly)	0.1 ng/m ³	0.0067 ng/m ³	N/A

Table 6

Chemical Waste Treatment Centre
Stack Gas Monitoring Summary (June 2001)

Parameters	Control Limits (mg/m ³)	Result (mg/m ³)	Mean (mg/m ³)
Particulates	75	0.7 – 0.9	0.8
Chlorine and Compounds (as Cl ₂)	100	< 3.7	N/A
Fluorine and Compounds (as HF)	25	< 0.4	N/A
Hydrogen Sulphide	5	0.5	0.5
Acidity (as Sulphuric Acid)	100	9.2 – 22.0	13.6
Sulphur Dioxide	750	118.5 – 352.0	242.6
Hydrochloric Acid	38	< 4.2	N/A
Total Phosphorus (as P)	7.5	< 0.516	N/A
Hydrogen Fluoride	7.5	< 0.9	N/A
Hydrogen Bromide	7.5	< 0.8	N/A
Toxic Metals I :			
Mercury	3	< 0.006	N/A
Cadmium	3	< 0.044	
Antimony	3	< 0.436	
Toxic Metals II :			
Lead	10	< 0.516	N/A
Copper	10	< 0.060	
Arsenic	10	< 0.005	
Nickel	10	< 0.103	
Chromium	10	< 0.044	
Total of Toxic Metals I & II	10	< 1.213	N/A
Dioxin (Monthly)	0.1 ng/m ³	0.0043 ng/m ³	N/A

Table 7

Chemical Waste Treatment Centre
Stabilised Materials Summary (April 2001)

Parameters	Control Limits (ppm)	Result (ppm)	Mean (ppm)
Section A			
pH (water)	8 (lower limit)	11.48 – 12.85	N/A
% Solids	30 (lower limit)	41.37 – 99.31	62.57
Toxic Metals :			
Cadmium	0.5	< 0.5	N/A
Mercury	0.1	< 0.02	
Total Chromium	10	< 0.5	
Copper	-	< 7.625	
Nickel	-	< 2.14	
Lead	-	< 11.147	
Zinc	-	< 4.82	
Total of copper, nickel, lead, zinc	25	< 15.585	
Iron	20	< 1	N/A
Sulphide	10	< 1	N/A
Ammoniacal Nitrogen	10	< 4.03	N/A
Cyanide	5	< 1	N/A
Section B			
Volatile Organic Contents	5000	< 15	N/A
Total Organic Halides	10	< 2	N/A
Total Chloro Phenols	2	< 2	N/A
Polychlorinated Biphenyls	1	< 1	N/A
TCDD equivalent (ITEF method)	1 ppb	< 1 ppb	N/A

Table 8

Chemical Waste Treatment Centre
Stabilised Materials Summary (May 2001)

Parameters	Control Limits (ppm)	Result (ppm)	Mean (ppm)
Section A			
pH (water)	8 (lower limit)	11.73 – 12.85	N/A
% Solids	30 (lower limit)	45.76 – 95.23	62.36
Toxic Metals :			
Cadmium	0.5	< 0.5	N/A
Mercury	0.1	< 0.038	
Total Chromium	10	< 0.5	
Copper	-	< 4.971	
Nickel	-	< 0.5	
Lead	-	< 16.386	
Zinc	-	< 3.306	
Total of copper, nickel, lead, zinc	25	< 21.598	
Iron	20	< 1	N/A
Sulphide	10	< 1	N/A
Ammoniacal Nitrogen	10	< 3.66	N/A
Cyanide	5	< 1	N/A
Section B			
Volatile Organic Contents	5000	< 15	N/A
Total Organic Halides	10	< 2	N/A
Total Chloro Phenols	2	< 2	N/A
Polychlorinated Biphenyls	1	< 1	N/A
TCDD equivalent (ITEF method)	1 ppb	< 1 ppb	N/A

Table 9

Chemical Waste Treatment Centre
Stabilised Materials Summary (June 2001)

Parameters	Control Limits (ppm)	Result (ppm)	Mean (ppm)
Section A			
pH (water)	8 (lower limit)	11.46 – 12.75	N/A
% Solids	30 (lower limit)	42.36 – 89.03	61.92
Toxic Metals :			
Cadmium	0.5	< 0.5	N/A
Mercury	0.1	< 0.02	
Total Chromium	10	< 0.5	
Copper	-	< 5.98	
Nickel	-	< 2.032	
Lead	-	< 8.344	
Zinc	-	< 5.064	
Total of copper, nickel, lead, zinc	25	< 15.421	
Iron	20	< 1	N/A
Sulphide	10	< 1	N/A
Ammoniacal Nitrogen	10	< 4.44	N/A
Cyanide	5	< 1	N/A
Section B			
Volatile Organic Contents	5000	< 15	N/A
Total Organic Halides	10	< 2.072	N/A
Total Chloro Phenols	2	< 2	N/A
Polychlorinated Biphenyls	1	< 1	N/A
TCDD equivalent (ITEF method)	1 ppb	< 1 ppb	N/A