

**Chemical Waste Treatment Centre**  
**Monitoring Report**  
**Oct 94 - Mar 95**

**I. INTRODUCTION**

This Operation Report is prepared by EPD for the Environment and Planning Committee (EPC) of the Kwai Tsing District Board. It outlines the activities of the Chemical Waste Treatment Centre (CWTC) and provides a summary of environmental performance of the plant.

The environmental performance summary as shown in Section II of this report covers the result of environmental monitoring from October 94 to March 95.

**II. ENVIRONMENTAL PERFORMANCE SUMMARY**

Enviropace are required to undertake regular checks on environmental performance of the operation of the plant. These include the following:

- Effluent discharge monitoring
- Stack gas monitoring
- Stabilised residue monitoring

**Effluent Discharge**

Effluent from the CWTC treatment processes has to meet very strict discharge limits on pollutant concentration. Multiple processes are employed inside the CWTC to treat all liquid wastes to ensure a safe waste management system. Automatic monitoring of pH and temperature are conducted to facilitate immediate warning on any significant change detected in the composition of the effluent, such that prompt corrective response can be effected.

Effluent from the plant is discharged in batches. Each batch is sampled and analyzed, and discharges are permitted only if limits are met. Tables 1 to 6 show the summary of effluent quality from October 94 to March 95. No exceedances in effluent discharge limits were observed.

**Stack Gas**

Air emissions from the incineration system are closely monitored by a comprehensive management and monitoring programme to ensure that the system is operating safely and in an environmentally acceptable manner.

A continuous monitoring system on key parameters is installed in the incinerator stack to ensure combustion and air pollutant removal processes are functionally well. Furthermore, the incinerator is equipped with an automatic waste feed cut-off system. In the event that the continuous monitoring system picks up any potential sign of exceedance of any of the control parameters, waste feed to the incinerator will be stopped automatically. The result for Stack Gas Monitoring from October 94 to March 95 are attached in Tables 7

to 12 and compliance in all stack gas control parameters has been achieved.

### Stabilised Residue

All solid wastes and process residues at the CWTC are detoxified, chemically stabilized and physically immobilized to an environmentally benign state. Samples of the stabilized materials have to pass a series of analytical tests, proven to be innocuous before being sent to an off-site landfill for final disposal.

The summaries of result for Stabilized Residue from October 94 to March 95 are attached in Tables 13 to 18. All of the test parameters fell within the control limits and no exceedances occurred.

Table 1

Chemical Waste Treatment Centre  
Effluent Discharge Summary ( October 1994 )

Parameters	Control Limits	Result	Mean
pH	6-10 pH	6.82 – 9.84	N/A
Total Kjeldahl Nitrogen	100 mg/1	< 80 mg/1	N/A
Total Phosphate	10 mg/1	< 8 mg/1	N/A
Total Sulphate	2000 mg/1	917.6 – 1855 mg/1	1197.5 mg/1
Total Sulphides	10 mg/1	< 5.58 mg/1	N/A
Total Cyanide	0.1 mg/1	< 0.099 mg/1	N/A
Total Suspended Solids	100 mg/1	< 87.81 mg/1	N/A
Oil and Grease	20 mg/1	< 19.24 mg/1	N/A
Total Phenols	0.5 mg/1	< 0.33 mg/1	N/A
Total Residual Chlorine	1 mg/1	< 1 mg/1	N/A
Anionic Detergents	15 mg/1	< 2.96 mg/1	N/A
Temperature	43	28 – 37	N/A
Floatable Substances	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic	2 mg/1	< 0.5 mg/1	N/A
Barium	5 mg/1	< 1 mg/1	
Cadmium	0.1 mg/1	< 0.1 mg/1	
Chromium	1 mg/1	< 0.4 mg/1	
Copper	2 mg/1	< 1.5 mg/1	
Lead	2 mg/1	< 1 mg/1	
Manganese	5 mg/1	< 0.55 mg/1	
Mercury	0.05 mg/1	< 0.05 mg/1	
Nickel	2 mg/1	< 1 mg/1	
Silver	2 mg/1	< 1 mg/1	
Tin	5 mg/1	< 1 mg/1	
Zinc	2 mg/1	< 1.91 mg/1	
Total Toxic Metals #	10 mg/1	< 9.23 mg/1	
Boron	5 mg/1	< 2.98 mg/1	
Iron	10 mg/1	< 5 mg/1	

Parameters	Control Limits	Result	Mean
Pesticides :			
Aldrin	0.01 mg/1	< 0.01 mg/1	N/A
BHCS	0.01 mg/1	< 0.01 mg/1	
DDT	0.01 mg/1	< 0.01 mg/1	
Semi-volatile Compounds :			
Benzo (A) Pyrene	0.1 mg/1	< 0.1 mg/1	N/A
Volatile Compounds :			
1,1,1-Trichloroethane	0.05 mg/1	< 0.05 mg/1	N/A
Polychlorinated Biphenyls :			
Total PCBs	0.003 mg/1	< 0.003 mg/1	N/A
Radioactive Substances :			
Gross	10000 pc/1	< 10000 pc/1	N/A
Radium-226	30 pc/1	< 30 pc/1	
Strontium-90	100 pc/1	< 100 pc/1	

# Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 2

Chemical Waste Treatment Centre  
Effluent Discharge Summary ( November 1994 )

Parameters	Control Limits	Result	Mean
pH	6-10 pH	6.8 – 9.84	N/A
Total Kjeldahl Nitrogen	100 mg/1	< 80 mg/1	N/A
Total Phosphate	10 mg/1	< 9.7 mg/1	N/A
Total Sulphate	2000 mg/1	352.1 - 1885 mg/1	1544.4 mg/1
Total Sulphides	10 mg/1	< 1 mg/1	N/A
Total Cyanide	0.1 mg/1	< 0.06 mg/1	N/A
Total Suspended Solids	100 mg/1	< 78.25 mg/1	N/A
Oil and Grease	20 mg/1	< 17.91 mg/1	N/A
Total Phenols	0.5 mg/1	< 0.261 mg/1	N/A
Total Residual Chlorine	1 mg/1	< 1 mg/1	N/A
Anionic Detergents	15 mg/1	3.54 mg/1	N/A
Temperature	43	22.7 – 32.8	N/A
Floatable Substances	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic	2 mg/1	< 0.5 mg/1	N/A
Barium	5 mg/1	< 1 mg/1	
Cadmium	0.1 mg/1	< 0.1 mg/1	
Chromium	1 mg/1	< 0.1 mg/1	
Copper	2 mg/1	< 1.88 mg/1	
Lead	2 mg/1	< 1 mg/1	
Manganese	5 mg/1	< 0.5 mg/1	
Mercury	0.05 mg/1	< 0.05 mg/1	
Nickel	2 mg/1	< 1 mg/1	
Silver	2 mg/1	< 1 mg/1	
Tin	5 mg/1	< 1 mg/1	
Zinc	2 mg/1	< 1.16 mg/1	
Total Toxic Metals #	10 mg/1	< 9.19 mg/1	
Boron	5 mg/1	< 4.83 mg/1	
Iron	10 mg/1	< 5 mg/1	N/A

Parameters	Control Limits	Result	Mean
Pesticides :			
Aldrin	0.01 mg/1	< 0.01 mg/1	N/A
BHCS	0.01 mg/1	< 0.01 mg/1	
DDT	0.01 mg/1	< 0.01 mg/1	
Semi-volatile Compounds :			
Benzo (A) Pyrene	0.1 mg/1	< 0.1 mg/1	N/A
Volatile Compounds :			
1,1,1-Trichloroethane	0.05 mg/1	< 0.05 mg/1	N/A
Polychlorinated Biphenyls :			
Total PCBs	0.003 mg/1	< 0.003 mg/1	N/A
Radioactive Substances :			
Gross	10000 pc/1	< 10000 pc/1	N/A
Radium-226	30 pc/1	< 30 pc/1	
Strontium-90	100 pc/1	< 100 pc/1	

# Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 3

Chemical Waste Treatment Centre  
Effluent Discharge Summary ( December 1994 )

Parameters	Control Limits	Result	Mean
pH	6-10 pH	6.57 - 9.57	N/A
Total Kjeldahl Nitrogen	100 mg/1	< 80 mg/1	N/A
Total Phosphate	10 mg/1	< 8 mg/1	N/A
Total Sulphate	2000 mg/1	613.2 – 1837.3 mg/1	1347.6 mg/1
Total Sulphides	10 mg/1	< 1 mg/1	N/A
Total Cyanide	0.1 mg/1	< 0.07 mg/1	N/A
Total Suspended Solids	100 mg/1	< 83.8 mg/1	N/A
Oil and Grease	20 mg/1	< 19.43 mg/1	N/A
Total Phenols	0.5 mg/1	< 0.441 mg/1	N/A
Total Residual Chlorine	1 mg/1	< 1 mg/1	N/A
Anionic Detergents	15 mg/1	< 13.7 mg/1	N/A
Temperature	43	20.8 – 32	N/A
Floatable Substances	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic	2 mg/1	< 0.5 mg/1	N/A
Barium	5 mg/1	< 1 mg/1	
Cadmium	0.1 mg/1	< 0.1 mg/1	
Chromium	1 mg/1	< 0.18 mg/1	
Copper	2 mg/1	< 1.4 mg/1	
Lead	2 mg/1	< 1 mg/1	
Manganese	5 mg/1	< 0.5 mg/1	
Mercury	0.05 mg/1	< 0.05 mg/1	
Nickel	2 mg/1	< 1 mg/1	
Silver	2 mg/1	< 1 mg/1	
Tin	5 mg/1	< 1 mg/1	
Zinc	2 mg/1	< 1 mg/1	
Total Toxic Metals #	10 mg/1	< 8.44 mg/1	
Boron	5 mg/1	< 4.55 mg/1	
Iron	10 mg/1	< 5 mg/1	N/A

Parameters	Control Limits	Result	Mean
Pesticides :			
Aldrin	0.01 mg/1	< 0.01 mg/1	N/A
BHCS	0.01 mg/1	< 0.01 mg/1	
DDT	0.01 mg/1	< 0.01 mg/1	
Semi-volatile Compounds :			
Benzo (A) Pyrene	0.1 mg/1	< 0.1 mg/1	N/A
Volatile Compounds :			
1,1,1-Trichloroethane	0.05 mg/1	< 0.05 mg/1	N/A
Polychlorinated Biphenyls :			
Total PCBs	0.003 mg/1	< 0.003 mg/1	N/A
Radioactive Substances :			
Gross	10000 pc/1	< 10000 pc/1	N/A
Radium-226	30 pc/1	< 30 pc/1	
Strontium-90	100 pc/1	< 100 pc/1	

# Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 4

Chemical Waste Treatment Centre  
Effluent Discharge Summary ( January 1995 )

Parameters	Control Limits	Result	Mean
pH	6-10 pH	6.77 - 9.91	N/A
Total Kjeldahl Nitrogen	100 mg/1	< 80 mg/1	N/A
Total Phosphate	10 mg/1	< 9.15 mg/1	N/A
Total Sulphate	2000 mg/1	520.3 – 1798.1 mg/1	1358.6 mg/1
Total Sulphides	10 mg/1	< 1 mg/1	N/A
Total Cyanide	0.1 mg/1	< 0.057 mg/1	N/A
Total Suspended Solids	100 mg/1	< 94.2 mg/1	N/A
Oil and Grease	20 mg/1	< 17.95 mg/1	N/A
Total Phenols	0.5 mg/1	< 0.468 mg/1	N/A
Total Residual Chlorine	1 mg/1	< 1 mg/1	N/A
Anionic Detergents	15 mg/1	< 14.73 mg/1	N/A
Temperature	43	21 – 29	N/A
Floatable Substances	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic	2 mg/1	< 0.5 mg/1	N/A
Barium	5 mg/1	< 1 mg/1	
Cadmium	0.1 mg/1	< 0.1 mg/1	
Chromium	1 mg/1	< 0.1 mg/1	
Copper	2 mg/1	< 1.37 mg/1	
Lead	2 mg/1	< 1 mg/1	
Manganese	5 mg/1	< 0.5 mg/1	
Mercury	0.05 mg/1	< 0.05 mg/1	
Nickel	2 mg/1	< 1 mg/1	
Silver	2 mg/1	< 1 mg/1	
Tin	5 mg/1	< 1 mg/1	
Zinc	2 mg/1	< 1 mg/1	
Total Toxic Metals #	10 mg/1	< 8.62 mg/1	
Boron	5 mg/1	< 3.79 mg/1	
Iron	10 mg/1	< 5 mg/1	N/A

Parameters	Control Limits	Result	Mean
Pesticides :			
Aldrin	0.01 mg/1	< 0.01 mg/1	N/A
BHCS	0.01 mg/1	< 0.01 mg/1	
DDT	0.01 mg/1	< 0.01 mg/1	
Semi-volatile Compounds :			
Benzo (A) Pyrene	0.1 mg/1	< 0.1 mg/1	N/A
Volatile Compounds :			
1,1,1-Trichloroethane	0.05 mg/1	< 0.05 mg/1	N/A
Polychlorinated Biphenyls :			
Total PCBs	0.003 mg/1	< 0.003 mg/1	N/A
Radioactive Substances :			
Gross	10000 pc/1	< 10000 pc/1	N/A
Radium-226	30 pc/1	< 30 pc/1	
Strontium-90	100 pc/1	< 100 pc/1	

# Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 5

Chemical Waste Treatment Centre  
Effluent Discharge Summary ( February 1995 )

Parameters	Control Limits	Result	Mean
pH	6-10 pH	6.9 - 9.4	N/A
Total Kjeldahl Nitrogen	100 mg/1	< 80 mg/1	N/A
Total Phosphate	10 mg/1	< 8 mg/1	N/A
Total Sulphate	2000 mg/1	1030.6 – 1672.1 mg/1	1320.9 mg/1
Total Sulphides	10 mg/1	< 1 mg/1	N/A
Total Cyanide	0.1 mg/1	< 0.07 mg/1	N/A
Total Suspended Solids	100 mg/1	< 90 mg/1	N/A
Oil and Grease	20 mg/1	< 19.6 mg/1	N/A
Total Phenols	0.5 mg/1	< 0.41 mg/1	N/A
Total Residual Chlorine	1 mg/1	< 1 mg/1	N/A
Anionic Detergents	15 mg/1	< 13.2 mg/1	N/A
Temperature	43	17 – 30	N/A
Floatable Substances	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic	2 mg/1	< 0.5 mg/1	N/A
Barium	5 mg/1	< 1 mg/1	
Cadmium	0.1 mg/1	< 0.1 mg/1	
Chromium	1 mg/1	< 0.1 mg/1	
Copper	2 mg/1	< 1.2 mg/1	
Lead	2 mg/1	< 1 mg/1	
Manganese	5 mg/1	< 0.5 mg/1	
Mercury	0.05 mg/1	< 0.05 mg/1	
Nickel	2 mg/1	< 1 mg/1	
Silver	2 mg/1	< 1 mg/1	
Tin	5 mg/1	< 1 mg/1	
Zinc	2 mg/1	< 1 mg/1	
Total Toxic Metals #	10 mg/1	< 8.45 mg/1	
Boron	5 mg/1	< 3.13 mg/1	
Iron	10 mg/1	< 5 mg/1	N/A

Parameters	Control Limits	Result	Mean
Pesticides :			
Aldrin	0.01 mg/1	< 0.01 mg/1	N/A
BHCS	0.01 mg/1	< 0.01 mg/1	
DDT	0.01 mg/1	< 0.01 mg/1	
Semi-volatile Compounds :			
Benzo (A) Pyrene	0.1 mg/1	< 0.1 mg/1	N/A
Volatile Compounds :			
1,1,1-Trichloroethane	0.05 mg/1	< 0.05 mg/1	N/A
Polychlorinated Biphenyls :			
Total PCBs	0.003 mg/1	< 0.003 mg/1	N/A
Radioactive Substances :			
Gross	10000 pc/1	< 10000 pc/1	N/A
Radium-226	30 pc/1	< 30 pc/1	
Strontium-90	100 pc/1	< 100 pc/1	

# Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 6

Chemical Waste Treatment Centre  
Effluent Discharge Summary ( March 1995 )

Parameters	Control Limits	Result	Mean
pH	6-10 pH	7.1 - 9.9	N/A
Total Kjeldahl Nitrogen	100 mg/1	< 80 mg/1	N/A
Total Phosphate	10 mg/1	< 8 mg/1	N/A
Total Sulphate	2000 mg/1	524 – 1888.4 mg/1	1395.3 mg/1
Total Sulphides	10 mg/1	< 1 mg/1	N/A
Total Cyanide	0.1 mg/1	< 0.1 mg/1	N/A
Total Suspended Solids	100 mg/1	< 96 mg/1	N/A
Oil and Grease	20 mg/1	< 19.3 mg/1	N/A
Total Phenols	0.5 mg/1	< 0.48 mg/1	N/A
Total Residual Chlorine	1 mg/1	< 1 mg/1	N/A
Anionic Detergents	15 mg/1	< 13 mg/1	N/A
Temperature	43	17 – 27	N/A
Floatable Substances	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic	2 mg/1	< 0.5 mg/1	N/A
Barium	5 mg/1	< 1 mg/1	
Cadmium	0.1 mg/1	< 0.1 mg/1	
Chromium	1 mg/1	< 0.1 mg/1	
Copper	2 mg/1	< 1.23 mg/1	
Lead	2 mg/1	< 1 mg/1	
Manganese	5 mg/1	< 0.5 mg/1	
Mercury	0.05 mg/1	< 0.05 mg/1	
Nickel	2 mg/1	< 1 mg/1	
Silver	2 mg/1	< 1 mg/1	
Tin	5 mg/1	< 1 mg/1	
Zinc	2 mg/1	< 1 mg/1	
Total Toxic Metals #	10 mg/1	< 8.48 mg/1	
Boron	5 mg/1	< 3.7 mg/1	
Iron	10 mg/1	< 5 mg/1	N/A

Parameters	Control Limits	Result	Mean
Pesticides :			
Aldrin	0.01 mg/1	< 0.01 mg/1	N/A
BHCS	0.01 mg/1	< 0.01 mg/1	
DDT	0.01 mg/1	< 0.01 mg/1	
Semi-volatile Compounds :			
Benzo (A) Pyrene	0.1 mg/1	< 0.1 mg/1	N/A
Volatile Compounds :			
1,1,1-Trichloroethane	0.05 mg/1	< 0.05 mg/1	N/A
Polychlorinated Biphenyls :			
Total PCBs	0.003 mg/1	< 0.003 mg/1	N/A
Radioactive Substances :			
Gross	10000 pc/1	< 10000 pc/1	N/A
Radium-226	30 pc/1	< 30 pc/1	
Strontium-90	100 pc/1	< 100 pc/1	

# Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 7

Chemical Waste Treatment Centre  
Stack Gas Monitoring Summary ( October 1994 )

Parameters	Control Limits (mg/m <sup>3</sup> )	Result (mg/m <sup>3</sup> )	Mean (mg/m <sup>3</sup> )
Particulates	75	12.4 – 18.6	15.5
Chlorine and Compounds (as Cl <sub>2</sub> )	100	< 3.2	N/A
Fluorine and Compounds (as HF)	25	< 0.3	N/A
Hydrogen Sulphide	5	Not detected	N/A
Acidity (as Sulphuric Acid)	100	9.2 – 25.8	20.3
Sulphur Dioxide	750	137.1 – 444.2	280.1
Hydrochloric Acid	38	21.2 – 32.9	26.2
Total Phosphorus (as P)	7.5	< 2.5	N/A
Hydrogen Fluoride	7.5	< 1.0	N/A
Hydrogen Bromide	7.5	2.5 – 4.4	3.4
Toxic Metals I :			
Mercury	3	< 0.002	N/A
Cadmium	3	< 0.027	
Antimony	3	< 0.268	
Toxic Metals II :			
Lead	10	< 0.268	N/A
Copper	10	< 0.268	
Arsenic	10	< 0.001	
Nickel	10	< 0.268	
Chromium	10	< 0.027	
Total of Toxic Metals I & II	10	< 1.126	N/A
Dioxin (Monthly)	0.1 ng/m <sup>3</sup>	0.0302 ng/m <sup>3</sup>	N/A

Table 8

Chemical Waste Treatment Centre  
Stack Gas Monitoring Summary ( November 1994 )

Parameters	Control Limits (mg/m <sup>3</sup> )	Result (mg/m <sup>3</sup> )	Mean (mg/m <sup>3</sup> )
Particulates	75	6.8 – 25.6	17.8
Chlorine and Compounds (as Cl <sub>2</sub> )	100	< 2.9	N/A
Fluorine and Compounds (as HF)	25	< 0.3	N/A
Hydrogen Sulphide	5	Not detected	N/A
Acidity (as Sulphuric Acid)	100	0.8 – 16.5	10.3
Sulphur Dioxide	750	3.5 – 259.6	152.3
Hydrochloric Acid	38	0.2 – 29.6	24.4
Total Phosphorus (as P)	7.5	< 2.727	N/A
Hydrogen Fluoride	7.5	< 0.9	N/A
Hydrogen Bromide	7.5	4.4	N/A
Toxic Metals I :			
Mercury	3	< 0.002	N/A
Cadmium	3	< 0.026	
Antimony	3	< 0.256	
Toxic Metals II :			
Lead	10	< 0.256	N/A
Copper	10	< 0.256	
Arsenic	10	< 0.003	
Nickel	10	< 0.256	
Chromium	10	< 0.026	
Total of Toxic Metals I & II	10	< 1.079	N/A
Dioxin (Monthly)	0.1 ng/m <sup>3</sup>	0.0055 ng/m <sup>3</sup>	N/A

Table 9

Chemical Waste Treatment Centre  
Stack Gas Monitoring Summary ( December 1994 )

Parameters	Control Limits (mg/m <sup>3</sup> )	Result (mg/m <sup>3</sup> )	Mean (mg/m <sup>3</sup> )
Particulates	75	30.6 – 44	38.6
Chlorine and Compounds (as Cl <sub>2</sub> )	100	< 3.6	N/A
Fluorine and Compounds (as HF)	25	< 0.4	N/A
Hydrogen Sulphide	5	0.1	N/A
Acidity (as Sulphuric Acid)	100	18.2 – 19.1	18.5
Sulphur Dioxide	750	130.8 – 156.7	147.1
Hydrochloric Acid	38	12.2 – 33.2	22.7
Total Phosphorus (as P)	7.5	< 2.235	N/A
Hydrogen Fluoride	7.5	< 0.9	N/A
Hydrogen Bromide	7.5	< 1.0	N/A
Toxic Metals I :			
Mercury	3	< 0.002	N/A
Cadmium	3	< 0.028	
Antimony	3	< 0.280	
Toxic Metals II :			
Lead	10	< 0.280	N/A
Copper	10	< 0.280	
Arsenic	10	< 0.001	
Nickel	10	< 0.280	
Chromium	10	< 0.106	
Total of Toxic Metals I & II	10	< 1.265	N/A
Dioxin (Monthly)	0.1 ng/m <sup>3</sup>	0.0084 ng/m <sup>3</sup>	N/A

Table 10

Chemical Waste Treatment Centre  
Stack Gas Monitoring Summary ( January 1995 )

Parameters	Control Limits (mg/m <sup>3</sup> )	Result (mg/m <sup>3</sup> )	Mean (mg/m <sup>3</sup> )
Particulates	75	0.8 – 7.1	2.52
Chlorine and Compounds (as Cl <sub>2</sub> )	100	< 3.5	N/A
Fluorine and Compounds (as HF)	25	< 0.4	N/A
Hydrogen Sulphide	5	0.2	N/A
Acidity (as Sulphuric Acid)	100	5.9 – 16.4	11.44
Sulphur Dioxide	750	34.3 – 430.5	198.7
Hydrochloric Acid	38	27.9 – 35.6	31.9
Total Phosphorus (as P)	7.5	< 2.199	N/A
Hydrogen Fluoride	7.5	< 0.9	N/A
Hydrogen Bromide	7.5	< 7	N/A
Toxic Metals I :			
Mercury	3	< 0.002	N/A
Cadmium	3	< 0.044	
Antimony	3	< 0.44	
Toxic Metals II :			
Lead	10	< 0.44	N/A
Copper	10	< 0.44	
Arsenic	10	< 0.002	
Nickel	10	< 0.44	
Chromium	10	< 0.044	
Total of Toxic Metals I & II	10	< 1.849	N/A
Dioxin (Monthly)	0.1 ng/m <sup>3</sup>	0.0092 ng/m <sup>3</sup>	N/A

Table 11

Chemical Waste Treatment Centre  
Stack Gas Monitoring Summary ( February 1995 )

Parameters	Control Limits (mg/m <sup>3</sup> )	Result (mg/m <sup>3</sup> )	Mean (mg/m <sup>3</sup> )
Particulates	75	1.5 – 2.2	1.76
Chlorine and Compounds (as Cl <sub>2</sub> )	100	< 4.2	N/A
Fluorine and Compounds (as HF)	25	< 0.4	N/A
Hydrogen Sulphide	5	0.5	N/A
Acidity (as Sulphuric Acid)	100	12 – 16.4	14.2
Sulphur Dioxide	750	25.5 – 505.2	361.2
Hydrochloric Acid	38	4.3 – 37.8	25.9
Total Phosphorus (as P)	7.5	< 1.3	N/A
Hydrogen Fluoride	7.5	< 1.0	N/A
Hydrogen Bromide	7.5	< 1.8	N/A
Toxic Metals I :			
Mercury	3	< 0.002	N/A
Cadmium	3	< 0.026	
Antimony	3	< 0.260	
Toxic Metals II :			
Lead	10	< 0.260	N/A
Copper	10	< 0.260	
Arsenic	10	< 0.001	
Nickel	10	< 0.260	
Chromium	10	< 0.026	
Total of Toxic Metals I & II	10	< 1.093	N/A
Dioxin (Monthly)	0.1 ng/m <sup>3</sup>	0.0091 ng/m <sup>3</sup>	N/A

Table 12

Chemical Waste Treatment Centre  
Stack Gas Monitoring Summary ( March 1995 )

Parameters	Control Limits (mg/m <sup>3</sup> )	Result (mg/m <sup>3</sup> )	Mean (mg/m <sup>3</sup> )
Particulates	75	0.8 - 1.1	0.93
Chlorine and Compounds (as Cl <sub>2</sub> )	100	< 4.4	N/A
Fluorine and Compounds (as HF)	25	< 0.5	N/A
Hydrogen Sulphide	5	0.2 - 0.5	N/A
Acidity (as Sulphuric Acid)	100	11.7 - 18.7	14.6
Sulphur Dioxide	750	73.2 - 296.9	168.5
Hydrochloric Acid	38	12.1 - 22.5	18
Total Phosphorus (as P)	7.5	< 1.597	N/A
Hydrogen Fluoride	7.5	< 1.1	N/A
Hydrogen Bromide	7.5	< 1.0	N/A
Toxic Metals I :			
Mercury	3	< 0.002	N/A
Cadmium	3	< 0.032	
Antimony	3	< 0.319	
Toxic Metals II :			
Lead	10	< 0.319	N/A
Copper	10	< 0.319	
Arsenic	10	< 0.002	
Nickel	10	< 0.319	
Chromium	10	< 0.032	
Total of Toxic Metals I & II	10	< 1.344	N/A
Dioxin (Monthly)	0.1 ng/m <sup>3</sup>	0.0029 ng/m <sup>3</sup>	N/A

Table 13

Chemical Waste Treatment Centre  
Stabilised Materials Summary ( October 1994 )

Parameters	Control Limits (ppm)	Result (ppm)	Mean (ppm)
Section A			
pH (water)	8 (lower limit)	9.74 – 13.18	N/A
% Solids	30 (lower limit)	37.1 – 100	88.4
Toxic Metals :			
Cadmium	0.5	< 0.5	N/A
Mercury	0.1	< 0.1	
Total Chromium	10	< 4.88	
Copper	-	< 11.95	
Nickel	-	< 1	
Lead	-	< 17.76	
Zinc	-	< 19.07	
Total of copper, nickel, lead, zinc	25	< 22.69	
Iron	20	< 5	N/A
Sulphide	10	< 5	N/A
Ammoniacal Nitrogen	10	< 8.46	N/A
Cyanide	5	< 5	N/A
Section B			
Volatile Organic Contents	5000	< 15	N/A
Total Organic Halides	10	< 3.75	N/A
Total Chloro Phenols	2	< 2	N/A
Polychlorinated Biphenyls	1	< 1	N/A
TCDD equivalent (ITEF method)	1 ppb	< 1 ppb	N/A

Table 14

Chemical Waste Treatment Centre  
Stabilised Materials Summary ( November 1994 )

Parameters	Control Limits (ppm)	Result (ppm)	Mean (ppm)
Section A			
pH (water)	8 (lower limit)	10.6 – 13.1	N/A
% Solids	30 (lower limit)	69 – 100	86.4
Toxic Metals :			
Cadmium	0.5	< 0.5	N/A
Mercury	0.1	< 0.1	
Total Chromium	10	< 2.1	
Copper	-	< 2.76	
Nickel	-	< 1	
Lead	-	< 5.79	
Zinc	-	< 3.41	
Total of copper, nickel, lead, zinc	25	< 8.79	
Iron	20	< 5	N/A
Sulphide	10	< 5	N/A
Ammoniacal Nitrogen	10	< 9.73	N/A
Cyanide	5	< 5	N/A
Section B			
Volatile Organic Contents	5000	< 15	N/A
Total Organic Halides	10	< 3.25	N/A
Total Chloro Phenols	2	< 2	N/A
Polychlorinated Biphenyls	1	< 1	N/A
TCDD equivalent (ITEF method)	1 ppb	< 1 ppb	N/A

Table 15

Chemical Waste Treatment Centre  
Stabilised Materials Summary ( December 1994 )

Parameters	Control Limits (ppm)	Result (ppm)	Mean (ppm)
Section A			
pH (water)	8 (lower limit)	11.3 – 13.1	N/A
% Solids	30 (lower limit)	39.2 – 100	85.1
Toxic Metals :			
Cadmium	0.5	< 0.5	N/A
Mercury	0.1	< 0.1	
Total Chromium	10	< 3.71	
Copper	-	< 2.31	
Nickel	-	< 1	
Lead	-	< 10.2	
Zinc	-	< 10.62	
Total of copper, nickel, lead, zinc	25	< 15	
Iron	20	< 6.37	N/A
Sulphide	10	< 5	N/A
Ammoniacal Nitrogen	10	< 8.72	N/A
Cyanide	5	< 5	N/A
Section B			
Volatile Organic Contents	5000	< 15	N/A
Total Organic Halides	10	< 6.01	N/A
Total Chloro Phenols	2	< 2	N/A
Polychlorinated Biphenyls	1	< 1	N/A
TCDD equivalent (ITEF method)	1 ppb	< 1 ppb	N/A

Table 16

Chemical Waste Treatment Centre  
Stabilised Materials Summary ( January 1995 )

Parameters	Control Limits (ppm)	Result (ppm)	Mean (ppm)
Section A			
pH (water)	8 (lower limit)	8.9 – 12.8	N/A
% Solids	30 (lower limit)	47.3 – 100	86.9
Toxic Metals :			
Cadmium	0.5	< 0.5	N/A
Mercury	0.1	< 0.1	
Total Chromium	10	< 2.88	
Copper	-	< 5.43	
Nickel	-	< 1	
Lead	-	< 10.66	
Zinc	-	< 13.57	
Total of copper, nickel, lead, zinc	25	< 20.54	
Iron	20	< 19.65	N/A
Sulphide	10	< 5	N/A
Ammoniacal Nitrogen	10	< 6.98	N/A
Cyanide	5	< 5	N/A
Section B			
Volatile Organic Contents	5000	< 15	N/A
Total Organic Halides	10	< 4	N/A
Total Chloro Phenols	2	< 2	N/A
Polychlorinated Biphenyls	1	< 1	N/A
TCDD equivalent (ITEF method)	1 ppb	< 1 ppb	N/A

Table 17

Chemical Waste Treatment Centre  
Stabilised Materials Summary ( February 1995 )

Parameters	Control Limits (ppm)	Result (ppm)	Mean (ppm)
Section A			
pH (water)	8 (lower limit)	11 – 13.1	N/A
% Solids	30 (lower limit)	66.2 - 100	89.6
Toxic Metals :			
Cadmium	0.5	< 0.5	N/A
Mercury	0.1	< 0.1	
Total Chromium	10	< 2.7	
Copper	-	< 2.2	
Nickel	-	< 1	
Lead	-	< 16.3	
Zinc	-	< 5.7	
Total of copper, nickel, lead, zinc	25	< 20.2	
Iron	20	< 5	N/A
Sulphide	10	< 5	N/A
Ammoniacal Nitrogen	10	< 6.9	N/A
Cyanide	5	< 5	N/A
Section B			
Volatile Organic Contents	5000	< 15	N/A
Total Organic Halides	10	< 9.6	N/A
Total Chloro Phenols	2	< 2	N/A
Polychlorinated Biphenyls	1	< 1	N/A
TCDD equivalent (ITEF method)	1 ppb	< 1 ppb	N/A

Table 18

Chemical Waste Treatment Centre  
Stabilised Materials Summary ( March 1995 )

Parameters	Control Limits (ppm)	Result (ppm)	Mean (ppm)
Section A			
pH (water)	8 (lower limit)	9.8 – 12.9	N/A
% Solids	30 (lower limit)	40 – 100	83.2
Toxic Metals :			
Cadmium	0.5	< 0.5	N/A
Mercury	0.1	< 0.1	
Total Chromium	10	< 1.5	
Copper	-	< 8.5	
Nickel	-	< 2.1	
Lead	-	< 9.9	
Zinc	-	< 8.9	
Total of copper, nickel, lead, zinc	25	< 19.4	
Iron	20	< 5	N/A
Sulphide	10	< 5	N/A
Ammoniacal Nitrogen	10	< 5.8	N/A
Cyanide	5	< 5	N/A
Section B			
Volatile Organic Contents	5000	< 15	N/A
Total Organic Halides	10	< 7.2	N/A
Total Chloro Phenols	2	< 2	N/A
Polychlorinated Biphenyls	1	< 1	N/A
TCDD equivalent (ITEF method)	1 ppb	< 1 ppb	N/A