Chemical Waste Treatment Centre
Monitoring Report
April 2003 – June 2003

I. INTRODUCTION

This Operation Report is prepared by EPD for the Planning and Environmental Protection Committee of the Kwai Tsing District Council. It outlines the activities of the Chemical Waste Treatment Centre (CWTC) and provides a summary of environmental performance of the plant.

The environmental performance summary as shown in Section II of this report covers the result of environmental monitoring from April 2003 – June 2003.

II. ENVIRONMENTAL PERFORMANCE SUMMARY

Enviropace are required to undertake regular checks on environmental performance of the operation of the plant. These include the following:

- Effluent discharge monitoring
- Stack gas monitoring
- Stabilised residue monitoring

Effluent Discharge

Effluent from the CWTC treatment processes has to meet statutory and contractual discharge limits on pollutant concentration. Multiple processes are employed inside the CWTC to treat all liquid wastes to ensure a safe waste management system. These would facilitate immediate warning on any significant change detected in the composition of the effluent, such that prompt corrective response can be effected.

Effluent from the plant is discharged in batches. Each batch is sampled and analyzed, and discharges are permitted only if limits are met. Tables 1 to 3 show the summary of effluent quality from April 2003 to June 2003. No exceedances in effluent discharge limits were observed.

Stack Gas

Air emissions from the incineration system are closely monitored by a comprehensive management and monitoring programme to ensure that the system is operating safely and in an environmentally acceptable manner.

A continuous monitoring system on key parameters is installed in the incinerator stack to ensure combustion and air pollutant removal processes are functionally well. Furthermore, the incinerator is equipped with an automatic waste feed cut-off system. In the event that the continuous monitoring system picks up any potential sign of exceedance of any of the control parameters, waste feed to the incinerator will be stopped automatically.

The result for Stack Gas Monitoring from April 2003 to June 2003 are attached in Tables 4 to 6 and compliance in all stack gas control parameters has been achieved.

Stabilised Residue

All process residues at the CWTC are detoxified, chemically stabilized and physically immobilized to an environmentally benign state. Samples of the stabilized materials have to pass a series of analytical tests, proven to be innocuous before being sent to an off-site landfill for final disposal.

The summaries of result for Stabilized Residue from April 2003 to June 2003 are attached in Tables 7 to 9. All of the test parameters fell within the control limits and no exceedances occurred.

Table 1

Chemical Waste Treatment Centre
Effluent Discharge Summary（April 2003）

Parameters	Control Limits	Result	Mean
pH	6-10	7.7 – 8.8	8.25
Total Kjeldahl Nitrogen (mg/l)	100	＜38.05	25.02
Total Phosphate (mg/l)	10	＜1	＜1
Total Sulphate (mg/l)	2000	738.46 – 1,993.13	1457.42
Total Sulphides (mg/l)	10	＜0.5	＜0.5
Total Cyanide (mg/l)	0.1	＜0.071	0.044
Total Suspended Solids (mg/l)	100	＜29.32	21.08
Oil and Grease (mg/l)	20	＜16.24	15.10
Total Phenols (mg/l)	0.5	＜0.30	＜0.30
Total Residual Chlorine (mg/l)	1	＜0.75	0.62
Anionic Detergents (mg/l)	15	＜2	＜2
Dissolved TOC (mg/l)	200	23.98 – 130.50	73.12
Temperature (^{o}C)	43	23.5 – 33	28.7
Floatable Substances (mg/l)	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic (mg/l)	2	＜0.1	＜0.1
Barium (mg/l)	5	＜1	＜1
Cadmium (mg/l)	0.1	＜0.1	＜0.1
Chromium (mg/l)	1	＜0.3	＜0.3
Copper (mg/l)	2	＜1.53	0.65
Lead (mg/l)	2	＜1	＜1
Manganese (mg/l)	5	＜0.2	＜0.2
Mercury (mg/l)	0.05	＜0.05	＜0.05
Nickel (mg/l)	2	＜1.41	1.11
Silver (mg/l)	2	＜0.58	0.41
Tin (mg/l)	5	＜1	＜1
Zinc (mg/l)	2	＜1	＜1
Total Toxic Metals # (mg/l)	10	＜7.69	6.97
Boron (mg/l)	5	＜1.31	1.12
Iron (mg/l)	10	＜2	＜2

Parameters	Control Limits	Result	Mean
Pesticides：			
Aldrin (mg/l)	0.01	＜0.01	＜0.01
BHCS (mg/l)	0.01	＜0.01	＜0.01
DDT (mg/l)	0.01	＜0.01	＜0.01
Semi-volatile Compounds：			
Benzo (A) Pyrene (mg/l)	0.1	＜0.1	＜0.1
Volatile Compounds：			
1,1,1-Trichloroethane (mg/l)	0.05	＜0.05	＜0.05
Polychlorinated Biphenyls：			
Total PCBs (mg/l)	0.003	＜0.003	＜0.003
Radioactive Substances：			
Gross β (pc/l)	10000	＜10000	＜10000
Radium-226 (pc/l)	30	＜30	＜30
Strontium-90 (pc/l)	100	＜100	＜100

Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 2

Chemical Waste Treatment Centre
Effluent Discharge Summary（May 2003）

Parameters	Control Limits	Result	Mean
pH	6-10	7.7 – 8.9	8.28
Total Kjeldahl Nitrogen (mg/l)	100	＜68.18	32
Total Phosphate (mg/l)	10	＜1	＜1
Total Sulphate (mg/l)	2000	592.59 – 1935.08	1264.63
Total Sulphides (mg/l)	10	＜0.5	＜0.5
Total Cyanide (mg/l)	0.1	＜0.051	0.04
Total Suspended Solids (mg/l)	100	＜51.37	18.94
Oil and Grease (mg/l)	20	＜18.32	15.19
Total Phenols (mg/l)	0.5	＜0.32	0.3
Total Residual Chlorine (mg/l)	1	＜0.87	0.62
Anionic Detergents (mg/l)	15	＜2	＜2
Dissolved TOC (mg/l)	200	39.52 – 138.68	72.11
Temperature (^{o}C)	43	27 – 41	33.8
Floatable Substances (mg/l)	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic (mg/l)	2	＜0.1	＜0.1
Barium (mg/l)	5	＜1	＜1
Cadmium (mg/l)	0.1	＜0.1	＜0.1
Chromium (mg/l)	1	＜0.3	＜0.3
Copper (mg/l)	2	＜0.97	0.58
Lead (mg/l)	2	＜1	＜1
Manganese (mg/l)	5	＜0.2	＜0.2
Mercury (mg/l)	0.05	＜0.05	＜0.05
Nickel (mg/l)	2	＜1.22	1.02
Silver (mg/l)	2	＜0.4	＜0.4
Tin (mg/l)	5	＜1	＜1
Zinc (mg/l)	2	＜1	＜1
Total Toxic Metals # (mg/l)	10	＜7.34	6.79
Boron (mg/l)	5	＜1.32	1.03
Iron (mg/l)	10	＜2	＜2

Parameters	Control Limits	Result	Mean
Pesticides：			
Aldrin (mg/l)	0.01	＜0.01	＜0.01
BHCS (mg/l)	0.01	＜0.01	＜0.01
DDT (mg/l)	0.01	＜0.01	＜0.01
Semi-volatile Compounds：			
Benzo (A) Pyrene (mg/l)	0.1	＜0.1	＜0.1
Volatile Compounds：			
1,1,1-Trichloroethane (mg/l)	0.05	＜0.05	＜0.05
Polychlorinated Biphenyls：			
Total PCBs (mg/l)	0.003	＜0.003	＜0.003
Radioactive Substances：			
Gross β (pc/l)	10000	＜10000	＜10000
Radium-226 (pc/l)	30	＜30	＜30
Strontium-90 (pc/l)	100	＜100	＜100

Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 3

Chemical Waste Treatment Centre
Effluent Discharge Summary（June 2003）

Parameters	Control Limits	Result	Mean
pH	6-10	7.0 – 9.6	8.34
Total Kjeldahl Nitrogen (mg/l)	100	＜53.45	28.3
Total Phosphate (mg/l)	10	＜5.73	1.22
Total Sulphate (mg/l)	2000	131.23 – 1951.79	1249.18
Total Sulphides (mg/l)	10	＜1.7	0.59
Total Cyanide (mg/l)	0.1	＜0.047	0.04
Total Suspended Solids (mg/l)	100	＜36.71	17.80
Oil and Grease (mg/l)	20	＜16.16	15.16
Total Phenols (mg/l)	0.5	＜0.31	0.3
Total Residual Chlorine (mg/l)	1	＜0.71	0.61
Anionic Detergents (mg/l)	15	＜2	＜2
Dissolved TOC (mg/l)	200	26.33 – 115.76	63.03
Temperature (^{o}C)	43	27 – 43	35.34
Floatable Substances (mg/l)	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic (mg/l)	2	＜0.1	＜0.1
Barium (mg/l)	5	＜1	＜1
Cadmium (mg/l)	0.1	＜0.1	＜0.1
Chromium (mg/l)	1	＜0.3	＜0.3
Copper (mg/l)	2	＜0.69	0.52
Lead (mg/l)	2	＜1	＜1
Manganese (mg/l)	5	＜0.2	＜0.2
Mercury (mg/l)	0.05	＜0.05	＜0.05
Nickel (mg/l)	2	＜1	＜1
Silver (mg/l)	2	＜0.4	＜0.4
Tin (mg/l)	5	＜1	＜1
Zinc (mg/l)	2	＜1	＜1
Total Toxic Metals # (mg/l)	10	＜6.84	6.71
Boron (mg/l)	5	＜1.25	1.03
Iron (mg/l)	10	＜2	＜2

Parameters	Control Limits	Result	Mean
Pesticides：			
Aldrin (mg/l)	0.01	＜0.01	＜0.01
BHCS (mg/l)	0.01	＜0.01	＜0.01
DDT (mg/l)	0.01	＜0.01	＜0.01
Semi-volatile Compounds：			
Benzo (A) Pyrene (mg/l)	0.1	＜0.1	＜0.1
Volatile Compounds：			
1,1,1-Trichloroethane (mg/l)	0.05	＜0.05	＜0.05
Polychlorinated Biphenyls：			
Total PCBs (mg/l)	0.003	＜0.003	＜0.003
Radioactive Substances：			
Gross β (pc/l)	10000	＜10000	＜10000
Radium-226 (pc/l)	30	＜30	＜30
Strontium-90 (pc/l)	100	＜100	＜100

Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 4

Chemical Waste Treatment Centre
Stack Gas Monitoring Summary（April 2003）

Parameters	Control Limits	Result	Mean
Particulates (mg/m^3)	75	1.9 – 7.3	4.1
Chlorine and Compounds (as Cl_2) (mg/m^3)	100	＜3.9	＜3.4
Fluorine and Compounds (as HF) (mg/m^3)	25	＜0.4	＜0.4
Hydrogen Sulphide (mg/m^3)	5	1.8 – 4.2	2.9
Acidity (as Sulphuric Acid) (mg/m^3)	100	7.5 – 31.7	15.2
Sulphur Dioxide (mg/m^3)	750	49.4 – 162.1	93.9
Hydrochloric Acid (mg/m^3)	38	< 6.4	5.2
Total Phosphorus (as P) (mg/m^3)	7.5	＜0.651	＜0.597
Hydrogen Fluoride (mg/m^3)	7.5	＜1.0	＜0.9
Hydrogen Bromide (mg/m^3)	7.5	＜4.8	＜4.3
Toxic Metals I :			
Mercury (mg/m^3)	3	＜0.014	＜0.009
Cadmium (mg/m^3)	3	＜0.060	＜0.053
Antimony (mg/m^3)	3	＜0.550	＜0.504
Toxic Metals II :			
Lead (mg/m^3)	10	＜0.651	＜0.597
Copper (mg/m^3)	10	＜0.075	＜0.069
Arsenic (mg/m^3)	10	＜0.007	＜0.006
Nickel (mg/m^3)	10	＜0.130	＜0.119
Chromium (mg/m^3)	10	＜0.055	＜0.050
Total of Toxic Metals I & II (mg/m^3)	10	＜1.531	＜1.406
Dioxin (ng/m^3)	0.1	0.0004	0.0004

Table 5

Chemical Waste Treatment Centre
Stack Gas Monitoring Summary（May 2003）

Parameters	Control Limits	Result	Mean
Particulates (mg/m^3)	75	4.1 – 12.9	7.7
Chlorine and Compounds (as Cl_2) (mg/m^3)	100	＜3.8	＜3.4
Fluorine and Compounds (as HF) (mg/m^3)	25	＜0.4	＜0.4
Acidity (as Sulphuric Acid) (mg/m^3)	100	5.9 – 43.5	28.1
Sulphur Dioxide (mg/m^3)	750	53.2 – 209.8	147.2
Hydrochloric Acid (mg/m^3)	38	＜6.1	5.2
Total Phosphorus (as P) (mg/m^3)	7.5	＜ 0.700	＜ 0.636
Hydrogen Fluoride (mg/m^3)	7.5	＜1.0	＜0.9
Hydrogen Bromide (mg/m^3)	7.5	＜4.6	＜4.1
Toxic Metals I :			
Mercury (mg/m^3)	3	＜0.168	0.062
Cadmium (mg/m^3)	3	＜0.059	＜0.054
Antimony (mg/m^3)	3	＜0.589	＜0.536
Toxic Metals II :			
Lead (mg/m^3)	10	＜0.700	＜0.636
Copper (mg/m^3)	10	＜0.081	＜0.074
Arsenic (mg/m^3)	10	＜0.007	＜0.006
Nickel (mg/m^3)	10	＜0.140	＜0.128
Chromium (mg/m^3)	10	＜0.059	＜0.054
Total of Toxic Metals I & II (mg/m^3)	10	＜1.651	＜1.549
Dioxin (ng/m^3)	0.1	0.0003	0.0003

Table 6

Chemical Waste Treatment Centre
Stack Gas Monitoring Summary（June 2003）

Parameters	Control Limits	Result	Mean
Particulates (mg/m^3)	75	2.7 – 8.2	6.4
Chlorine and Compounds (as Cl_2) (mg/m^3)	100	< 4.0	<3.6
Fluorine and Compounds (as HF) (mg/m^3)	25	<0.4	<0.4
Acidity (as Sulphuric Acid) (mg/m^3)	100	10.7 – 19.0	15.4
Sulphur Dioxide (mg/m^3)	750	55.9 – 355.3	216.1
Hydrochloric Acid (mg/m^3)	38	<4.6	< 4.1
Total Phosphorus (as P) (mg/m^3)	7.5	<0.740	<0.670
Hydrogen Fluoride (mg/m^3)	7.5	<0.9	<0.8
Hydrogen Bromide (mg/m^3)	7.5	<4.6	<4.1
Toxic Metals I :			
Mercury (mg/m^3)	3	<0.009	<0.008
Cadmium (mg/m^3)	3	<0.062	<0.056
Antimony (mg/m^3)	3	<0.622	<0.564
Toxic Metals II :			
Lead (mg/m^3)	10	<0.740	<0.670
Copper (mg/m^3)	10	<0.086	<0.078
Arsenic (mg/m^3)	10	<0.007	<0.007
Nickel (mg/m^3)	10	<0.148	<0.134
Chromium (mg/m^3)	10	<0.062	<0.056
Total of Toxic Metals I & II (mg/m^3)	10	<1.737	<1.574
Dioxin (ng/m^3)	0.1	0.0034	0.0034

Table 7

Chemical Waste Treatment Centre
Stabilised Materials Summary（April 2003）

Parameters	Control Limits	Result	Mean
Section A			
pH (water)	8 (lower limit)	12.01 – 12.74	12.50
% Solids (%)	30 (lower limit)	50.53 – 93.56	67.60
Toxic Metals：			
Cadmium (ppm)	0.5	＜0.5	＜0.5
Mercury (ppm)	0.1	＜0.02	＜0.02
Total Chromium (ppm)	10	＜0.977	0.51
Copper (ppm)	—	＜5.566	2.64
Nickel (ppm)	—	＜2.839	0.53
Lead (ppm)	—	＜14.75	3.37
Zinc (ppm)	—	＜3.037	0.61
Total of copper, nickel, lead, zinc (ppm)	25	＜17.564	7.16
Iron (ppm)	20	＜1	＜1
Sulphide (ppm)	10	＜1	＜1
Ammoniacal Nitrogen (ppm)	10	＜9.01	2.49
Cyanide (ppm)	5	＜1	＜1
Section B			
Volatile Organic Contents (ppm)	5000	＜15	＜15
Total Organic Halides (ppm)	10	＜2	＜2
Total Chloro Phenols (ppm)	2	＜2	＜2
Polychlorinated Biphenyls (ppm)	1	＜1	＜1
TCDD equivalent (ITEF method) (ppb)	1	＜1	＜1

Table 8

Chemical Waste Treatment Centre
Stabilised Materials Summary（May 2003）

Parameters	Control Limits	Result	Mean
Section A			
pH (water)	8 (lower limit)	12.28 – 12.69	12.55
% Solids (%)	30 (lower limit)	48.62 – 89.25	66.74
Toxic Metals：			
Cadmium (ppm)	0.5	＜0.5	＜0.5
Mercury (ppm)	0.1	＜0.02	＜0.02
Total Chromium (ppm)	10	＜3.09	0.53
Copper (ppm)	—	＜5.51	2.88
Nickel (ppm)	—	＜0.63	0.50
Lead (ppm)	—	＜16.74	4.15
Zinc (ppm)	—	＜4.5	1.06
Total of copper, nickel, lead, zinc (ppm)	25	＜23.12	8.67
Iron (ppm)	20	＜1	＜1
Sulphide (ppm)	10	＜1	＜1
Ammoniacal Nitrogen (ppm)	10	＜6.82	2.03
Cyanide (ppm)	5	＜1	＜1
Section B			
Volatile Organic Contents (ppm)	5000	＜15	＜15
Total Organic Halides (ppm)	10	＜2	＜2
Total Chloro Phenols (ppm)	2	＜2	＜2
Polychlorinated Biphenyls (ppm)	1	＜1	＜1
TCDD equivalent (ITEF method) (ppb)	1	＜1	＜1

Table 9

Chemical Waste Treatment Centre
Stabilised Materials Summary（June 2003）

Parameters	Control Limits	Result	Mean
Section A			
pH (water)	8 (lower limit)	12.00 – 12.72	12.58
% Solids (%)	30 (lower limit)	49.72 – 93.27	66.61
Toxic Metals：			
Cadmium (ppm)	0.5	＜0.5	＜0.5
Mercury (ppm)	0.1	＜0.02	＜0.02
Total Chromium (ppm)	10	＜0.97	0.51
Copper (ppm)	—	＜5.34	2.51
Nickel (ppm)	—	＜3.61	0.55
Lead (ppm)	—	＜17.04	3.63
Zinc (ppm)	—	＜4.00	1.08
Total of copper, nickel, lead, zinc (ppm)	25	＜21.37	7.76
Iron (ppm)	20	＜1	＜1
Sulphide (ppm)	10	＜1	＜1
Ammoniacal Nitrogen (ppm)	10	＜9.04	2.04
Cyanide (ppm)	5	＜1	＜1
Section B			
Volatile Organic Contents (ppm)	5000	＜15	＜15
Total Organic Halides (ppm)	10	＜2	＜2
Total Chloro Phenols (ppm)	2	＜2	＜2
Polychlorinated Biphenyls (ppm)	1	＜1	＜1
TCDD equivalent (ITEF method) (ppb)	1	＜1	＜1