

**Chemical Waste Treatment Centre**  
**Operation Report**  
**Jul 01 - Sep 01**

**I. INTRODUCTION**

This Operation Report is prepared by EPD for the Planning and Environmental Protection Committee of the Kwai Tsing District Council. It outlines the activities of the Chemical Waste Treatment Centre (CWTC) and provides a summary of environmental performance of the plant.

The environmental performance summary as shown in Section II of this report covers the result of environmental monitoring from July 2001 to September 2001.

**II. ENVIRONMENTAL PERFORMANCE SUMMARY**

Enviropace are required to undertake regular checks on environmental performance of the operation of the plant. These include the following:

- Effluent discharge monitoring
- Stack gas monitoring
- Stabilised residue monitoring

**Effluent Discharge**

Effluent from the CWTC treatment processes has to meet statutory and contractual discharge limits on pollutant concentration. Multiple processes are employed inside the CWTC to treat all liquid wastes to ensure a safe waste management system. These would facilitate immediate warning on any significant change detected in the composition of the effluent, such that prompt corrective response can be effected.

Effluent from the plant is discharged in batches. Each batch is sampled and analyzed, and discharges are permitted only if limits are met. Tables 1 to 3 show the summary of effluent quality from July 2001 to September 2001. No exceedances in effluent discharge limits were observed.

**Stack Gas**

Air emissions from the incineration system are closely monitored by a comprehensive management and monitoring programme to ensure that the system is operating safely and in an environmentally acceptable manner.

A continuous monitoring system on key parameters is installed in the incinerator stack to ensure combustion and air pollutant removal processes are functionally well. Furthermore, the incinerator is equipped with an automatic waste feed cut-off system. In the event that the continuous monitoring system picks up any potential sign of exceedance of any of the control parameters, waste feed to the incinerator will be stopped automatically.

The result for Stack Gas Monitoring from July 2001 to September 2001 are attached in Tables 4 to 6 and compliance in all stack gas control parameters has been achieved.

### Stabilised Residue

All process residues at the CWTC are detoxified, chemically stabilized and physically immobilized to an environmentally benign state. Samples of the stabilized materials have to pass a series of analytical tests, proven to be innocuous before being sent to an off-site landfill for final disposal.

The summaries of result for Stabilized Residue from July 2001 to September 2001 are attached in Tables 7 to 9. All of the test parameters fell within the control limits and no exceedances occurred.

Table 1

Chemical Waste Treatment Centre  
Effluent Discharge Summary ( July 2001 )

Parameters	Control Limits	Result	Mean
pH	6-10	6.8 – 8.8	N/A
Total Kjeldahl Nitrogen (mg/l)	100	< 23.03	N/A
Total Phosphate (mg/l)	10	< 1	N/A
Total Sulphate (mg/l)	2000	703.44 – 1776.03	1478.07
Total Sulphides (mg/l)	10	< 0.52	N/A
Total Cyanide (mg/l)	0.1	< 0.04	N/A
Total Suspended Solids (mg/l)	100	< 25.99	N/A
Oil and Grease (mg/l)	20	< 18.35	N/A
Total Phenols (mg/l)	0.5	< 0.36	N/A
Total Residual Chlorine (mg/l)	1	< 0.6	N/A
Anionic Detergents (mg/l)	15	< 2	N/A
Dissolved TOC (mg/l)	200	81.47 – 157.78	109.72
Temperature (°C)	43	25 – 36	N/A
Floatable Substances (mg/l)	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic (mg/l)	2	< 0.25	N/A
Barium (mg/l)	5	< 1	
Cadmium (mg/l)	0.1	< 0.1	
Chromium (mg/l)	1	< 0.3	
Copper (mg/l)	2	< 0.71	
Lead (mg/l)	2	< 1	
Manganese (mg/l)	5	< 0.2	
Mercury (mg/l)	0.05	< 0.05	
Nickel (mg/l)	2	< 1	
Silver (mg/l)	2	< 0.4	
Tin (mg/l)	5	< 1	
Zinc (mg/l)	2	< 1	
Total Toxic Metals # (mg/l)	10	< 7.01	
Boron (mg/l)	5	< 3.1	
Iron (mg/l)	10	< 2.49	

Parameters	Control Limits	Result	Mean
Pesticides :			
Aldrin (mg/l)	0.01	< 0.01	N/A
BHCS (mg/l)	0.01	< 0.01	
DDT (mg/l)	0.01	< 0.01	
Semi-volatile Compounds :			
Benzo (A) Pyrene (mg/l)	0.1	< 0.1	N/A
Volatile Compounds :			
1,1,1-Trichloroethane (mg/l)	0.05	< 0.05	N/A
Polychlorinated Biphenyls :			
Total PCBs (mg/l)	0.003	< 0.003	N/A
Radioactive Substances :			
Gross (pc/l)	10000	< 10000	N/A
Radium-226 (pc/l)	30	< 30	
Strontium-90 (pc/l)	100	< 100	

# Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 2

Chemical Waste Treatment Centre  
Effluent Discharge Summary ( August 2001 )

Parameters	Control Limits	Result	Mean
pH	6-10	6.8 – 9.8	N/A
Total Kjeldahl Nitrogen (mg/l)	100	< 20	N/A
Total Phosphate (mg/l)	10	< 1	N/A
Total Sulphate (mg/l)	2000	967.31 – 1723.91	1321.63
Total Sulphides (mg/l)	10	< 0.5	N/A
Total Cyanide (mg/l)	0.1	< 0.06	N/A
Total Suspended Solids (mg/l)	100	< 39.11	N/A
Oil and Grease (mg/l)	20	< 19.68	N/A
Total Phenols (mg/l)	0.5	< 0.3	N/A
Total Residual Chlorine (mg/l)	1	< 0.6	N/A
Anionic Detergents (mg/l)	15	< 2	N/A
Dissolved TOC (mg/l)	200	86.31 – 144.55	111.72
Temperature (°C)	43	33 – 39	N/A
Floatable Substances (mg/l)	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic (mg/l)	2	< 0.25	N/A
Barium (mg/l)	5	< 1	
Cadmium (mg/l)	0.1	< 0.1	
Chromium (mg/l)	1	< 0.3	
Copper (mg/l)	2	< 0.87	
Lead (mg/l)	2	< 1	
Manganese (mg/l)	5	< 0.2	
Mercury (mg/l)	0.05	< 0.05	
Nickel (mg/l)	2	< 1	
Silver (mg/l)	2	< 0.4	
Tin (mg/l)	5	< 1	
Zinc (mg/l)	2	< 1	
Total Toxic Metals # (mg/l)	10	< 7.17	
Boron (mg/l)	5	< 1.71	
Iron (mg/l)	10	< 2	N/A

Parameters	Control Limits	Result	Mean
Pesticides :			
Aldrin (mg/l)	0.01	< 0.01	N/A
BHCS (mg/l)	0.01	< 0.01	
DDT (mg/l)	0.01	< 0.01	
Semi-volatile Compounds :			
Benzo (A) Pyrene (mg/l)	0.1	< 0.1	N/A
Volatile Compounds :			
1,1,1-Trichloroethane (mg/l)	0.05	< 0.05	N/A
Polychlorinated Biphenyls :			
Total PCBs (mg/l)	0.003	< 0.003	N/A
Radioactive Substances :			
Gross (pc/l)	10000	< 10000	N/A
Radium-226 (pc/l)	30	< 30	
Strontium-90 (pc/l)	100	< 100	

# Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 3

Chemical Waste Treatment Centre  
Effluent Discharge Summary ( September 2001 )

Parameters	Control Limits	Result	Mean
pH	6-10	6.5 – 9.5	N/A
Total Kjeldahl Nitrogen (mg/l)	100	< 20	N/A
Total Phosphate (mg/l)	10	< 1	N/A
Total Sulphate (mg/l)	2000	365.81 – 1585.90	798.24
Total Sulphides (mg/l)	10	< 0.5	N/A
Total Cyanide (mg/l)	0.1	< 0.03	N/A
Total Suspended Solids (mg/l)	100	< 37.46	N/A
Oil and Grease (mg/l)	20	< 15	N/A
Total Phenols (mg/l)	0.5	< 0.3	N/A
Total Residual Chlorine (mg/l)	1	< 0.6	N/A
Anionic Detergents (mg/l)	15	< 2	N/A
Dissolved TOC (mg/l)	200	19.19 – 68.98	42.39
Temperature (°C)	43	28 – 43	N/A
Floatable Substances (mg/l)	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic (mg/l)	2	< 0.25	N/A
Barium (mg/l)	5	< 1	
Cadmium (mg/l)	0.1	< 0.1	
Chromium (mg/l)	1	< 0.3	
Copper (mg/l)	2	< 0.74	
Lead (mg/l)	2	< 1	
Manganese (mg/l)	5	< 0.2	
Mercury (mg/l)	0.05	< 0.05	
Nickel (mg/l)	2	< 1	
Silver (mg/l)	2	< 0.4	
Tin (mg/l)	5	< 1	
Zinc (mg/l)	2	< 1	
Total Toxic Metals # (mg/l)	10	< 7.04	
Boron (mg/l)	5	< 1.06	
Iron (mg/l)	10	< 2	

Parameters	Control Limits	Result	Mean
Pesticides :			
Aldrin (mg/l)	0.01	< 0.01	N/A
BHCS (mg/l)	0.01	< 0.01	
DDT (mg/l)	0.01	< 0.01	
Semi-volatile Compounds :			
Benzo (A) Pyrene (mg/l)	0.1	< 0.1	N/A
Volatile Compounds :			
1,1,1-Trichloroethane (mg/l)	0.05	< 0.05	N/A
Polychlorinated Biphenyls :			
Total PCBs (mg/l)	0.003	< 0.003	N/A
Radioactive Substances :			
Gross (pc/l)	10000	< 10000	N/A
Radium-226 (pc/l)	30	< 30	
Strontium-90 (pc/l)	100	< 100	

# Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.



Table 4

Chemical Waste Treatment Centre  
Stack Gas Monitoring Summary ( July 2001 )

Parameters	Control Limits	Result	Mean
Particulates (mg/m <sup>3</sup> )	75	0.9 – 6.5	2.9
Chlorine and Compounds (as Cl <sub>2</sub> ) (mg/m <sup>3</sup> )	100	< 4.2	N/A
Fluorine and Compounds (as HF) (mg/m <sup>3</sup> )	25	< 0.4	N/A
Hydrogen Sulphide (mg/m <sup>3</sup> )	5	Not detected	N/A
Acidity (as Sulphuric Acid) (mg/m <sup>3</sup> )	100	11.6 – 20.1	14.7
Sulphur Dioxide (mg/m <sup>3</sup> )	750	108.0 – 367.2	237.1
Hydrochloric Acid (mg/m <sup>3</sup> )	38	< 5.3	N/A
Total Phosphorus (as P) (mg/m <sup>3</sup> )	7.5	< 0.577	N/A
Hydrogen Fluoride (mg/m <sup>3</sup> )	7.5	< 0.9	N/A
Hydrogen Bromide (mg/m <sup>3</sup> )	7.5	< 0.9	N/A
Toxic Metals I :			
Mercury (mg/m <sup>3</sup> )	3	< 0.007	N/A
Cadmium (mg/m <sup>3</sup> )	3	< 0.049	
Antimony (mg/m <sup>3</sup> )	3	< 0.486	
Toxic Metals II :			
Lead (mg/m <sup>3</sup> )	10	< 0.577	N/A
Copper (mg/m <sup>3</sup> )	10	< 0.067	
Arsenic (mg/m <sup>3</sup> )	10	< 0.006	
Nickel (mg/m <sup>3</sup> )	10	< 0.115	
Chromium (mg/m <sup>3</sup> )	10	< 0.049	
Total of Toxic Metals I & II (mg/m <sup>3</sup> )	10	< 1.356	N/A
Dioxin (ng/m <sup>3</sup> )	0.1	0.0130	N/A

Table 5

Chemical Waste Treatment Centre  
Stack Gas Monitoring Summary ( August 2001 )

Parameters	Control Limits	Result	Mean
Particulates (mg/m <sup>3</sup> )	75	0.6 – 2.5	1.7
Chlorine and Compounds (as Cl <sub>2</sub> ) (mg/m <sup>3</sup> )	100	< 3.6	N/A
Fluorine and Compounds (as HF) (mg/m <sup>3</sup> )	25	< 0.4	N/A
Hydrogen Sulphide (mg/m <sup>3</sup> )	5	0.5-1.2	0.9
Acidity (as Sulphuric Acid) (mg/m <sup>3</sup> )	100	2.7 – 90.0	30.7
Sulphur Dioxide (mg/m <sup>3</sup> )	750	< 477.9	N/A
Hydrochloric Acid (mg/m <sup>3</sup> )	38	< 14.0	N/A
Total Phosphorus (as P) (mg/m <sup>3</sup> )	7.5	< 0.543	N/A
Hydrogen Fluoride (mg/m <sup>3</sup> )	7.5	< 0.9	N/A
Hydrogen Bromide (mg/m <sup>3</sup> )	7.5	< 0.8	N/A
Toxic Metals I :			
Mercury (mg/m <sup>3</sup> )	3	< 0.007	N/A
Cadmium (mg/m <sup>3</sup> )	3	< 0.046	
Antimony (mg/m <sup>3</sup> )	3	< 0.457	
Toxic Metals II :			
Lead (mg/m <sup>3</sup> )	10	< 0.543	N/A
Copper (mg/m <sup>3</sup> )	10	< 0.063	
Arsenic (mg/m <sup>3</sup> )	10	< 0.005	
Nickel (mg/m <sup>3</sup> )	10	< 0.108	
Chromium (mg/m <sup>3</sup> )	10	< 0.046	
Total of Toxic Metals I & II (mg/m <sup>3</sup> )	10	< 1.274	N/A
Dioxin (ng/m <sup>3</sup> )	0.1	0.0033	N/A

Table 6

Chemical Waste Treatment Centre  
Stack Gas Monitoring Summary ( September 2001 )

Parameters	Control Limits	Result	Mean
Particulates (mg/m <sup>3</sup> )	75	1.3 – 3.7	2.6
Chlorine and Compounds (as Cl <sub>2</sub> ) (mg/m <sup>3</sup> )	100	< 3.6	N/A
Fluorine and Compounds (as HF) (mg/m <sup>3</sup> )	25	< 0.4	N/A
Hydrogen Sulphide (mg/m <sup>3</sup> )	5	0.3-2.8	1.6
Acidity (as Sulphuric Acid) (mg/m <sup>3</sup> )	100	3.7 – 33.0	17.6
Sulphur Dioxide (mg/m <sup>3</sup> )	750	< 345.9	N/A
Hydrochloric Acid (mg/m <sup>3</sup> )	38	< 8.4	N/A
Total Phosphorus (as P) (mg/m <sup>3</sup> )	7.5	< 0.544	N/A
Hydrogen Fluoride (mg/m <sup>3</sup> )	7.5	< 0.8	N/A
Hydrogen Bromide (mg/m <sup>3</sup> )	7.5	< 0.8	N/A
Toxic Metals I :			
Mercury (mg/m <sup>3</sup> )	3	< 0.018	N/A
Cadmium (mg/m <sup>3</sup> )	3	< 0.046	
Antimony (mg/m <sup>3</sup> )	3	< 0.460	
Toxic Metals II :			
Lead (mg/m <sup>3</sup> )	10	< 0.544	N/A
Copper (mg/m <sup>3</sup> )	10	< 0.063	
Arsenic (mg/m <sup>3</sup> )	10	< 0.005	
Nickel (mg/m <sup>3</sup> )	10	< 0.109	
Chromium (mg/m <sup>3</sup> )	10	< 0.046	
Total of Toxic Metals I & II (mg/m <sup>3</sup> )	10	< 1.292	N/A
Dioxin (ng/m <sup>3</sup> )	0.1	0.0172	N/A

Table 7

Chemical Waste Treatment Centre  
Stabilised Materials Summary ( July 2001 )

Parameters	Control Limits	Result	Mean
Section A			
pH (water)	8 (lower limit)	11.78 – 12.78	N/A
% Solids (%)	30 (lower limit)	41.34 – 87	60.46
Toxic Metals :			
Cadmium (ppm)	0.5	< 0.5	N/A
Mercury (ppm)	0.1	< 0.02	
Total Chromium (ppm)	10	1.593	
Copper (ppm)	-	< 4.952	
Nickel (ppm)	-	< 0.5	
Lead (ppm)	-	< 20.86	
Zinc (ppm)	-	< 3.133	
Total of copper, nickel, lead, zinc (ppm)	25	< 23.429	
Iron (ppm)	20	< 1.215	N/A
Sulphide (ppm)	10	< 3.861	N/A
Ammoniacal Nitrogen (ppm)	10	< 8.69	N/A
Cyanide (ppm)	5	< 1	N/A
Section B			
Volatile Organic Contents (ppm)	5000	< 15	N/A
Total Organic Halides (ppm)	10	< 3.027	N/A
Total Chloro Phenols (ppm)	2	< 2	N/A
Polychlorinated Biphenyls (ppm)	1	< 1	N/A
TCDD equivalent (ITEF method) (ppb)	1	< 1	N/A

Table 8

Chemical Waste Treatment Centre  
Stabilised Materials Summary ( August 2001 )

Parameters	Control Limits	Result	Mean
Section A			
pH (water)	8 (lower limit)	11.76 – 12.82	N/A
% Solids (%)	30 (lower limit)	47.1 – 92.82	63.95
Toxic Metals :			
Cadmium (ppm)	0.5	< 0.5	N/A
Mercury (ppm)	0.1	< 0.02	
Total Chromium (ppm)	10	< 0.5	
Copper (ppm)	-	< 5.027	
Nickel (ppm)	-	< 0.5	
Lead (ppm)	-	< 17.811	
Zinc (ppm)	-	< 2.454	
Total of copper, nickel, lead, zinc (ppm)	25	< 21.601	
Iron (ppm)	20	< 10.594	N/A
Sulphide (ppm)	10	< 1	N/A
Ammoniacal Nitrogen (ppm)	10	< 4.51	N/A
Cyanide (ppm)	5	< 1	N/A
Section B			
Volatile Organic Contents (ppm)	5000	< 15	N/A
Total Organic Halides (ppm)	10	< 2	N/A
Total Chloro Phenols (ppm)	2	< 2	N/A
Polychlorinated Biphenyls (ppm)	1	< 1	N/A
TCDD equivalent (ITEF method) (ppb)	1	< 1	N/A

Table 9

Chemical Waste Treatment Centre  
Stabilised Materials Summary ( September 2001 )

Parameters	Control Limits	Result	Mean
Section A			
pH (water)	8 (lower limit)	11.3 – 12.7	N/A
% Solids (%)	30 (lower limit)	46.83 – 99.56	67.29
Toxic Metals :			
Cadmium (ppm)	0.5	< 0.5	N/A
Mercury (ppm)	0.1	< 0.02	
Total Chromium (ppm)	10	< 0.5	
Copper (ppm)	-	< 4.528	
Nickel (ppm)	-	< 0.982	
Lead (ppm)	-	< 16.329	
Zinc (ppm)	-	< 5.266	
Total of copper, nickel, lead, zinc (ppm)	25	< 20.529	
Iron (ppm)	20	< 4.178	N/A
Sulphide (ppm)	10	< 1	N/A
Ammoniacal Nitrogen (ppm)	10	< 9.42	N/A
Cyanide (ppm)	5	< 1	N/A
Section B			
Volatile Organic Contents (ppm)	5000	< 15	N/A
Total Organic Halides (ppm)	10	< 3.696	N/A
Total Chloro Phenols (ppm)	2	< 2	N/A
Polychlorinated Biphenyls (ppm)	1	< 1	N/A
TCDD equivalent (ITEF method) (ppb)	1	< 1	N/A