

Chemical Waste Treatment Centre
Operation Report
Jan 95 - Mar 95

I. INTRODUCTION

This Operation Report is prepared by EPD for the Environment and Planning Committee (EPC) of the Kwai Tsing District Board. It outlines the activities of the Chemical Waste Treatment Centre (CWTC) and provides a summary of environmental performance of the plant.

The environmental performance summary as shown in Section II of this report covers the result of environmental monitoring from January 95 to March 95.

II. ENVIRONMENTAL PERFORMANCE SUMMARY

Enviropace are required to undertake regular checks on environmental performance of the operation of the plant. These include the following:

- Effluent discharge monitoring
- Stack gas monitoring
- Stabilised residue monitoring

Effluent Discharge

Effluent from the CWTC treatment processes has to meet very strict discharge limits on pollutant concentration. Multiple processes are employed inside the CWTC to treat all liquid wastes to ensure a safe waste management system. Automatic monitoring of pH and temperature are conducted to facilitate immediate warning on any significant change detected in the composition of the effluent, such that prompt corrective response can be effected.

Effluent from the plant is discharged in batches. Each batch is sampled and analyzed, and discharges are permitted only if limits are met. Tables 1 to 3 show the summary of effluent quality from January 95 to March 95. No exceedances in effluent discharge limits were observed.

Stack Gas

Air emissions from the incineration system are closely monitored by a comprehensive management and monitoring programme to ensure that the system is operating safely and in an environmentally acceptable manner.

A continuous monitoring system on key parameters is installed in the incinerator stack to ensure combustion and air pollutant removal processes are functionally well. Furthermore, the incinerator is equipped with an automatic waste feed cut-off system. In the event that the continuous monitoring system picks up any potential sign of exceedance of any of the control parameters, waste feed to the incinerator will be stopped automatically. The result for Stack Gas Monitoring from January 95 to March 95 are attached in Tables 4 to 6 and compliance in all stack gas control parameters has been achieved.

Stabilised Residue

All solid wastes and process residues at the CWTC are detoxified, chemically stabilized and physically immobilized to an environmentally benign state. Samples of the stabilized materials have to pass a series of analytical tests, proven to be innocuous before being sent to an off-site landfill for final disposal.

The summaries of result for Stabilized Residue from January 95 to March 95 are attached in Tables 7 to 9. All of the test parameters fell within the control limits and no exceedances occurred.

Table 1

Chemical Waste Treatment Centre
Effluent Discharge Summary (January 1995)

Parameters	Control Limits	Result	Mean
pH	6-10	6.77 - 9.91	N/A
Total Kjeldahl Nitrogen (mg/l)	100	< 80	N/A
Total Phosphate (mg/l)	10	< 9.15	N/A
Total Sulphate (mg/l)	2000	520.3 – 1798.1	1358.6
Total Sulphides (mg/l)	10	< 1	N/A
Total Cyanide (mg/l)	0.1	< 0.057	N/A
Total Suspended Solids (mg/l)	100	< 94.2	N/A
Oil and Grease (mg/l)	20	< 17.95	N/A
Total Phenols (mg/l)	0.5	< 0.468	N/A
Total Residual Chlorine (mg/l)	1	< 1	N/A
Anionic Detergents (mg/l)	15	< 14.73	N/A
Temperature (°C)	43	21 – 29	N/A
Floatable Substances (mg/l)	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic (mg/l)	2	< 0.5	N/A
Barium (mg/l)	5	< 1	
Cadmium (mg/l)	0.1	< 0.1	
Chromium (mg/l)	1	< 0.1	
Copper (mg/l)	2	< 1.37	
Lead (mg/l)	2	< 1	
Manganese (mg/l)	5	< 0.5	
Mercury (mg/l)	0.05	< 0.05	
Nickel (mg/l)	2	< 1	
Silver (mg/l)	2	< 1	
Tin (mg/l)	5	< 1	
Zinc (mg/l)	2	< 1	
Total Toxic Metals # (mg/l)	10	< 8.62	
Boron (mg/l)	5	< 3.79	
Iron (mg/l)	10	< 5	

Parameters	Control Limits	Result	Mean
Pesticides :			
Aldrin (mg/l)	0.01	< 0.01	N/A
BHCS (mg/l)	0.01	< 0.01	
DDT (mg/l)	0.01	< 0.01	
Semi-volatile Compounds :			
Benzo (A) Pyrene (mg/l)	0.1	< 0.1	N/A
Volatile Compounds :			
1,1,1-Trichloroethane (mg/l)	0.05	< 0.05	N/A
Polychlorinated Biphenyls :			
Total PCBs (mg/l)	0.003	< 0.003	N/A
Radioactive Substances :			
Gross (pc/l)	10000	< 10000	N/A
Radium-226 (pc/l)	30	< 30	
Strontium-90 (pc/l)	100	< 100	

Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 2

Chemical Waste Treatment Centre
Effluent Discharge Summary (February 1995)

Parameters	Control Limits	Result	Mean
pH	6-10	6.9 - 9.4	N/A
Total Kjeldahl Nitrogen (mg/l)	100	< 80	N/A
Total Phosphate (mg/l)	10	< 8	N/A
Total Sulphate (mg/l)	2000	1030.6 – 1672.1	1320.9
Total Sulphides (mg/l)	10	< 1	N/A
Total Cyanide (mg/l)	0.1	< 0.07	N/A
Total Suspended Solids (mg/l)	100	< 90	N/A
Oil and Grease (mg/l)	20	< 19.6	N/A
Total Phenols (mg/l)	0.5	< 0.41	N/A
Total Residual Chlorine (mg/l)	1	< 1	N/A
Anionic Detergents (mg/l)	15	< 13.2	N/A
Temperature (°C)	43	17 – 30	N/A
Floatable Substances (mg/l)	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic (mg/l)	2	< 0.5	N/A
Barium (mg/l)	5	< 1	
Cadmium (mg/l)	0.1	< 0.1	
Chromium (mg/l)	1	< 0.1	
Copper (mg/l)	2	< 1.2	
Lead (mg/l)	2	< 1	
Manganese (mg/l)	5	< 0.5	
Mercury (mg/l)	0.05	< 0.05	
Nickel (mg/l)	2	< 1	
Silver (mg/l)	2	< 1	
Tin (mg/l)	5	< 1	
Zinc (mg/l)	2	< 1	
Total Toxic Metals # (mg/l)	10	< 8.45	
Boron (mg/l)	5	< 3.13	
Iron (mg/l)	10	< 5	

Parameters	Control Limits	Result	Mean
Pesticides :			
Aldrin (mg/l)	0.01	< 0.01	N/A
BHCS (mg/l)	0.01	< 0.01	
DDT (mg/l)	0.01	< 0.01	
Semi-volatile Compounds :			
Benzo (A) Pyrene (mg/l)	0.1	< 0.1	N/A
Volatile Compounds :			
1,1,1-Trichloroethane (mg/l)	0.05	< 0.05	N/A
Polychlorinated Biphenyls :			
Total PCBs (mg/l)	0.003	< 0.003	N/A
Radioactive Substances :			
Gross (pc/l)	10000	< 10000	N/A
Radium-226 (pc/l)	30	< 30	
Strontium-90 (pc/l)	100	< 100	

Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 3

Chemical Waste Treatment Centre
Effluent Discharge Summary (March 1995)

Parameters	Control Limits	Result	Mean
pH	6-10	7.1 - 9.9	N/A
Total Kjeldahl Nitrogen (mg/l)	100	< 80	N/A
Total Phosphate (mg/l)	10	< 8	N/A
Total Sulphate (mg/l)	2000	524 – 1888.4	1395.3
Total Sulphides (mg/l)	10	< 1	N/A
Total Cyanide (mg/l)	0.1	< 0.1	N/A
Total Suspended Solids (mg/l)	100	< 96	N/A
Oil and Grease (mg/l)	20	< 19.3	N/A
Total Phenols (mg/l)	0.5	< 0.48	N/A
Total Residual Chlorine (mg/l)	1	< 1	N/A
Anionic Detergents (mg/l)	15	< 13	N/A
Temperature (°C)	43	17 – 27	N/A
Floatable Substances (mg/l)	Not to be detected	Not detected	Not detected
Toxic Metals :			
Arsenic (mg/l)	2	< 0.5	N/A
Barium (mg/l)	5	< 1	
Cadmium (mg/l)	0.1	< 0.1	
Chromium (mg/l)	1	< 0.1	
Copper (mg/l)	2	< 1.23	
Lead (mg/l)	2	< 1	
Manganese (mg/l)	5	< 0.5	
Mercury (mg/l)	0.05	< 0.05	
Nickel (mg/l)	2	< 1	
Silver (mg/l)	2	< 1	
Tin (mg/l)	5	< 1	
Zinc (mg/l)	2	< 1	
Total Toxic Metals # (mg/l)	10	< 8.48	
Boron (mg/l)	5	< 3.7	
Iron (mg/l)	10	< 5	N/A

Parameters	Control Limits	Result	Mean
Pesticides :			
Aldrin (mg/l)	0.01	< 0.01	N/A
BHCS (mg/l)	0.01	< 0.01	
DDT (mg/l)	0.01	< 0.01	
Semi-volatile Compounds :			
Benzo (A) Pyrene (mg/l)	0.1	< 0.1	N/A
Volatile Compounds :			
1,1,1-Trichloroethane (mg/l)	0.05	< 0.05	N/A
Polychlorinated Biphenyls :			
Total PCBs (mg/l)	0.003	< 0.003	N/A
Radioactive Substances :			
Gross (pc/l)	10000	< 10000	N/A
Radium-226 (pc/l)	30	< 30	
Strontium-90 (pc/l)	100	< 100	

Total toxic metals include: Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Manganese, Mercury, Nickel, Silver, Tin, Zinc.

Table 4

Chemical Waste Treatment Centre
Stack Gas Monitoring Summary (January 1995)

Parameters	Control Limits	Result	Mean
Particulates (mg/m ³)	75	0.8 – 7.1	2.52
Chlorine and Compounds (as Cl ₂) (mg/m ³)	100	< 3.5	N/A
Fluorine and Compounds (as HF) (mg/m ³)	25	< 0.4	N/A
Hydrogen Sulphide (mg/m ³)	5	0.2	N/A
Acidity (as Sulphuric Acid) (mg/m ³)	100	5.9 – 16.4	11.44
Sulphur Dioxide (mg/m ³)	750	34.3 – 430.5	198.7
Hydrochloric Acid (mg/m ³)	38	27.9 – 35.6	31.9
Total Phosphorus (as P) (mg/m ³)	7.5	< 2.199	N/A
Hydrogen Fluoride (mg/m ³)	7.5	< 0.9	N/A
Hydrogen Bromide (mg/m ³)	7.5	< 7	N/A
Toxic Metals I :			
Mercury (mg/m ³)	3	< 0.002	N/A
Cadmium (mg/m ³)	3	< 0.044	
Antimony (mg/m ³)	3	< 0.44	
Toxic Metals II :			
Lead (mg/m ³)	10	< 0.44	N/A
Copper (mg/m ³)	10	< 0.44	
Arsenic (mg/m ³)	10	< 0.002	
Nickel (mg/m ³)	10	< 0.44	
Chromium (mg/m ³)	10	< 0.044	
Total of Toxic Metals I & II (mg/m ³)	10	< 1.849	N/A
Dioxin (ng/m ³)	0.1	0.0092	N/A

Table 5

Chemical Waste Treatment Centre
Stack Gas Monitoring Summary (February 1995)

Parameters	Control Limits	Result	Mean
Particulates (mg/m ³)	75	1.5 – 2.2	1.76
Chlorine and Compounds (as Cl ₂) (mg/m ³)	100	< 4.2	N/A
Fluorine and Compounds (as HF) (mg/m ³)	25	< 0.4	N/A
Hydrogen Sulphide (mg/m ³)	5	0.5	N/A
Acidity (as Sulphuric Acid) (mg/m ³)	100	12 – 16.4	14.2
Sulphur Dioxide (mg/m ³)	750	25.5 – 505.2	361.2
Hydrochloric Acid (mg/m ³)	38	4.3 – 37.8	25.9
Total Phosphorus (as P) (mg/m ³)	7.5	< 1.3	N/A
Hydrogen Fluoride (mg/m ³)	7.5	< 1.0	N/A
Hydrogen Bromide (mg/m ³)	7.5	< 1.8	N/A
Toxic Metals I :			
Mercury (mg/m ³)	3	< 0.002	N/A
Cadmium (mg/m ³)	3	< 0.026	
Antimony (mg/m ³)	3	< 0.260	
Toxic Metals II :			
Lead (mg/m ³)	10	< 0.260	N/A
Copper (mg/m ³)	10	< 0.260	
Arsenic (mg/m ³)	10	< 0.001	
Nickel (mg/m ³)	10	< 0.260	
Chromium (mg/m ³)	10	< 0.026	
Total of Toxic Metals I & II (mg/m ³)	10	< 1.093	N/A
Dioxin (ng/m ³)	0.1	0.0091	N/A

Table 6

Chemical Waste Treatment Centre
Stack Gas Monitoring Summary (March 1995)

Parameters	Control Limits	Result	Mean
Particulates (mg/m ³)	75	0.8 - 1.1	0.93
Chlorine and Compounds (as Cl ₂) (mg/m ³)	100	< 4.4	N/A
Fluorine and Compounds (as HF) (mg/m ³)	25	< 0.5	N/A
Hydrogen Sulphide (mg/m ³)	5	0.2 - 0.5	N/A
Acidity (as Sulphuric Acid) (mg/m ³)	100	11.7 - 18.7	14.6
Sulphur Dioxide (mg/m ³)	750	73.2 - 296.9	168.5
Hydrochloric Acid (mg/m ³)	38	12.1 - 22.5	18
Total Phosphorus (as P) (mg/m ³)	7.5	< 1.597	N/A
Hydrogen Fluoride (mg/m ³)	7.5	< 1.1	N/A
Hydrogen Bromide (mg/m ³)	7.5	< 1.0	N/A
Toxic Metals I :			
Mercury (mg/m ³)	3	< 0.002	N/A
Cadmium (mg/m ³)	3	< 0.032	
Antimony (mg/m ³)	3	< 0.319	
Toxic Metals II :			
Lead (mg/m ³)	10	< 0.319	N/A
Copper (mg/m ³)	10	< 0.319	
Arsenic (mg/m ³)	10	< 0.002	
Nickel (mg/m ³)	10	< 0.319	
Chromium (mg/m ³)	10	< 0.032	
Total of Toxic Metals I & II (mg/m ³)	10	< 1.344	N/A
Dioxin (ng/m ³)	0.1	0.0029	N/A

Table 7

Chemical Waste Treatment Centre
Stabilised Materials Summary (January 1995)

Parameters	Control Limits	Result	Mean
Section A			
pH (water)	8 (lower limit)	8.9 – 12.8	N/A
% Solids (%)	30 (lower limit)	47.3 – 100	86.9
Toxic Metals :			
Cadmium (ppm)	0.5	< 0.5	N/A
Mercury (ppm)	0.1	< 0.1	
Total Chromium (ppm)	10	< 2.88	
Copper (ppm)	-	< 5.43	
Nickel (ppm)	-	< 1	
Lead (ppm)	-	< 10.66	
Zinc (ppm)	-	< 13.57	
Total of copper, nickel, lead, zinc (ppm)	25	< 20.54	
Iron (ppm)	20	< 19.65	N/A
Sulphide (ppm)	10	< 5	N/A
Ammoniacal Nitrogen (ppm)	10	< 6.98	N/A
Cyanide (ppm)	5	< 5	N/A
Section B			
Volatile Organic Contents (ppm)	5000	< 15	N/A
Total Organic Halides (ppm)	10	< 4	N/A
Total Chloro Phenols (ppm)	2	< 2	N/A
Polychlorinated Biphenyls (ppm)	1	< 1	N/A
TCDD equivalent (ITEF method) (ppb)	1	< 1	N/A

Table 8

Chemical Waste Treatment Centre
Stabilised Materials Summary (February 1995)

Parameters	Control Limits	Result	Mean
Section A			
pH (water)	8 (lower limit)	11 – 13.1	N/A
% Solids (%)	30 (lower limit)	66.2 - 100	89.6
Toxic Metals :			
Cadmium (ppm)	0.5	< 0.5	N/A
Mercury (ppm)	0.1	< 0.1	
Total Chromium (ppm)	10	< 2.7	
Copper (ppm)	-	< 2.2	
Nickel (ppm)	-	< 1	
Lead (ppm)	-	< 16.3	
Zinc (ppm)	-	< 5.7	
Total of copper, nickel, lead, zinc (ppm)	25	< 20.2	
Iron (ppm)	20	< 5	N/A
Sulphide (ppm)	10	< 5	N/A
Ammoniacal Nitrogen (ppm)	10	< 6.9	N/A
Cyanide (ppm)	5	< 5	N/A
Section B			
Volatile Organic Contents (ppm)	5000	< 15	N/A
Total Organic Halides (ppm)	10	< 9.6	N/A
Total Chloro Phenols (ppm)	2	< 2	N/A
Polychlorinated Biphenyls (ppm)	1	< 1	N/A
TCDD equivalent (ITEF method) (ppb)	1	< 1	N/A

Table 9

Chemical Waste Treatment Centre
Stabilised Materials Summary (March 1995)

Parameters	Control Limits	Result	Mean
Section A			
pH (water)	8 (lower limit)	9.8 – 12.9	N/A
% Solids (%)	30 (lower limit)	40 – 100	83.2
Toxic Metals :			
Cadmium (ppm)	0.5	< 0.5	N/A
Mercury (ppm)	0.1	< 0.1	
Total Chromium (ppm)	10	< 1.5	
Copper (ppm)	-	< 8.5	
Nickel (ppm)	-	< 2.1	
Lead (ppm)	-	< 9.9	
Zinc (ppm)	-	< 8.9	
Total of copper, nickel, lead, zinc (ppm)	25	< 19.4	
Iron (ppm)	20	< 5	N/A
Sulphide (ppm)	10	< 5	N/A
Ammoniacal Nitrogen (ppm)	10	< 5.8	N/A
Cyanide (ppm)	5	< 5	N/A
Section B			
Volatile Organic Contents (ppm)	5000	< 15	N/A
Total Organic Halides (ppm)	10	< 7.2	N/A
Total Chloro Phenols (ppm)	2	< 2	N/A
Polychlorinated Biphenyls (ppm)	1	< 1	N/A
TCDD equivalent (ITEF method) (ppb)	1	< 1	N/A