

Chemical Waste Treatment Centre
Monitoring Report
July 2004 – September 2004

I. INTRODUCTION

This Operation Report is prepared by EPD for the Planning and Environmental Hygiene Committee of the Kwai Tsing District Council. It outlines the activities of the Chemical Waste Treatment Centre (CWTC) and provides a summary of environmental performance of the plant.

II. ENVIRONMENTAL PERFORMANCE SUMMARY

Enviropace are required to undertake regular checks on environmental performance of the operation of the plant. These include the following:

- Effluent discharge monitoring
- Stack gas monitoring
- Stabilised residue monitoring

The environmental performance summary as shown in Section III of this report covers the result of environmental monitoring from July 2004 to September 2004. During this quarter there have been no exceedances of the regulatory control limits. For detailed test results of effluent discharge, stack gas and stabilised residues, please refer to the Tables 1-3, 4-6 and 7-9 respectively.

III. THE ENVIRONMENTAL MONITORING RESULTS

Effluent Discharge

Effluent from the CWTC treatment processes has to meet statutory and contractual discharge limits on pollutant concentration. Multiple processes are employed inside the CWTC to treat all liquid wastes to ensure a safe waste management system. These would facilitate immediate warning on any significant change detected in the composition of the effluent, such that prompt corrective response can be effected.

Effluent from the plant is discharged in batches. Each batch is sampled and analyzed, and discharges are permitted only if limits are met.

Stack Gas

Air emissions from the incineration system are closely monitored by a comprehensive management and monitoring programme to ensure that the system is operating safely and in an environmentally acceptable manner.

A continuous monitoring system on key parameters is installed in the incinerator stack to ensure combustion and air pollutant removal processes are

functionally well. Furthermore, the incinerator is equipped with an automatic waste feed cut-off system. In the event that the continuous monitoring system picks up any potential sign of exceedance of any of the control parameters, waste feed to the incinerator will be stopped automatically.

Stabilised Residue

All process residues at the CWTC are detoxified, chemically stabilized and physically immobilized to an environmentally benign state. Samples of the stabilized materials have to pass a series of analytical tests, proven to be innocuous before being sent to an off-site landfill for final disposal.

Table 1

Chemical Waste Treatment Centre
Effluent Discharge Summary (July 2004)

Parameters	Control Limits	Range	Mean	Compliance Y/N
pH	6-10 pH	7.0 - 8.9	8.4	Y
Total Kjeldahl Nitrogen	100 mg/l	<21.5	20.10	Y
Total Phosphate	10 mg/l	<1.4 mg/l	1.0 mg/l	Y
Total Sulphate	2000 mg/l	171 - 1328 mg/l	778 mg/l	Y
Total Sulphides	10mg/l	<0.61 mg/l	0.50 mg/l	Y
Total Cyanide	0.1 mg/l	<0.04 mg/l	<0.04 mg/l	Y
Total Suspended Solids	100 mg/l	<34.9 mg/l	17.2 mg/l	Y
Oil & Grease	20 mg/l	<16.4 mg/l	15.1 mg/l	Y
Total Phenols	0.5 mg/l	<0.31 mg/l	0.30 mg/l	Y
Total Residual Chlorine	1 mg/l	<0.6 mg/l	<0.6 mg/l	Y
Anionic Detergents	15 mg/l	<2 mg/l	<2 mg/l	Y
Total Dissolved TOC	200mg/l	18.5 - 110 mg/l	58.6 mg/l	Y
Temperature	43 °C	28 - 43 °C	36.0 °C	Y
Floatable Substances	Not to be detected	Not detected	Not detected	Y
Toxic Metals:				
Arsenic	2 mg/l	<0.1 mg/l	<0.1 mg/l	Y
Barium	5 mg/l	<1 mg/l	<1 mg/l	Y
Cadmium	0.1 mg/l	<0.1 mg/l	<0.1 mg/l	Y
Chromium	1 mg/l	<0.3 mg/l	<0.3 mg/l	Y
Copper	2 mg/l	<1.6 mg/l	0.61 mg/l	Y
Lead	2 mg/l	<1 mg/l	<1 mg/l	Y
Manganese	5 mg/l	<0.2 mg/l	<0.2 mg/l	Y
Mercury	0.05 mg/l	<0.05 mg/l	<0.05 mg/l	Y
Nickel	2 mg/l	<1 mg/l	<1 mg/l	Y
Silver	2 mg/l	<0.4 mg/l	<0.4 mg/l	Y
Tin	5 mg/l	<1.0 mg/l	<1.0 mg/l	Y
Zinc	2 mg/l	<1.5 mg/l	1.0 mg/l	Y
Total toxic metals	10 mg/l	<8.1 mg/l	6.8 mg/l	Y
Boron	5 mg/l	<1.4 mg/l	1.1 mg/l	Y
Iron	10 mg/l	<2 mg/l	<2 mg/l	Y

Parameters	Control Limits	Range	Mean	Compliance Y/N
Pesticides:				
Aldrin	0.01 mg/l	<0.01 mg/l	<0.01 mg/l	Y
BHCS	0.01 mg/l	<0.01 mg/l	<0.01 mg/l	Y
DDT	0.01 mg/l	<0.01 mg/l	<0.01 mg/l	Y
Semi-volatile Compounds:				
Benzo (A) Pyrene	0.1 mg/l	<0.1 mg/l	<0.1 mg/l	Y
Volatile Compounds:				
1,1,1-Trichloroethane	0.05 mg/l	<0.05 mg/l	<0.05 mg/l	Y
Polychlorinated Biphenyls:				
Total PCBs	0.003 mg/l	<0.003 mg/l	<0.003 mg/l	Y
Radioactive Substances:				
Gross beta	10000 pc/l	<10000 pc/l	<10000 pc/l	Y
Radium-226	30 pc/l	<30 pc/l	<30 pc/l	Y
Strontium-90	100 pc/l	<100 pc/l	<100 pc/l	Y

Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 2

Chemical Waste Treatment Centre
Effluent Discharge Summary (August 2004)

Parameters	Control Limits	Range	Mean	Compliance Y/N
pH	6-10 pH	7.5 - 9.1	8.4	Y
Total Kjeldahl Nitrogen	100 mg/l	<24.1 mg/l	20.2 mg/l	Y
Total Phosphate	10 mg/l	<1 mg/l	<1 mg/l	Y
Total Sulphate	2000 mg/l	110 - 1900 mg/l	1043 mg/l	Y
Total Sulphides	10mg/l	<0.5 mg/l	<0.5 mg/l	Y
Total Cyanide	0.1 mg/l	<0.047 mg/l	0.040 mg/l	Y
Total Suspended Solids	100 mg/l	<19 mg/l	15.3 mg/l	Y
Oil & Grease	20 mg/l	<15 mg/l	<15 mg/l	Y
Total Phenols	0.5 mg/l	<0.3 mg/l	<0.3 mg/l	Y
Total Residual Chlorine	1 mg/l	<0.6 mg/l	<0.6 mg/l	Y
Anionic Detergents	15 mg/l	<2 mg/l	<2 mg/l	Y
Total Dissolved TOC	200mg/l	10 - 74.8 mg/l	52.7 mg/l	Y
Temperature	43 °C	31 - 43 °C	34.5 °C	Y
Floatable Substances	Not to be detected	Not detected	Not detected	Y
Toxic Metals:				
Arsenic	2 mg/l	<0.1 mg/l	<0.1 mg/l	Y
Barium	5 mg/l	<1 mg/l	<1 mg/l	Y
Cadmium	0.1 mg/l	<0.1 mg/l	<0.1 mg/l	Y
Chromium	1 mg/l	<0.3 mg/l	<0.3 mg/l	Y
Copper	2 mg/l	<0.65 mg/l	0.52 mg/l	Y
Lead	2 mg/l	<1 mg/l	<1 mg/l	Y
Manganese	5 mg/l	<0.2 mg/l	<0.2 mg/l	Y
Mercury	0.05 mg/l	<0.05 mg/l	<0.05 mg/l	Y
Nickel	2 mg/l	<1 mg/l	<1 mg/l	Y
Silver	2 mg/l	<0.4 mg/l	<0.4 mg/l	Y
Tin	5 mg/l	<1 mg/l	<1 mg/l	Y
Zinc	2 mg/l	<1 mg/l	<1 mg/l	Y
Total toxic metals	10 mg/l	<6.8 mg/l	6.7 mg/l	Y
Boron	5 mg/l	<2.0 mg/l	1.2 mg/l	Y
Iron	10 mg/l	<2 mg/l	<2 mg/l	Y

Parameters	Control Limits	Range	Mean	Compliance Y/N
Pesticides:				
Aldrin	0.01 mg/l	<0.01 mg/l	<0.01 mg/l	Y
BHCS	0.01 mg/l	<0.01 mg/l	<0.01 mg/l	Y
DDT	0.01 mg/l	<0.01 mg/l	<0.01 mg/l	Y
Semi-volatile Compounds:				
Benzo (A) Pyrene	0.1 mg/l	<0.1 mg/l	<0.1 mg/l	Y
Volatile Compounds:				
1,1,1-Trichloroethane	0.05 mg/l	<0.05 mg/l	<0.05 mg/l	Y
Polychlorinated Biphenyls:				
Total PCBs	0.003 mg/l	<0.003 mg/l	<0.003 mg/l	Y
Radioactive Substances:				
Gross beta	10000 pc/l	<10000 pc/l	<10000 pc/l	Y
Radium-226	30 pc/l	<30 pc/l	<30 pc/l	Y
Strontium-90	100 pc/l	<100 pc/l	<100 pc/l	Y

Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 3

Chemical Waste Treatment Centre
Effluent Discharge Summary (September 2004)

Parameters	Control Limits	Range	Mean	Compliance Y/N
PH	6-10 pH	7.5 - 8.7	8.4	Y
Total Kjeldahl Nitrogen	100 mg/l	<43 mg/l	22.3 mg/l	Y
Total Phosphate	10 mg/l	<1 mg/l	<1 mg/l	Y
Total Sulphate	2000 mg/l	310 - 1800 mg/l	869 mg/l	Y
Total Sulphides	10mg/l	<1.2 mg/l	0.5 mg/l	Y
Total Cyanide	0.1 mg/l	<0.04 mg/l	<0.04 mg/l	Y
Total Suspended Solids	100 mg/l	<22 mg/l	15.8 mg/l	Y
Oil and Grease	20 mg/l	<15 mg/l	<15 mg/l	Y
Total Phenols	0.5 mg/l	<0.3 mg/l	<0.3 mg/l	Y
Total Residual Chlorine	1 mg/l	<0.6 mg/l	<0.6 mg/l	Y
Anionic Detergents	15 mg/l	<2 mg/l	<2 mg/l	Y
Dissolved TOC	200mg/l	21 - 112.8 mg/l	41.4 mg/l	Y
Temperature	43 °C	30 - 37 °C	32.1 °C	Y
Floatable Substances	Not to be detected	Not detected	Not detected	Y
Toxic Metals :				
Arsenic	2 mg/l	<0.1 mg/l	<0.1 mg/l	Y
Barium	5 mg/l	<1 mg/l	<1 mg/l	Y
Cadmium	0.1 mg/l	<0.1 mg/l	<0.1 mg/l	Y
Chromium	1 mg/l	<0.3 mg/l	<0.3 mg/l	Y
Copper	2 mg/l	<0.66 mg/l	0.52 mg/l	Y
Lead	2 mg/l	<1 mg/l	<1 mg/l	Y
Manganese	5 mg/l	<0.2 mg/l	<0.2 mg/l	Y
Mercury	0.05 mg/l	<0.05 mg/l	<0.05 mg/l	Y
Nickel	2 mg/l	<1.1 mg/l	1.0 mg/l	Y
Silver	2 mg/l	<0.4 mg/l	<0.4 mg/l	Y
Tin	5 mg/l	<1 mg/l	<1 mg/l	Y
Zinc	2 mg/l	<1.2 mg/l	1.0 mg/l	Y
Total Toxic Metals	10 mg/l	<6.9 mg/l	6.7 mg/l	Y
Boron	5 mg/l	<3.9 mg/l	1.7 mg/l	Y
Iron	10 mg/l	<2 mg/l	<2 mg/l	Y

Parameters	Control Limits	Range	Mean	Compliance Y/N
Pesticides :				
Aldrin	0.01 mg/l	<0.01 mg/l	<0.01 mg/l	Y
BHCS	0.01 mg/l	<0.01 mg/l	<0.01 mg/l	Y
DDT	0.01 mg/l	<0.01 mg/l	<0.01 mg/l	Y
Semi-volatile Compounds :				
Benzo (A) Pyrene	0.1 mg/l	<0.1 mg/l	<0.1 mg/l	Y
Volatile Compounds :				
1,1,1-Trichloroethane	0.05 mg/l	<0.05 mg/l	<0.05 mg/l	Y
Polychlorinated Biphenyls :				
Total PCBs	0.003 mg/l	<0.003 mg/l	<0.003 mg/l	Y
Radioactive Substances :				
Grossβ	10000 pc/l	<10000 pc/l	<10000 pc/l	Y
Radium-226	30 pc/l	<30 pc/l	<30 pc/l	Y
Strontium-90	100 pc/l	<100 pc/l	<100 pc/l	Y

Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 4

Chemical Waste Treatment Centre
Stack Gas Monitoring Summary (July 2004)

Parameters	Control Limits (mg/m ³)	Range (mg/m ³)	Mean (mg/m ³)	Compliance Y/N
Particulates	75	5.2	5.2	Y
Chlorine and Compounds (as Cl ₂)	100	<3.7	<3.7	Y
Flourine and Compounds (as HF)	25	<0.4	<0.4	Y
Acidity (as Sulphuric Acid)	100	40.5	40.5	Y
Sulphur Dioxide	750	220.7	220.7	Y
Hydrochloric Acid	38	<4.7	<4.7	Y
Total Phosphorus (as P)	7.5	<0.646	<0.646	Y
Hydrogen Fluoride	7.5	<1.0	<1.0	Y
Hydrogen Bromide	7.5	<4.6	<4.6	Y
Toxic Metals I:				
Mercury	3	<0.006	<0.006	Y
Cadmium	3	<0.054	<0.054	Y
Antimony	3	<0.543	<0.543	Y
Toxic metal II:				
Lead	10	<0.646	<0.646	Y
Copper	10	<0.075	<0.075	Y
Arsenic	10	<0.006	<0.006	Y
Nickel	10	<0.129	<0.129	Y
Chromium	10	<0.054	<0.054	Y
Total of Toxic Metals I & II	10	<1.514	<1.514	Y
Dioxin (Monthly)	0.1ng/m ³	0.0069 ng/m ³	0.0069 ng/m ³	Y

Table 5

Chemical Waste Treatment Centre
Stack Gas Monitoring Summary (August 2004)

Parameters	Control Limits (mg/m3)	Range (mg/m3)	Mean (mg/m3)	Compliance Y/N
Particulates	75	9.5	9.5	Y
Chlorine and Compounds (as Cl ₂)	100	<4.2	<4.2	Y
Flourine and Compounds (as HF)	25	<0.4	<0.4	Y
Acidity (as Sulphuric Acid)	100	12.8	12.8	Y
Sulphur Dioxide	750	70.6	70.6	Y
Hydrochloric Acid	38	5.9	5.9	Y
Total Phosphorus (as P)	7.5	<0.626	<0.626	Y
Hydrogen Fluoride	7.5	<0.9	<0.9	Y
Hydrogen Bromide	7.5	<4.4	<4.4	Y
Toxic Metals I:				
Mercury	3	<0.008	<0.008	Y
Cadmium	3	<0.053	<0.053	Y
Antimony	3	<0.528	<0.528	Y
Toxic metal II:				
Lead	10	<0.626	<0.626	Y
Copper	10	<0.072	<0.072	Y
Arsenic	10	<0.006	<0.006	Y
Nickel	10	<0.125	<0.125	Y
Chromium	10	<0.053	<0.053	Y
Total of Toxic Metals I & II	10	<1.471	<1.471	Y
Dioxin (Monthly)	0.1ng/m3	0.0369 ng/m3	0.0369 ng/m3	Y

Table 6

Chemical Waste Treatment Centre
Stack Gas Monitoring Summary (September 2004)

Parameters	Control Limits (mg/m ³)	Range (mg/m ³)	Mean (mg/m ³)	Compliance Y/N
Particulates	75	2.3	2.3	Y
Chlorine and Compounds (as Cl ₂)	100	<3.7	<3.7	Y
Fluorine and Compounds (as HF)	25	<0.4	<0.4	Y
Acidity (as Sulphuric Acid)	100	22.1	22.1	Y
Sulphur Dioxide	750	76.5	76.5	Y
Hydrochloric Acid	38	<4.1	<4.1	Y
Total Phosphorus (as P)	7.5	<0.670	<0.670	Y
Hydrogen Fluoride	7.5	<0.8	<0.8	Y
Hydrogen Bromide	7.5	<4.0	<4.0	Y
Toxic Metals I :				
Mercury	3	<0.006	<0.006	Y
Cadmium	3	<0.056	<0.056	Y
Antimony	3	<0.562	<0.562	Y
Toxic Metals II :				
Lead	10	<0.670	<0.670	Y
Copper	10	<0.078	<0.078	Y
Arsenic	10	<0.007	<0.007	Y
Nickel	10	<0.134	<0.134	Y
Chromium	10	<0.056	<0.056	Y
Total of Toxic Metals I & II	10	<1.569	<1.569	Y
Dioxin (Monthly)	0.1ng/m ³	0.0002 ng/m ³	0.0002 ng/m ³	Y

Table 7

Chemical Waste Treatment Centre
Stabilised Materials Summary (July 2004)

Parameters	Control Limits (ppm)	Range (ppm)	Mean (ppm)	Compliance Y/N
Section A				
pH (water)	8 (lower limit)	12.3 - 12.8	12.7	Y
% Solids	30 (lower limit)	49 - 88	65.4	Y
Toxic Metals :				
Cadmium (Cd)	0.5	<0.5	<0.5	Y
Mercury (Hg)	0.1	<0.02	<0.02	Y
Total Chromium (Cr)	10	<0.5	<0.5	Y
Copper (Cu)	-	<4.6	2.6	-
Nickel (Ni)	-	<3	0.53	-
Lead (Pb)	-	<1	<1	-
Zinc (Zn)	-	<5.3	1.4	-
Total of Cu, Ni, Pb, Zn	25	<18	8.2	Y
Iron (Fe)	20	<13	3.7	Y
Sulphide	10	<1	<1	Y
Ammoniacal Nitrogen	10	<5.5	1.7	Y
Cyanide	5	<1	<1	Y
Section B				
Volatile Organic Contents	5000	<15	<15	Y
Total Organic Halides	10	<2	<2	Y
Total Chloro Phenols	2	<2	<2	Y
Polychlorinated Biphenyls	1	<1	<1	Y
TCDD equivalent (ITEF method)	1 ppb	<1 ppb	<1 ppb	Y

Table 8

Chemical Waste Treatment Centre
Stabilised Materials Summary (August 2004)

Parameters	Control Limits (ppm)	Range (ppm)	Mean (ppm)	Compliance Y/N
Section A				
pH (water)	8 (lower limit)	12.4 - 12.9	12.6	Y
% Solids	30 (lower limit)	47 - 97	66.3	Y
Toxic Metals :				
Cadmium (Cd)	0.5	<0.5	<0.5	Y
Mercury (Hg)	0.1	<0.02	<0.02	Y
Total Chromium (Cr)	10	<0.5	<0.5	Y
Copper (Cu)	-	<4.8	2.7	-
Nickel (Ni)	-	<0.5	<0.5	-
Lead (Pb)	-	<12	3.1	-
Zinc (Zn)	-	<3.9	1.1	-
Total of Cu, Ni, Pb, Zn	25	<18	8.6	Y
Iron (Fe)	20	<14	2.2	Y
Sulphide	10	<1	<1	Y
Ammoniacal Nitrogen	10	<4.6	1.7	Y
Cyanide	5	<1	<1	Y
Section B				
Volatile Organic Contents	5000	<15	<15	Y
Total Organic Halides	10	<2	<2	Y
Total Chloro Phenols	2	<2	<2	Y
Polychlorinated Biphenyls	1	<1	<1	Y
TCDD equivalent (ITEF method)	1 ppb	<1 ppb	<1 ppb	Y

Table 9

Chemical Waste Treatment Centre
Stabilised Materials Summary (September 2004)

Parameters	Control Limits (ppm)	Range (ppm)	Mean (ppm)	Compliance Y/N
Section A				
pH (water)	8 (lower limit)	12.3 - 12.7	12.5	Y
% Solids	30 (lower limit)	52 - 78	66.8	Y
Toxic Metals :				
Cadmium	0.5	<0.5	<0.5	Y
Mercury	0.1	<0.02	<0.02	Y
Total Chromium	10	<0.5	<0.5	Y
Copper	-	<5.6	3.1	-
Nickel	-	<0.74	0.5	-
Lead	-	<17	5.4	-
Zinc	-	<2.9	0.9	-
Total of copper, nickel, lead, zinc	25	<22	9.9	Y
Iron	20	<1	<1	Y
Sulphide	10	<1	<1	Y
Ammoniacal Nitrogen	10	<5.1	1.8	Y
Cyanide	5	<1	<1	Y
Section B				
Volatile Organic Contents	5000	<15	<15	Y
Total Organic Halides	10	<2	<2	Y
Total Chloro Phenols	2	<2	<2	Y
Polychlorinated Biphenyls	1	<1	<1	Y
TCDD equivalent (ITEF method)	1 ppb	<1 ppb	<1 ppb	Y