

Plan for control on VOCs in printing ink

Type of Products	Max. VOC Limits[#]	Implementation Date
Lithographic ink	300	1 January 2007
Letterpress ink	300	1 January 2007
Gravure ink	300	1 January 2009
Flexographic ink - non-porous substrate	300	1 January 2007
Flexographic ink - porous substrate	225	1 January 2007
Flexographic fluorescent ink	300	1 January 2007
Screen printing ink	400	1 January 2009

[#] Maximum VOC content of product in a 'ready to use' condition and expressed in grams per litre of ink, less water and less exempt compounds